A SET OF EQUIPMENT FOR HARVESTING MAIZE FOR GRAIN

KOK-6-2 and KOK-6-2-01

Catalogue of Parts and Assembly Units

KZK-12-0500000 CPA

Modification 03

1 CATALOGUE USER MANUAL

Catalogue of parts and assembly units is designed to be used while compiling orders for spare parts necessary for maintenance and repair of KOK-6-2 A set of equipment for harvesting maize for grain s.

The catalogue contains a list of parts and assembly units of KOK-6-2 A set of equipment for harvesting maize for grain s, and information about their quantity per assembly unit. The catalogue is illustrated.

When making orders for spare parts, it is sufficient to correctly identify the number of the figure in the figure index, the position number of the part or assembly unit in the figure and the required part or assembly unit in the specification against the corresponding position in the "Designation" column.

In the specifications, the assembly units and parts are arranged as follows:

- assembly units;
- parts;
- standard products.

The designations of assembly units and parts in the groups and subgroups are given in ascending order.

The designation of standard products includes product parameters and the last digits after the dash – GOST for this product.

The manufacturer is constantly working to improve the design of these products, in this regard, there may be some changes in the design, not reflected in this catalogue.

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37	KPS-4-0515260 bowl	**86**
38	KPS-4-0515280 bowl	**87**
39	KPS-5-0215020 bowl	**88**
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3 PARTS AND ASSEMBLY UNITS

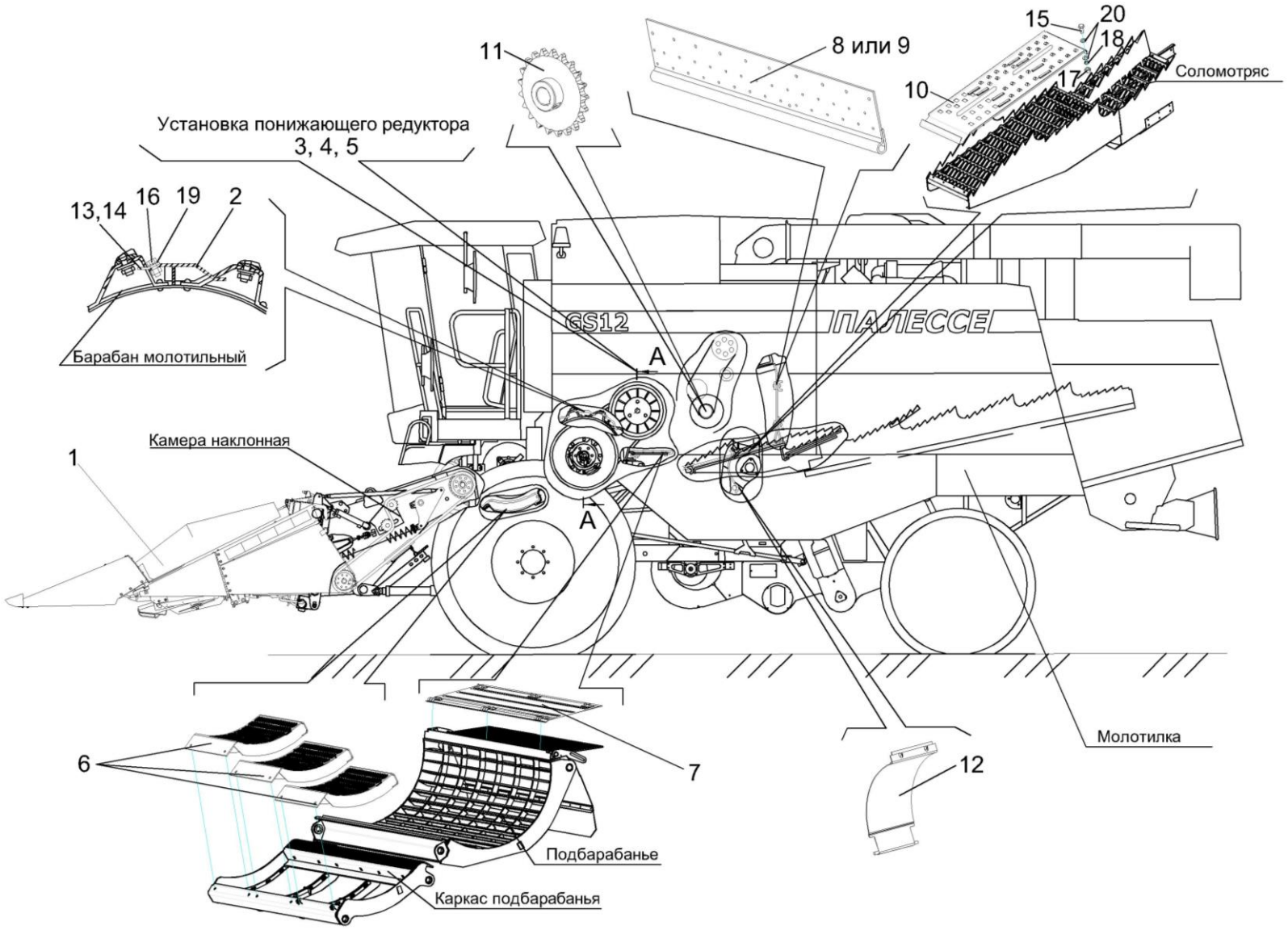


Figure 1 – KOK-6-2 and KOK-6-2-01 A set of equipment for harvesting maize for grain

No. Fig.	No. Pos.	Designation	Name	Part of	
				Designation	Qty per 1 AU
KOK-6-2 AND KOK-6-2-01 A SET OF EQUIPMENT FOR HARVESTING MAIZE FOR GRAIN (Figure 1)					
1	1,2,6-20	KZK-12-0500000	KOK-6-2 A set of equipment for harvesting maize for grain		
	1-20	KZK-12-0500000-01	KOK-6-2-01 A set of equipment for harvesting maize for grain		
	2,13,14,16,19	KZK-10-0504000	Dashboard	KZK-12-0500000 KZK-12-0500000-01	10 10
	1	KZK 0500000-03	Header	KZK-12-0500000 KZK-12-0500000-01	1 1
	2	KZK-10-0504010	Dashboard	KZK-10-0504000	1
	3	KZK-12-0102800	Insert	KZK-12-0500000-01	1
	4	KZK-12-0123000	Reducing gear	KZK-12-0500000-01	1
	5	KZK-12-0123040	Cover	KZK-12-0500000-01	1
	6	KZK-12-0503050	Deck plate	KZK-12-0500000 KZK-12-0500000-01	3 3
	7	KZK-12-0503200	Dashboard	KZK-12-0500000 KZK-12-0500000-01	1 1
	8	KZK-12-0508000	Checkboard	KZK-12-0500000 KZK-12-0500000-01	1 1
	9	KZK-12-0508010	Checkboard	KZK-12-0500000 KZK-12-0500000-01	1 1

No. Fig.	No. Pos.	Designation	Name	Part of	
				Designation	Qty per 1 AU
1	10	KZK-8-0506402	Dashboard	KZK-12-0500000 KZK-12-0500000-01	5 5
	11	KZK-10-0509000	Sprocket	KZK-12-0500000 KZK-12-0500000-01	1 1
	12	KZR 0207150	Cover	KZK-12-0500000 KZK-12-0500000-01	1 1
	13	KZK-10-0504404	Bar	KZK-10-0504000	1
	14	KIS 0223402A	Plate	KZK-10-0504000	max qty 10
	15		Bolt, M8-6ex16 – 7796	KZK-12-0500000 KZK-12-0500000-01	15 15
	16		Bolt, M12-6ex25 – 7796	KZK-10-0504000	7
	17		Nut, M8-6G – 5915	KZK-12-0500000 KZK-12-0500000-01	15 15
	18		Washer, 8T 65G – 6402	KZK-12-0500000 KZK-12-0500000-01	15 15
	19		Washer, 12 65G – 6402	KZK-10-0504000	7
	20		Washer, S.8.01 – 10450	KZK-12-0500000 KZK-12-0500000-01	30 30

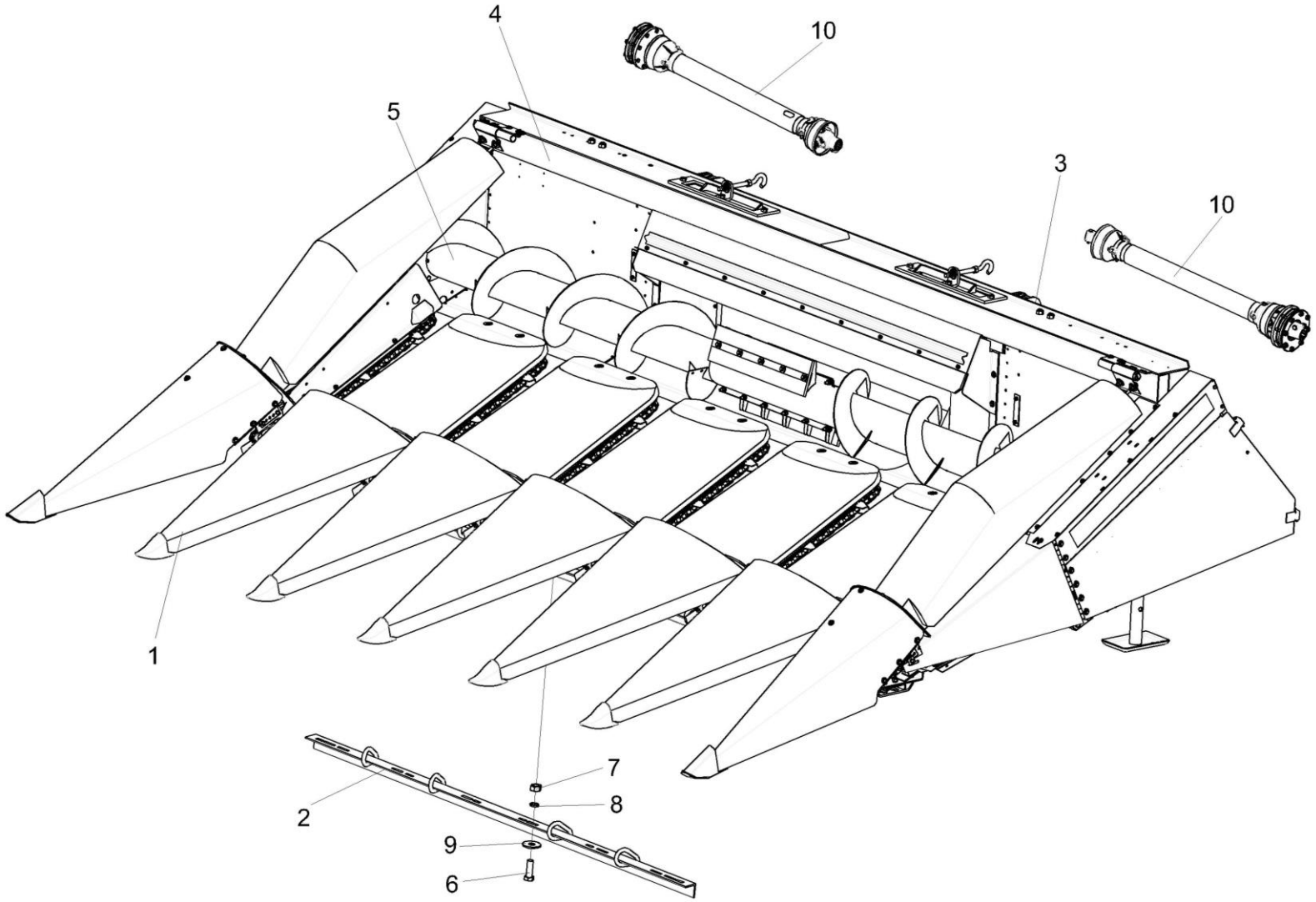


Figure 2 – KZK 0500000-03 header (Sheet 1)

No. Fig.	No. Pos.	Designation	Name	Part of	
				Designation	Qty per 1 AU
			KZK 0500000-03 HEADER (Sheet 1) (Figure 2)		
2	1-10	KZK 0500000-03	Header	KZK-12-0500000 KZK-12-0500000-01	1 1
	1	KZK 0500010	Dividers assembly	KZK 0500000-03	1
	2	KPS-4-0500250A	Baulk	KZK 0500000-03	1
	3	1.329.551-01	Spacer	KZK 0500000-03	1
	4	1.329.675	Frame	KZK 0500000-03	1
	5	1.329.684	Auger	KZK 0500000-03	1
	6		Bolt, M12-6ex35 – 7796	KZK 0500000-03	10
	7		Nut, M12-6G – 5915	KZK 0500000-03	35
	8		Washer, 12T 65G – 6402	KZK 0500000-03	36
	9		Washer, S12.01 – 6958	KZK 0500000-03	38
	10	KZK 0500250-02 or Cardan shaft 8G7N065CE007002	Telescopic Cardan shaft	KZK 0500000-03	2

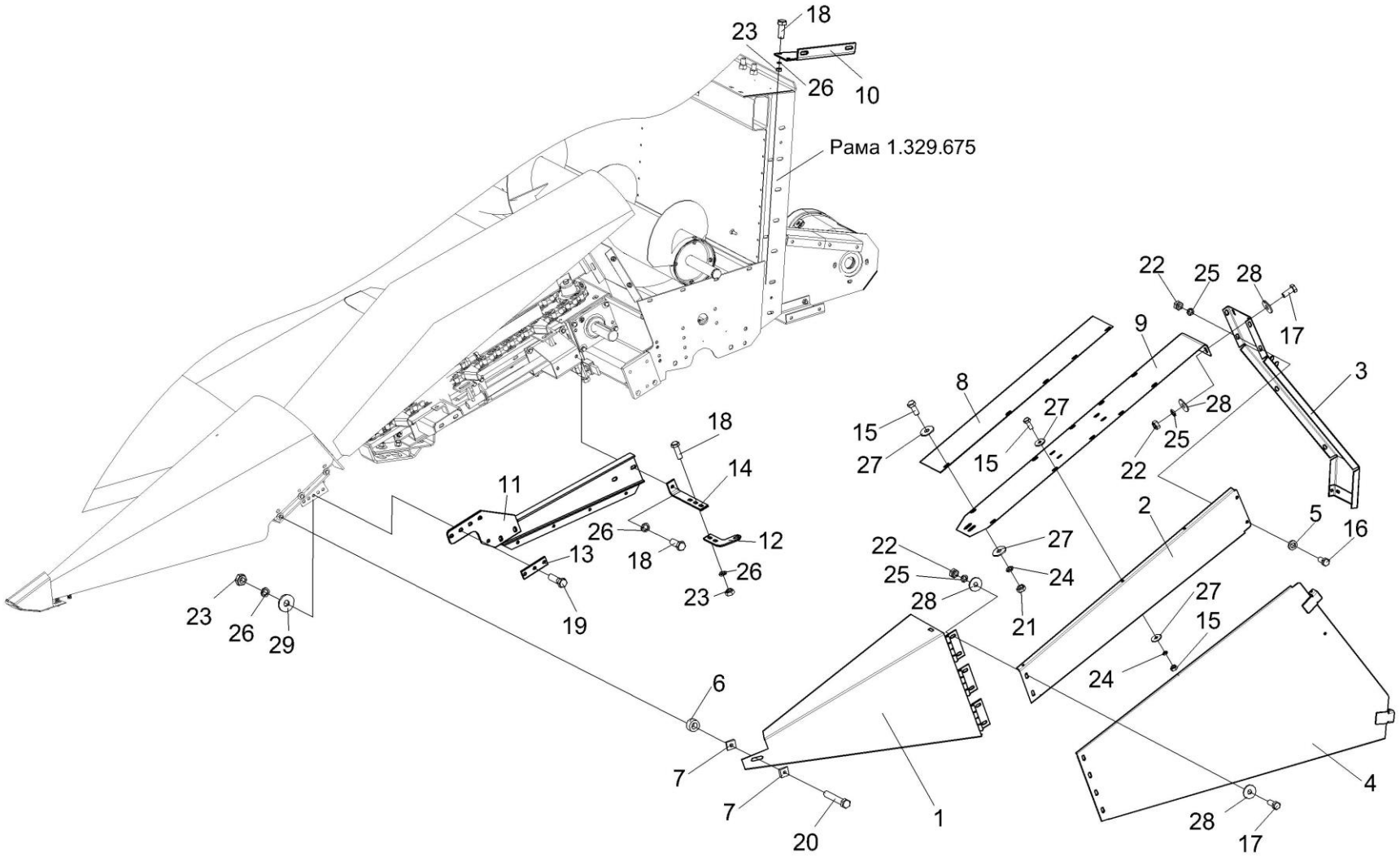


Figure 3 – KZK 0500000-03 header (Sheet 2)

No. Fig.	No. Pos.	Designation	Name	Part of	
				Designation	Qty per 1 AU
KZK 0500000-03 HEADER (Sheet 2) (Figure 3)					
3	1-29	KZK 0500000-03	Header	KZK-12-0500000 KZK-12-0500000-01	1 1
	1	KPS-4-0507000-01	Cowling	KZK 0500000-03	1
	2	1.320.223	Cowling	KZK 0500000-03	1
	3	1.320.763	Panel	KZK 0500000-03	1
	4	1.320.770	Hood	KZK 0500000-03	1
	5	KIL 0116445	Washer	KZK 0500000-03	83
	6	KPS-4-0500614	Bushing	KZK 0500000-03	2
	7	KPS-4-0500431	Plate	KZK 0500000-03	4
	8	1.320.487	Sheet	KZK 0500000-03	2
	9	1.322.659	Panel	KZK 0500000-03	2
	10	1.322.942	Wing	KZK 0500000-03	1
	11	KPS-4-0521000	Support	KZK 0500000-03	1
	12	1.320.311	Rib	KZK 0500000-03	2
	13	KPS-4-0500438	Bar	KZK 0500000-03	1
	14	KPS-4-0500439	Angle piece	KZK 0500000-03	2
	15		Bolt, M6-6ex16 – 7798	KZK 0500000-03	31
	16		Bolt, M8-6ex16 – 7796	KZK 0500000-03	26

No. Fig.	No. Pos.	Designation	Name	Part of	
				Designation	Qty per 1 AU
3	17		Bolt, M8-6ex20 – 7796	KZK 0500000-03	53
	18		Bolt, M10-6ex25 – 7796	KZK 0500000-03	28
	19		Bolt, M10-6ex35 – 7796	KZK 0500000-03	15
	20		Bolt, M10-6ex60 – 7796	KZK 0500000-03	2
	21		Nut, M6-6G – 5915	KZK 0500000-03	4
	22		Nut, M8-6G – 5915	KZK 0500000-03	131
	23		Nut, M10-6G – 5915	KZK 0500000-03	86
	24		Washer, 6T 65G – 6402	KZK 0500000-03	33
	25		Washer, 8T 65G – 6402	KZK 0500000-03	161
	26		Washer, 10T 65G – 6402	KZK 0500000-03	113
	27		Washer, S 6.01 – 6958	KZK 0500000-03	33
	28		Washer, S 8.01 – 6958	KZK 0500000-03	109
	29		Washer, S 10.01 – 6958	KZK 0500000-03	119

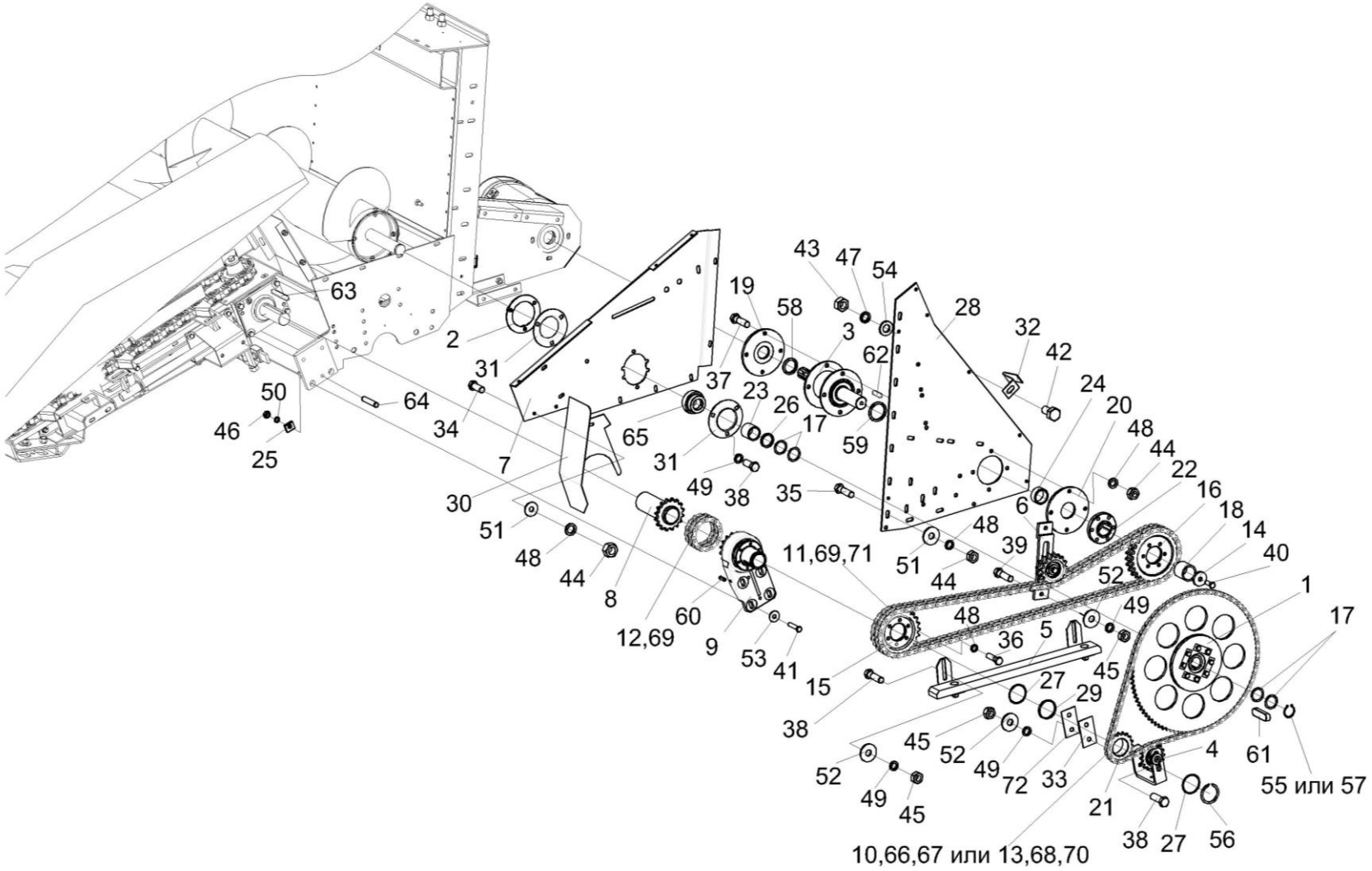


Figure 4 – KZK 0500000-03 header (Sheet 3)

No. Fig.	No. Pos.	Designation	Name	Part of	
				Designation	Qty per 1 AU
			KZK 0500000-03 HEADER (Sheet 3) (Figure 4)		
4	1-72	KZK 0500000-03	Header	KZK-12-0500000 KZK-12-0500000-01	1 1
	1	KPS-5-0502040	Safety coupling	KZK 0500000-03	1
	2	1.320.190	Ring	KZK 0500000-03	2
	3	1.320.193	Counter drive	KZK 0500000-03	2
	4	KPS-4-0523000	Tensioner	KZK 0500000-03	1
	5	1.320.338	Surge damper	KZK 0500000-03	2
	6	KP-6-0524000	Tensioner	KZK 0500000-03	2
	7	1.322.655	Side member	KZK 0500000-03	1
	8	1.326.325	Sprocket	KZK 0500000-03	1
	9	KPS-4-0525000	Support	KZK 0500000-03	1
	10	CEP 0000001	Chain 10 A-1 ISO 606 (L=1635.125 mm, 103 links)	KZK 0500000-03	1
	11	CEP 0000027	Chain 12 A-2 ISO 606 (L=2381.25 mm, 125 links)	KZK 0500000-03	2
	12	CEP 0000031	Chain 12 A-2 ISO 606 (L=285.75 mm, 15 links)	KZK 0500000-03	2
	13	CEP 0001013	Chain, PR-15,875-23 – 13568 (L=1635.125 mm, 103 links)	KZK 0500000-03	1
4	14	1.301.302	Washer	KZK 0500000-03	2

No. Fig.	No. Pos.	Designation	Name	Part of	
				Designation	Qty per 1 AU
	15	KPS-4-0500617	Sprocket	KZK 0500000-03	2
	16	KZK 0500607	Sprocket	KZK 0500000-03	2
	17	KPS-4-0500433	Washer	KZK 0500000-03	max qty 6
	18	KZK 0500802	Bushing	KZK 0500000-03	2
	19	1.320.001	Disc	KZK 0500000-03	2
	20	1.320.002	Disc	KZK 0500000-03	2
	21	KPS-4-0500623	Sprocket	KZK 0500000-03	1
	22	1.320.173	Hub	KZK 0500000-03	2
	23	1.320.191	Bushing	KZK 0500000-03	1
	24	KZK 0500801	Bushing	KZK 0500000-03	2
	25	KPS-4-0500436	Mount	KZK 0500000-03	4
	26	KPS-4-0500803	Washer	KZK 0500000-03	Max qty 5
	27	KPS-4-0500441	Washer	KZK 0500000-03	Max qty 7
	28	1.320.768	Panel	KZK 0500000-03	2
	29	KPS-4-0500804	Ring	KZK 0500000-03	1
	30	1.328.097	Dashboard	KZK 0500000-03	1
4	31	KPS-4-0500448	Cup	KZK 0500000-03	4

No. Fig.	No. Pos.	Designation	Name	Part of	
				Designation	Qty per 1 AU
	32	1.319.432	Clip	KZK 0500000-03	2
	33	KPS-4-0500422	Pad	KZK 0500000-03	Max qty 3
	34		Bolt, M8-6ex20 – 7796	KZK 0500000-03	53
	35		Bolt, M8-6ex25 – 7796	KZK 0500000-03	69
	36		Bolt, M8-6ex30 – 7796	KZK 0500000-03	12
	37		Bolt, M8-6ex35 – 7796	KZK 0500000-03	12
	38		Bolt, M10-6ex25 – 7796	KZK 0500000-03	28
	39		Bolt, M10-6ex35 – 7796	KZK 0500000-03	15
	40		Bolt, M12-6ex30 – 7796	KZK 0500000-03	26
	41		Bolt, M12-6ex55 – 7796	KZK 0500000-03	4
	42		Bolt, M6-6ex12 – 7798	KZK 0500000-03	2
	43		Nut, M6-6G – 5915	KZK 0500000-03	4
	44		Nut, M8-6G – 5915	KZK 0500000-03	131
	45		Nut, M10-6G – 5915	KZK 0500000-03	86
	46		Nut, M12-6G – 5915	KZK 0500000-03	35
	47		Washer, 6T 65G – 6402	KZK 0500000-03	33
	48		Washer, 8T 65G – 6402	KZK 0500000-03	161
4	49		Washer, 10T 65G – 6402	KZK 0500000-03	113

No. Fig.	No. Pos.	Designation	Name	Part of	
				Designation	Qty per 1 AU
	50		Washer, 12T 65G – 6402	KZK 0500000-03	36
	51		Washer, S 8.01 – 6958	KZK 0500000-03	105
	52		Washer, S 10.01 – 6958	KZK 0500000-03	119
	53		Washer, S 12.01 – 6958	KZK 0500000-03	38
	54		Washer, S.6.01 – 11371	KZK 0500000-03	2
	55		Ring, V35 – 13940	KZK 0500000-03	1
	56		Ring, V55 – 13940	KZK 0500000-03	1
	57		Ring, V35 – 13942	KZK 0500000-03	1
	58		Ring, SP-52-39-5 – 6308	KZK 0500000-03	2
	59		Ring, SP-62-49-5 – 6308	KZK 0500000-03	2
	60		Key, 8x7x32 – 23360	KZK 0500000-03	1
	61		Key, 10x8x40 – 23360	KZK 0500000-03	1
	62		Key, 12x8x45 – 23360	KZK 0500000-03	2
	63		Key, 12x8x90 – 23360	KZK 0500000-03	5
	64		Dowel, 8x40 – 3128	KZK 0500000-03	4
	65		Bearing, YET 207	KZK 0500000-03	2
	66		Link, S-PR-15.875-23 – 13568	KZK 0500000-03	1
4	67		Link, P-PR-15.875-23 – 13568	KZK 0500000-03	2
	68		Connecting link, 10 A-1 ISO 606	KZK 0500000-03	1

No. Fig.	No. Pos.	Designation	Name	Part of	
				Designation	Qty per 1 AU
	69		Connecting link, 12 A-2 ISO 606	KZK 0500000-03	8
	70		Transition link, 10 A-1 ISO 606	KZK 0500000-03	2
	71		Transition link, 12 A-2 ISO 606	KZK 0500000-03	4
	72	KPS-4-0500422-01	Pad	KZK 0500000-03	Max qty 1

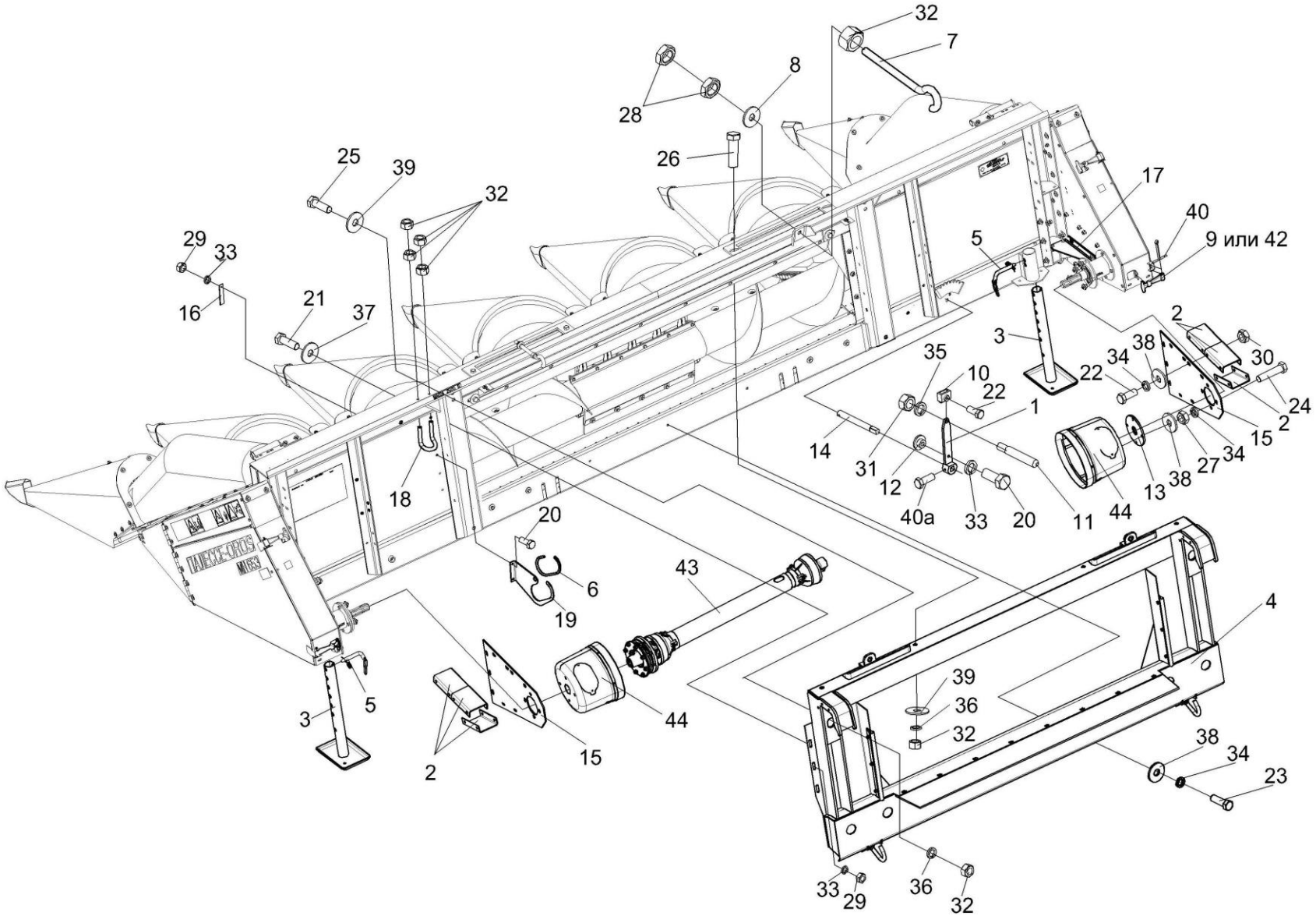


Figure 5 – KZK 0500000-03 header (Sheet 4)

No. Fig.	No. Pos.	Designation	Name	Part of	
				Designation	Qty per 1 AU
			KZK 0500000-03 HEADER (Sheet 4) (Figure 5)		
5	1-44	KZK 0500000-03	Header	KZK-12-0500000 KZK-12-0500000-01	1 1
	1	KPS-4-0500130A	Lever	KZK 0500000-03	1
	2	1.320.183	Channel	KZK 0500000-03	6
	3	1.320.258	Stand	KZK 0500000-03	2
	4	1.329.551-01	Spacer	KZK 0500000-03	1
	5	25.541.14.5000	Guard finger	KZK 0500000-03	2
	6	KZK 0500002	Edge strip Profile, KZ 0120051A (L=400 +10 mm)	KZK 0500000-03	2
	7	KZR 1590602	Latch	KZK 0500000-03	2
	8	KZR 1590604	Washer	KZK 0500000-03	2
	9	KPS-4-0500011	Detent	KZK 0500000-03	4
	10	KPS-4-0500201	Support	KZK 0500000-03	1
	11	KPS-4-0500618	Rod	KZK 0500000-03	1
	12	KPS-4-0500621	Bushing	KZK 0500000-03	1
	13	1.320.001	Disc	KZK 0500000-03	2
	14	KZK 0500605	Rod	KZK 0500000-03	1
	15	1.320.769	Plate	KZK 0500000-03	2
5	16	1.322.037	Plate	KZK 0500000-03	2

No. Fig.	No. Pos.	Designation	Name	Part of	
				Designation	Qty per 1 AU
	17	1.322.943	Wing	KZK 0500000-03	1
	18	1.329.968	Clip	KZK 0500000-03	2
	19	1.354.037	Bracket	KZK 0500000-03	2
	20a		Bolt, M8-6ex16 – 7796	KZK 0500000-03	26
	20		Bolt, M8-6ex20 – 7796	KZK 0500000-03	53
	21		Bolt, M8-6ex25 – 7796	KZK 0500000-03	69
	22		Bolt, M10-6ex25 – 7796	KZK 0500000-03	28
	23		Bolt, M10-6ex30 – 7796	KZK 0500000-03	40
	24		Bolt, M10-6ex45 – 7796	KZK 0500000-03	8
	25		Bolt, M16-6ex45 – 7796	KZK 0500000-03	2
	26		Bolt, M16-6ex50 – 7796	KZK 0500000-03	4
	27		Nut, M10-6G – 2526	KZK 0500000-03	8
	28		Nut, M16-6G – 2526	KZK 0500000-03	4
	29		Nut, M8-6G – 5915	KZK 0500000-03	131
	30		Nut, M10-6G – 5915	KZK 0500000-03	86
	31		Nut, M12-6G – 5915	KZK 0500000-03	35
	32		Nut, M16-6G – 5915	KZK 0500000-03	16
5	33		Washer, 8T 65G – 6402	KZK 0500000-03	161
	34		Washer, 10T 65G – 6402	KZK 0500000-03	113

No. Fig.	No. Pos.	Designation	Name	Part of	
				Designation	Qty per 1 AU
	35		Washer, 12T 65G – 6402	KZK 0500000-03	36
	36		Washer, 16T 65G – 6402	KZK 0500000-03	6
	37		Washer, S 8.01 – 6958	KZK 0500000-03	109
	38		Washer, S 10.01 – 6958	KZK 0500000-03	119
	39		Washer, S 16.01 – 6958	KZK 0500000-03	12
	40		Split pin, 5x56 – 397	KZK 0500000-03	4
	42	KPS-4-0500011	Detent	KZK 0500000-03	4
	43	KZK 0500250-02 or Cardan shaft 8G7N065CE007002	Telescopic Cardan shaft	KZK 0500000-03	2
	44		Cap, 1.314.748	KZK 0500000-03	2

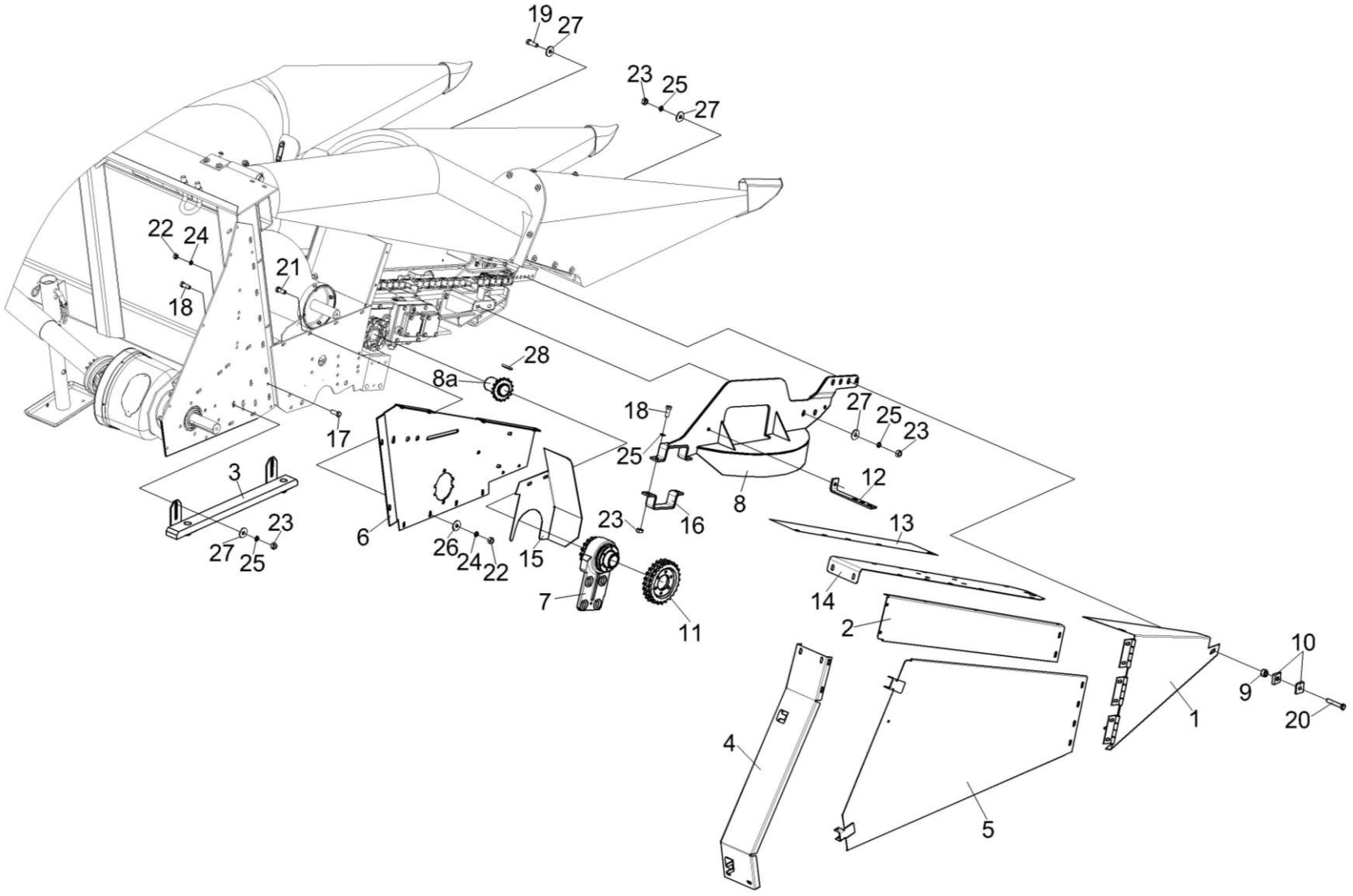


Figure 6 – KZK 0500000-03 header (Sheet 5)

No. Fig.	No. Pos.	Designation	Name	Part of	
				Designation	Qty per 1 AU
			KZK 0500000-03 HEADER (Sheet 5) (Figure 6)		
6	1-28	KZK 0500000-03	Header	KZK-12-0500000 KZK-12-0500000-01	1 1
	1	KPS-4-0507000	Cowling	KZK 0500000-03	1
	2	1.320.224	Cowling	KZK 0500000-03	1
	3	1.320.338	Surge damper	KZK 0500000-03	2
	4	1.320.765	Panel	KZK 0500000-03	1
	5	1.320.771	Hood	KZK 0500000-03	1
	6	1.322.656	Side member	KZK 0500000-03	1
	7	KPS-4-0525000	Support	KZK 0500000-03	1
	8	KPS-4-0530000-01	Bracket	KZK 0500000-03	1
	8a	1.329.798	Sprocket	KZK 0500000-03	1
	9	KPS-4-0500614	Bushing	KZK 0500000-03	2
	10	KPS-4-0500431	Plate	KZK 0500000-03	4
	11	KPS-4-0500617	Sprocket	KZK 0500000-03	2
	12	KPS-4-0500439	Angle piece	KZK 0500000-03	2
	13	1.320.487	Sheet	KZK 0500000-03	2
	14	1.322.659	Panel	KZK 0500000-03	2
	15	1.328.098	Dashboard	KZK 0500000-03	1

No. Fig.	No. Pos.	Designation	Name	Part of	
				Designation	Qty per 1 AU
6	16	KPS-4-0500447-01	Clip	KZK 0500000-03	1
	17		Bolt, M8-6ex25 – 7796	KZK 0500000-03	69
	18		Bolt, M10-6ex25 – 7796	KZK 0500000-03	28
	19		Bolt, M10-6ex30 – 7796	KZK 0500000-03	40
	20		Bolt, M10-6ex60 – 7796	KZK 0500000-03	2
	21		Bolt, M8-6ex25 – 7802	KZK 0500000-03	8
	22		Nut, M8-6G – 5915	KZK 0500000-03	131
	23		Nut, M10-6G – 5915	KZK 0500000-03	86
	24		Washer, 8T 65G – 6402	KZK 0500000-03	161
	25		Washer, 10T 65G – 6402	KZK 0500000-03	113
	26		Washer, S 8.01 – 6958	KZK 0500000-03	109
	27		Washer, S 10.01 – 6958	KZK 0500000-03	119
	28		Key, 12x8x36 – 23360	KZK 0500000-03	5

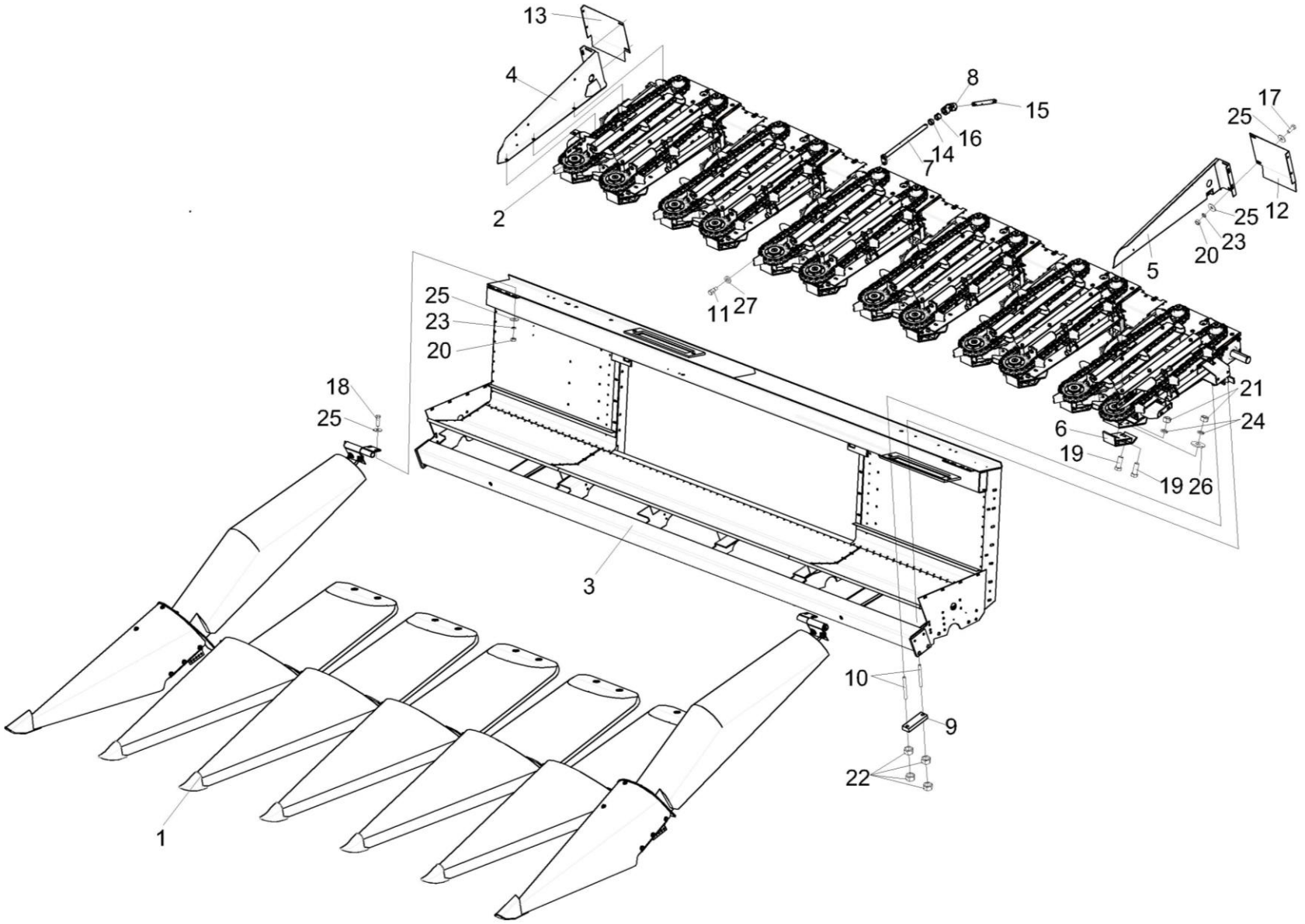


Figure 7 – KZK 0500000-03 header (Sheet 6)

No. Fig.	No. Pos.	Designation	Name	Part of	
				Designation	Qty per 1 AU
			KZK 0500000-03 HEADER (Sheet 6) (Figure 7)		
7	1-27	KZK 0500000-03	Header	KZK-12-0500000 KZK-12-0500000-01	1 1
	1	KZK 0500010	Dividers assembly	KZK 0500000-03	1
	2	KPS-4-0510250-01	Row unit	KZK 0500000-03	6
	3	1.329.675	Frame	KZK 0500000-03	1
	4	KPS-4-0520000	Cowling	KZK 0500000-03	1
	5	KPS-4-0520000-01	Cowling	KZK 0500000-03	1
	6	KPS-4-0500160	Support	KZK 0500000-03	12
	7	KZK 0500090	Axle	KZK 0500000-03	1
	8	KPS-4-0500230	Joint	KZK 0500000-03	1
	9	KPS-4-0500502	Bar	KZK 0500000-03	12
	10	KPS-4-0500612	Stud	KZK 0500000-03	24
	11	KPS-4-0500615	Bolt	KZK 0500000-03	1
	12	1.320.763	Panel	KZK 0500000-03	1
	13	1.320.765	Panel	KZK 0500000-03	1
	14	KPS-4-0500614	Bushing	KZK 0500000-03	2
	15	KPS-4-0500618	Rod	KZK 0500000-03	1
	16	KPS-4-0500619	Bushing	KZK 0500000-03	1

No. Fig.	No. Pos.	Designation	Name	Part of	
				Designation	Qty per 1 AU
7	17		Bolt, M8-6ex20 – 7796	KZK 0500000-03	53
	18		Bolt, M8-6ex25 – 7796	KZK 0500000-03	69
	19		Bolt, M12-6ex30 – 7796	KZK 0500000-03	26
	20		Nut, M8-6G – 5915	KZK 0500000-03	131
	21		Nut, M12-6G – 5915	KZK 0500000-03	35
	22		Nut, M14-6G – 5915	KZK 0500000-03	48
	23		Washer, 8T 65G – 6402	KZK 0500000-03	161
	24		Washer, 12T 65G – 6402	KZK 0500000-03	36
	25		Washer, S 8.01 – 6958	KZK 0500000-03	109
	26		Washer, S 12.01 – 6958	KZK 0500000-03	38
	27		Washer, S.14.01 – 11371	KZK 0500000-03	1

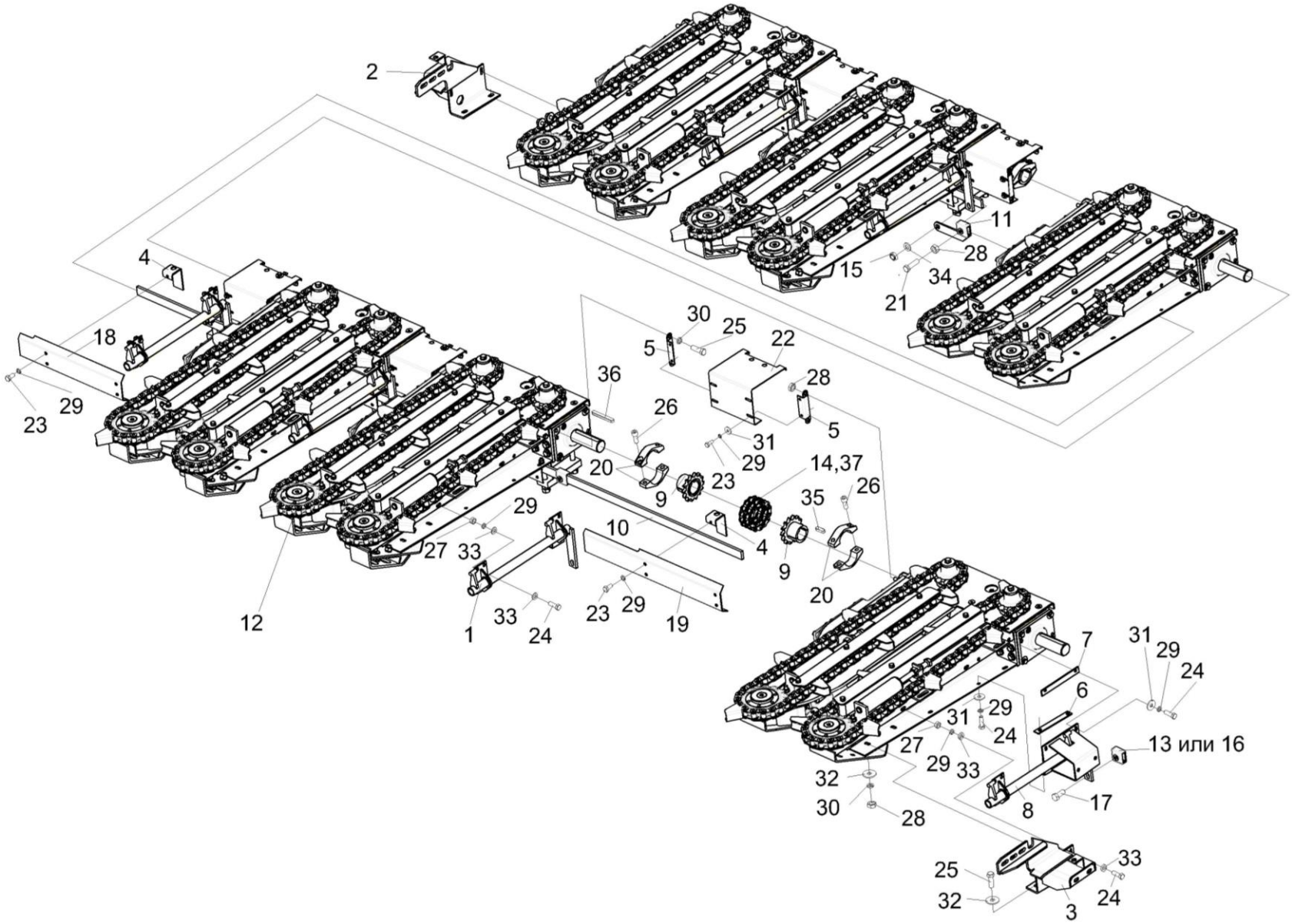


Figure 8 – KZK 0500000-03 header (Sheet 7)

No. Fig.	No. Pos.	Designation	Name	Part of	
				Designation	Qty per 1 AU
			KZK 0500000-03 HEADER (Sheet 7) (Figure 8)		
8	1-37	KZK 0500000-03	Header	KZK-12-0500000 KZK-12-0500000-01	1 1
	1	KPS-4-0505000	Spreader	KZK 0500000-03	5
	2	KPS-4-0506000	Support	KZK 0500000-03	1
	3	KPS-4-0506000-01	Support	KZK 0500000-03	1
	4	KPS-4-0500170	Bracket	KZK 0500000-03	10
	5	KPS-4-0500180	Clevis	KZK 0500000-03	10
	6	KPS-4-0500190	Bar	KZK 0500000-03	1
	7	KPS-4-0500190-01	Bar	KZK 0500000-03	1
	8	KPS-4-0522000	Bracket	KZK 0500000-03	1
	9	KPS-4-0500608	Sprocket	KZK 0500000-03	8
	10	1.329.796	Strip	KZK 0500000-03	1
	11	KPS-4-0500270	Lug	KZK 0500000-03	1
	12	KPS-4-0510250-01	Row unit	KZK 0500000-03	6
	13	KZK 0500160	Support	KZK 0500000-03	5
	14	CEP 0000028	Chain 12 A-2 ISO 606 (L=247.65 mm, 13 links)	KZK 0500000-03	4
	15	PKK 0200625-01	Self-lock nut	KZK 0500000-03	1
8	16	KPS-4-0500203	Support	KZK 0500000-03	5

No. Fig.	No. Pos.	Designation	Name	Part of	
				Designation	Qty per 1 AU
	17	1.301.451	Bolt	KZK 0500000-03	5
	18	1.314.108	Panel	KZK 0500000-03	1
	19	1.315.214	Panel	KZK 0500000-03	4
	20	KPS-4-0500202	Clamp	KZK 0500000-03	16
	21	KPS-4-0500615	Bolt	KZK 0500000-03	1
	22	KPS-4-0500444-01	Panel	KZK 0500000-03	5
	23		Bolt, M8-6ex16 – 7796	KZK 0500000-03	26
	24		Bolt, M8-6ex25 – 7796	KZK 0500000-03	69
	25		Bolt, M10-6ex30 – 7796	KZK 0500000-03	40
	26		Screw, M12-6ex30 – 11738	KZK 0500000-03	16
	27		Nut, M8-6G – 5915	KZK 0500000-03	131
	28		Nut, M10-6G – 5915	KZK 0500000-03	86
	29		Washer, 8T 65G – 6402	KZK 0500000-03	161
	30		Washer, 10T 65G – 6402	KZK 0500000-03	113
	31		Washer, S 8.01 – 6958	KZK 0500000-03	109
	32		Washer, S 10.01 – 6958	KZK 0500000-03	119
	33	KIL 0116445	Washer	KZK 0500000-03	83
8	34		Washer, S.10.01 – 11371	KZK 0500000-03	1
	35		Key, 12x8x36 – 23360	KZK 0500000-03	5

No. Fig.	No. Pos.	Designation	Name	Part of	
				Designation	Qty per 1 AU
	36		Key, 12x8x90 – 23360	KZK 0500000-03	5
	37		Connecting link, 12 A-2 ISO 606	KZK 0500000-03	8

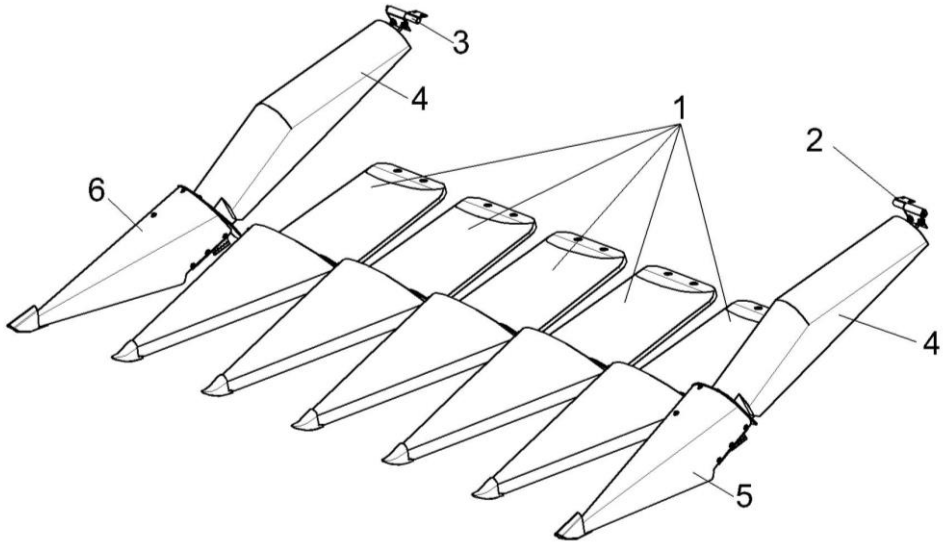


Figure 9 – KZK 0500010 engines assembly (Sheet 1)

No. Fig.	No. Pos.	Designation	Name	Part of	
				Designation	Qty per 1 AU
KZK 0500010 ENGINES ASSEMBLY (Sheet 1) (Figure 9)					
9	1-6	KZK 0500010	Dividers assembly	KZK 0500000-03	1
	1	KZK 0500030	Divider	KZK 0500010	5
	2	KPS-4-0500210	Hinge	KZK 0500010	1
	3	KPS-4-0500210-01	Hinge	KZK 0500010	1
	4	KPS-4-0526000	Side cowling	KZK 0500010	2
	5	KPS-4-0527000	Left nose bar	KZK 0500010	1
	6	KPS-4-0528000	Right nose bar	KZK 0500010	1

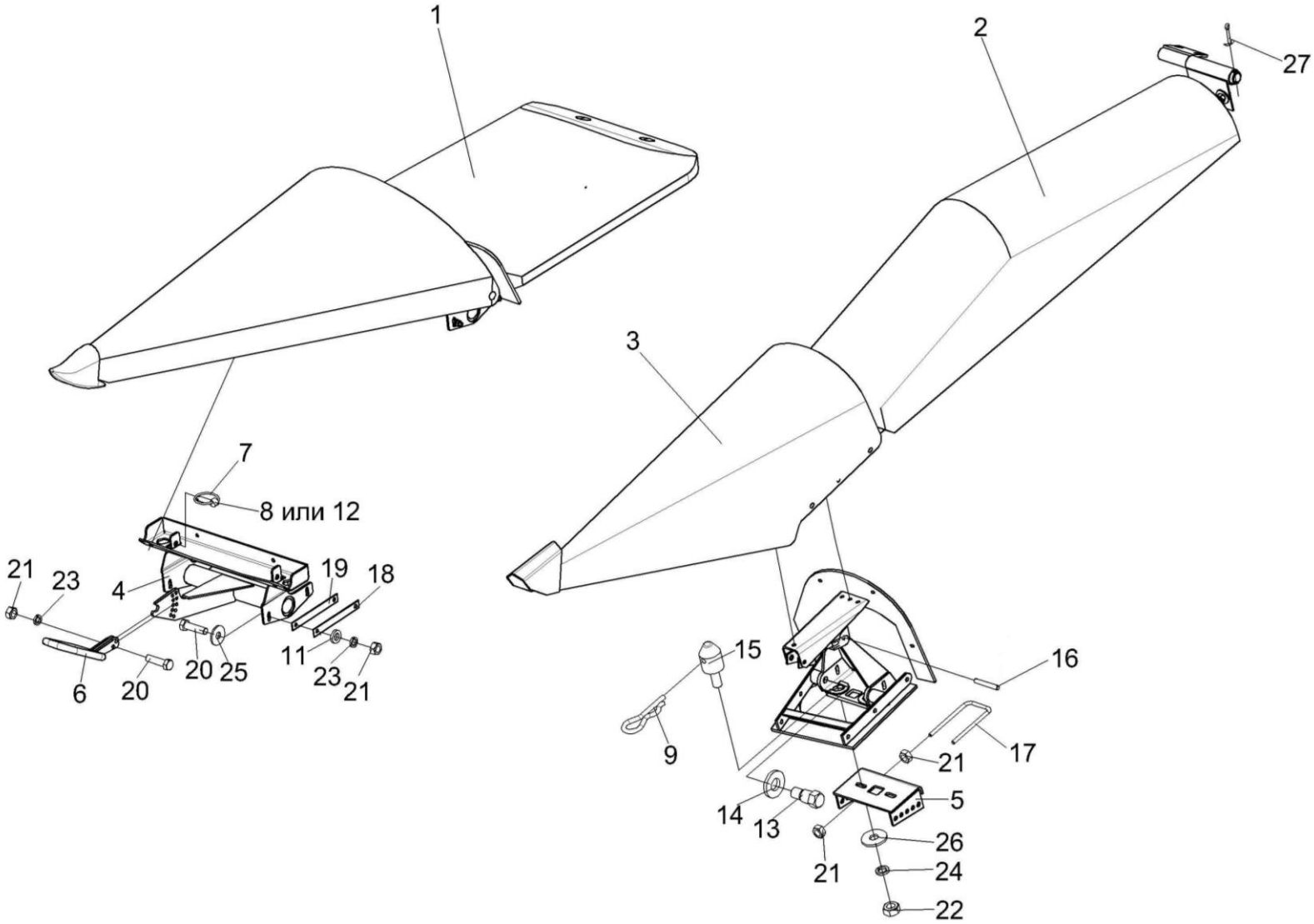


Figure 10 – KZK 0500010 engines assembly (Sheet 2)

No. Fig.	No. Pos.	Designation	Name	Part of Designation	Qty per 1 AU
KZK 0500010 ENGINES ASSEMBLY (Sheet 2) (Figure 10)					
10	1-27	KZK 0500010	Dividers assembly	KZK 0500000-03	1
	1	KZK 0500030	Divider	KZK 0500010	5
	2	KPS-4-0526000	Side cowling	KZK 0500010	2
	3	KPS-4-0527000	Left nose bar	KZK 0500010	1
	4	KPS-4-0529000-01	Baulk	KZK 0500010	5
	5	KPS-4-0500240	Bracket	KZK 0500010	2
	6	KPS-4-0500280	Latch	KZK 0500010	5
	7	A 61.05.001	Ring	KZK 0500010	10
	8	A 61.05.002	Cotter pin	KZK 0500010	10
	9	A 61.07.001	Split pin	KZK 0500010	4
	11	KIL 0116445	Washer	KZK 0500010	20
	12	UES 0104609	Cotter pin	KZK 0500010	10
	13	KPS-4-0500615	Bolt	KZK 0500010	4
	14	KPS-4-0500616	Washer	KZK 0500010	4
	15	KPS-4-0500622	Guard finger	KZK 0500010	4
	16	KZK 0500611	Detent	KZK 0500010	2
	17	1.325.893	Clip	KZK 0500010	2
10	18	KPS-4-0500446	Bar	KZK 0500010	10

No. Fig.	No. Pos.	Designation	Name	Part of Designation	Qty per 1 AU
					max qty
	19	KPS-4-0500446-01	Bar	KZK 0500010	10 max qty
	20		Bolt, M8-6ex30 – 7796	KZK 0500010	25
	21		Nut, M8-6G – 5915	KZK 0500010	33
	22		Nut, M10-6G – 5915	KZK 0500010	4
	23		Washer, 8T 65G – 6402	KZK 0500010	25
	24		Washer, 10T 65G – 6402	KZK 0500010	4
	25		Washer, S 8.01 – 6958	KZK 0500010	20
	26		Washer, S 10.01 – 6958	KZK 0500010	4
	27		Split pin, 5x40 – 397	KZK 0500010	2

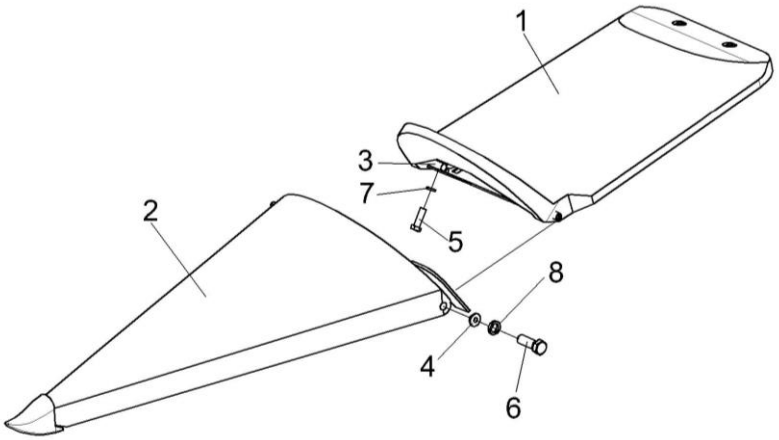


Figure 11 – KZK 0500030 divider

No. Fig.	No. Pos.	Designation	Name	Part of	
				Designation	Qty per 1 AU
			KZK 0500030 DIVIDER (Figure 11)		
11	1-8	KZK 0500030	Divider	KZK 0500010	5
	1	KZK 0500040	Cowling	KZK 0500030	1
	2	KZK 0500050	Nose bar	KZK 0500030	1
	3	KPS-4-0508601	Rod	KZK 0500030	2
	4	KPS-4-0508602	Bushing	KZK 0500030	2
	5		Bolt, M8-6ex25 – 7796	KZK 0500030	2
	6		Bolt, M12-6ex35 – 7796	KZK 0500030	2
	7		Washer, 8T 65G – 6402	KZK 0500030	2
	8		Washer, 12T 65G – 6402	KZK 0500030	2

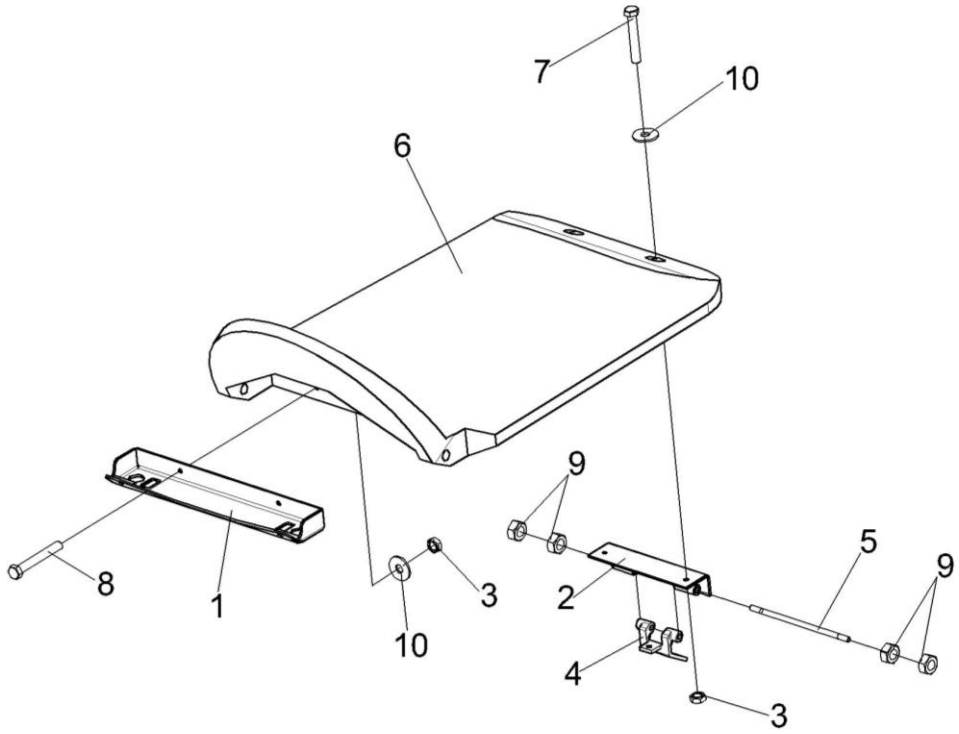


Figure 12 – KZK 0500040 cowling

No. Fig.	No. Pos.	Designation	Name	Part of	
				Designation	Qty per 1 AU
			KZK 0500040 COWLING (Figure 12)		
12	1-10	KZK 0500040	Cowling	KZK 0500030	1
	1	1.328.856	Bar	KZK 0500040	1
	2	1.328.859	Hinge	KZK 0500040	1
	3	PKK 0200625	Self-lock nut	KZK 0500040	4
	4	1.314.213	Bracket	KZK 0500040	1
	5	1.321.211	Stud	KZK 0500040	1
	6		Cowling, 1.326.623	KZK 0500040	1
	7		Bolt, M8-6ex50 – 7796	KZK 0500040	2
	8		Bolt, M8-6ex60 – 7796	KZK 0500040	2
	9		Nut, M10-6G – 5915	KZK 0500040	4
	10		Washer, S 8.01 – 6958	KZK 0500040	4

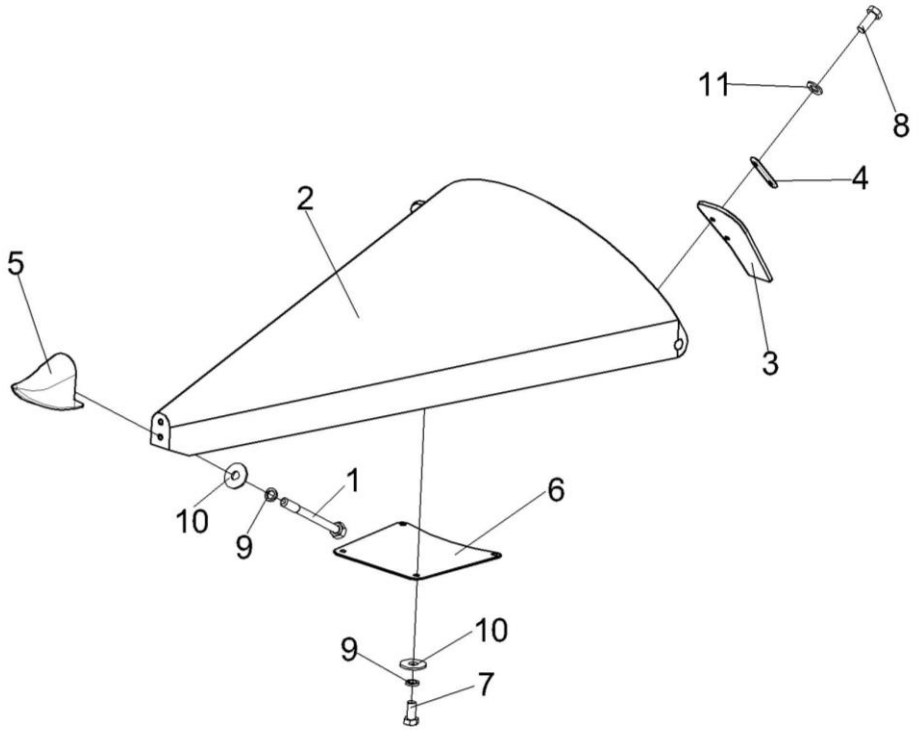


Figure 13 – KZK 0500050 nose bar

No. Fig.	No. Pos.	Designation	Name	Part of Designation	Qty per 1 AU
			KZK 0500050 NOSE BAR (Figure 13)		
13	1-11	KZK 0500050	Nose bar	KZK 0500030	1
	1	KZK 0500060	Bolt	KZK 0500050	1
	2		Nose bar, 1.326.624	KZK 0500050	1
	3		Checkboard, 1.329.163A	KZK 0500050	2
	4	KZK 0500415	Bar	KZK 0500050	2
	5	KPS-4-0508101	Nose bar	KZK 0500050	1
	6	1.354.667	Plate	KZK 0500050	1
	7		Bolt, M8-6ex16 – 7796	KZK 0500050	4
	8		Bolt, M8-6ex20 – 7796	KZK 0500050	4
	9		Washer, 8T 65G – 6402	KZK 0500050	5
	10		Washer, S 8.01 – 6958	KZK 0500050	5
	11		Washer, S.8.01 – 11371	KZK 0500050	4

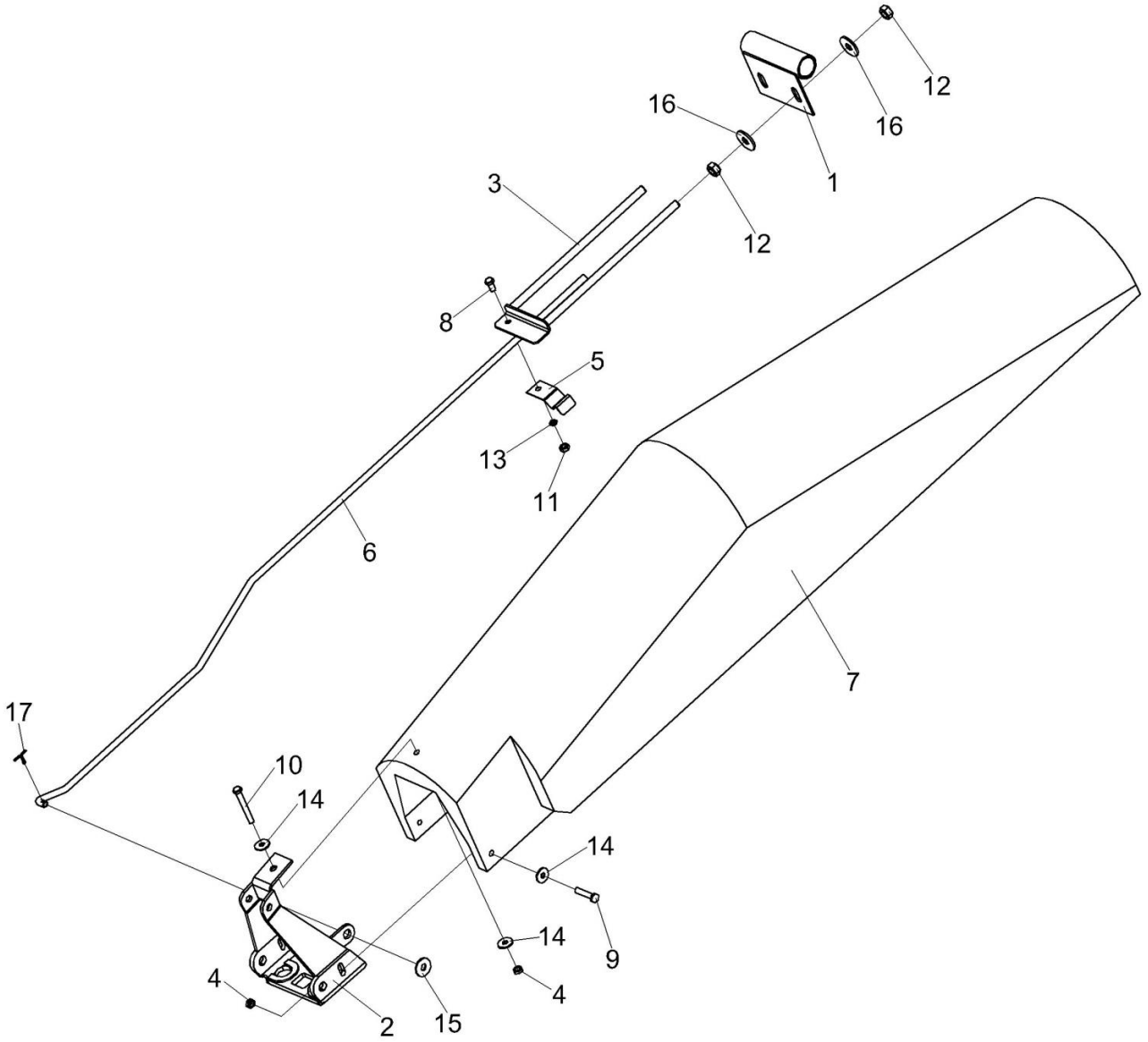


Figure 14 – KPS-4-0526000 side cowling

No. Fig.	No. Pos.	Designation	Name	Part of	
				Designation	Qty per 1 AU
			KPS-4-0526000 SIDE COWLING (Figure 14)		
14	1-17	KPS-4-0526000	Side cowling	KZK 0500010	2
	1	KPS-4-0526010	Hinge	KPS-4-0526000	1
	2	KPS-4-0526020	Support	KPS-4-0526000	1
	3	KPS-4-0526030	Clip	KPS-4-0526000	1
	4	PKK 0200625	Self-lock nut	KPS-4-0526000	3
	5	KPS-4-0526401	Plate	KPS-4-0526000	1
	6	KPS-4-0526601	Wire rod	KPS-4-0526000	1
	7		Side cowling, 1.322.335	KPS-4-0526000	1
	8		Bolt, M8-6ex16 – 7796	KPS-4-0526000	1
	9		Bolt, M8-6ex45 – 7796	KPS-4-0526000	2
	10		Bolt, M8-6ex65 – 7796	KPS-4-0526000	1
	11		Nut, M8-6G – 5915	KPS-4-0526000	1
	12		Nut, M12-6G – 5915	KPS-4-0526000	4
	13		Washer, 8T 65G – 6402	KPS-4-0526000	1
	14		Washer, A 8.01 – 6958	KPS-4-0526000	4
	15		Washer, A 10.01 – 6958	KPS-4-0526000	1
	16		Washer, A 12.01 – 6958	KPS-4-0526000	4
	17		Split pin, 3.2x20 – 397	KPS-4-0526000	1

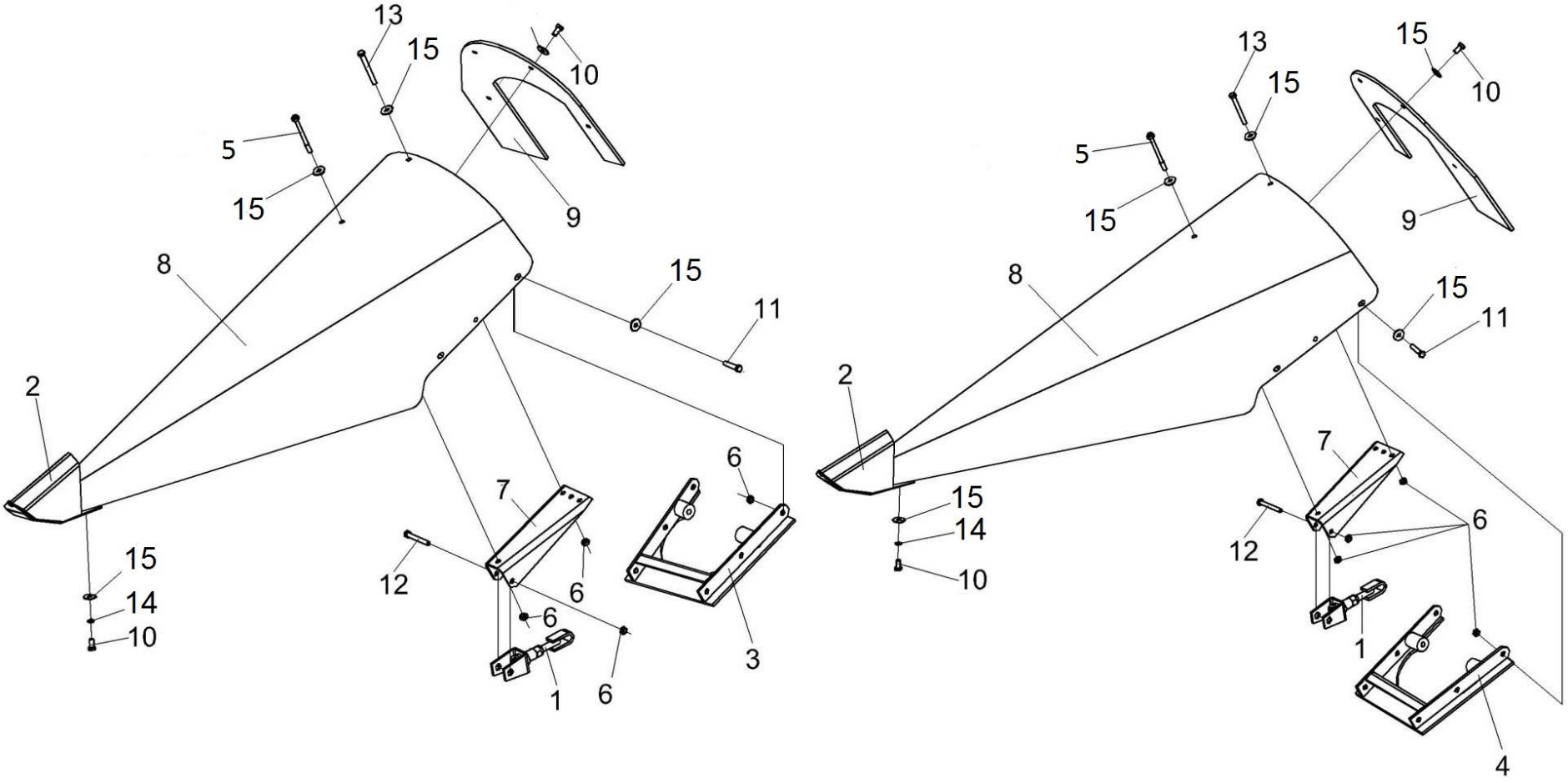


Figure 15 – KPS-4-0527000 left nose bar and KPS-4-0528000 right nose bar

No. Fig.	No. Pos.	Designation	Name	Part of	
				Designation	Qty per 1 AU
		KPS-4-0527000 LEFT NOSE BAR AND KPS-4-0528000 RIGHT NOSE BAR (Figure 15)			
15	1-3,5-15	KPS-4-0527000	Left nose bar	KZK 0500010	1
	1,2,4-15	KPS-4-0528000	Right nose bar	KZK 0500010	1
	1	KPS-4-0527010	Pull rod	KPS-4-0527000 KPS-4-0528000	1 1
	2	KPS-4-0527020	Nose bar	KPS-4-0527000 KPS-4-0528000	1 1
	3	KPS-4-0527030	Bracket	KPS-4-0527000	1
	4	KPS-4-0527030-01	Bracket	KPS-4-0528000	1
	5	KZK 0500060	Bolt	KPS-4-0527000 KPS-4-0528000	1 1
	6	PKK 0200625	Self-lock nut	KPS-4-0527000 KPS-4-0528000	9 9
	7	KPS-4-0527401	Stiffness	KPS-4-0527000 KPS-4-0528000	1 1
	8		Side nose bar, 1.322.337	KPS-4-0527000 KPS-4-0528000	1 1
	9		Insert, 1.322.523A	KPS-4-0527000 KPS-4-0528000	1 1
	10		Bolt, M8-6ex16 – 7796	KPS-4-0527000 KPS-4-0528000	6 6
15	11		Bolt, M8-6ex40 – 7796	KPS-4-0527000	6

No. Fig.	No. Pos.	Designation	Name	Part of	
				Designation	Qty per 1 AU
				KPS-4-0528000	6
	12		Bolt, M8-6ex60 – 7796	KPS-4-0527000	1
				KPS-4-0528000	1
	13		Bolt, M8-6ex75 – 7796	KPS-4-0527000	1
				KPS-4-0528000	1
	14		Washer, 8T 65G – 6402	KPS-4-0527000	2
				KPS-4-0528000	2
	15		Washer, A 12.01 – 6958	KPS-4-0527000	14
				KPS-4-0528000	14

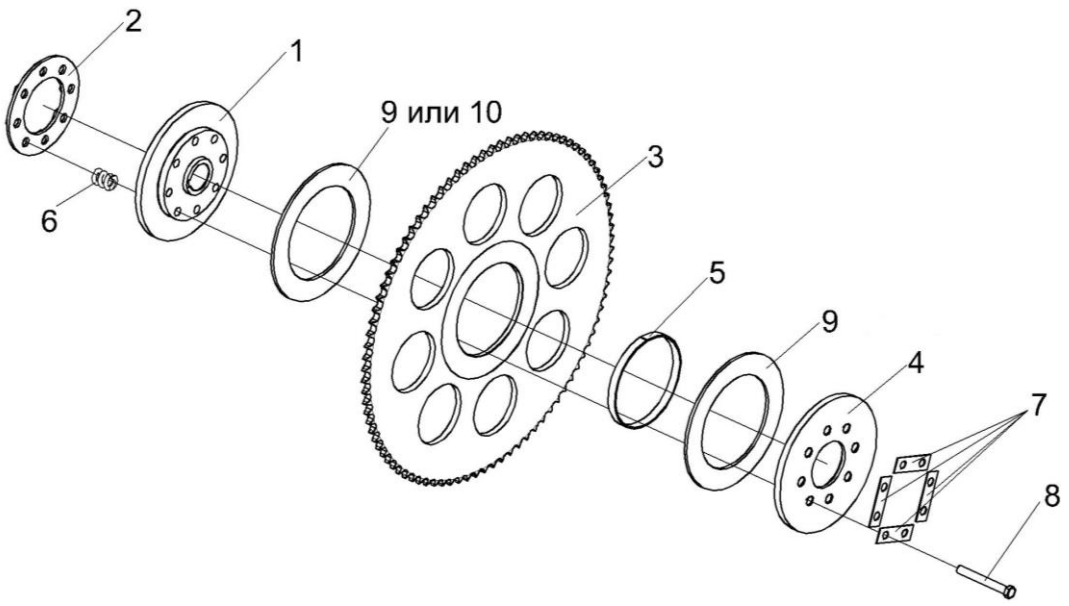


Figure 16 – KPS-5-0502040 safety coupling

No. Fig.	No. Pos.	Designation	Name	Part of Designation	Qty per 1 AU
			KPS-5-0502040 SAFETY COUPLING (Figure 16)		
16	1-9	KPS-5-0502040	Safety coupling	KZK 0500000-03	1
	1	KPS-4-0502050	Hub	KPS-5-0502040	1
	2	KPS-4-0502060	Disc	KPS-5-0502040	1
	3	KPS-5-0502409	Sprocket	KPS-5-0502040	1
	4	KPS-4-0502411	Pressure disc	KPS-5-0502040	1
	5	KPS-4-0502003	Ring	KPS-5-0502040	1
	6	KPS-4-0502604	Spring	KPS-5-0502040	8
	7	KPS-4-0502412	Bar	KPS-5-0502040	4
	8		Bolt, M10-6ex80 – 7796	KPS-5-0502040	8
	9		Friction pad, TR.S-005, TIIR-118	KPS-5-0502040	2

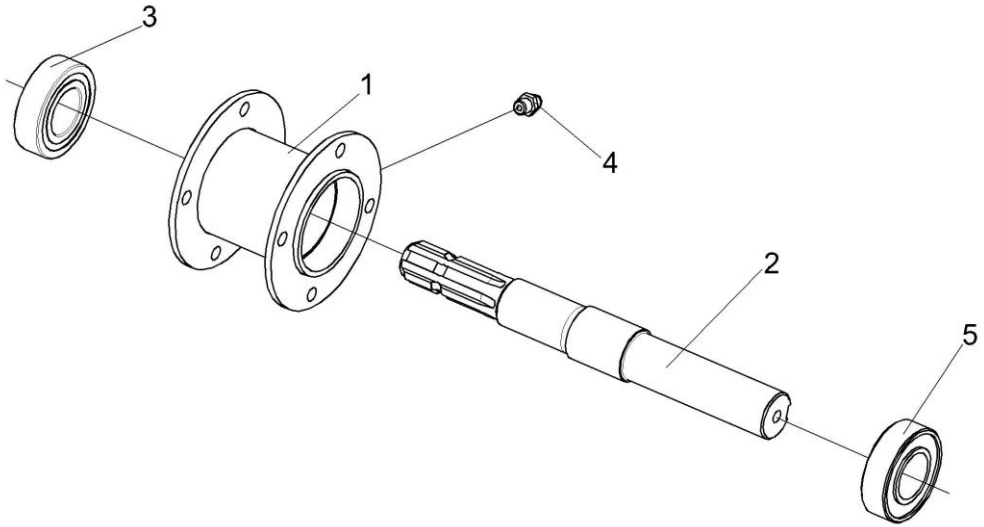


Figure 17 - 1.320.193 counter drive

No. Fig.	No. Pos.	Designation	Name	Part of Designation	Part of Qty per 1 AU
			1.320.193 COUNTER DRIVE (Figure 17)		
17	1-5	1.320.193	Counter drive	KZK 0500000-03	2
	1	1.320.071	Housing	1.320.193	1
	2	1.320.176	Shaft	1.320.193	1
	3		Bearing, 4208A	1.320.193	1
	4		Oiler, 1.1 – 19853	1.320.193	1
	5		Bearing, 22208E	1.320.193	1

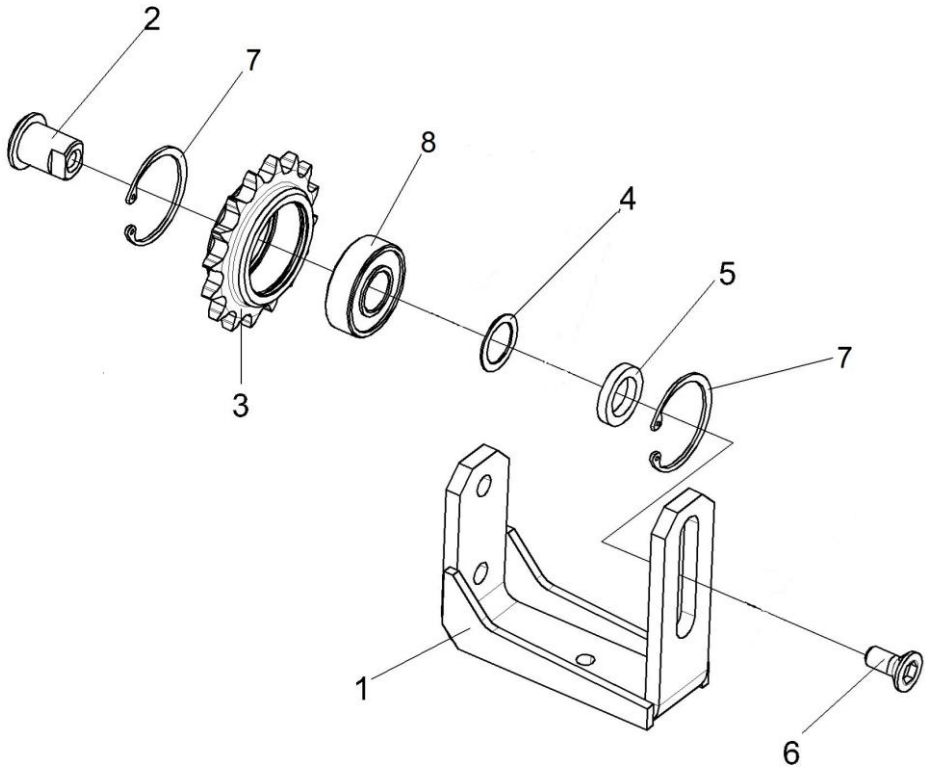


Figure 18 – KPS-4-0523000 tensioner

No. Fig.	No. Pos.	Designation	Name	Part of Designation	Qty per 1 AU
			KPS-4-0523000 TENSIONER (Figure 18)		
18	1-8	KPS-4-0523000	Tensioner	KZK 0500000-03	1
	1	KPS-4-0523010	Support	KPS-4-0523000	1
	2	KPS-4-0523601	Bushing	KPS-4-0523000	1
	3	KPS-4-0523602	Sprocket	KPS-4-0523000	1
	4	KPS-4-0523401	Washer	KPS-4-0523000	1
	5	KPS-4-0523603	Washer	KPS-4-0523000	1
	6	KPS-5-0824604	Bolt	KPS-4-0523000	1
	7		Ring, V47 – 13943	KPS-4-0523000	2
	8		Bearing, 180204 – 8882	KPS-4-0523000	1

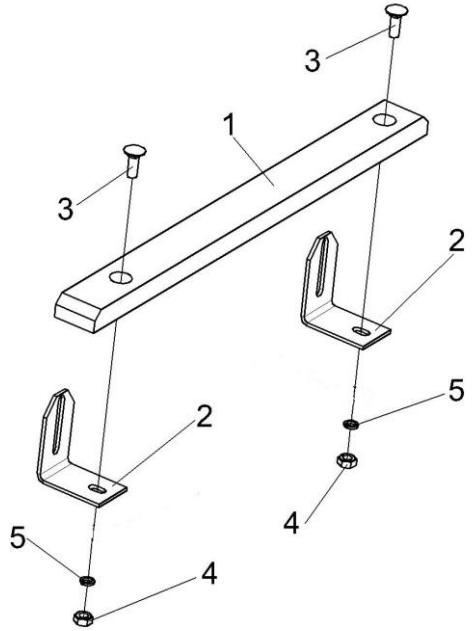


Figure 19 - 1.320.338 surge damper

No. Fig.	No. Pos.	Designation	Name	Part of	
				Designation	Qty per 1 AU
			1.320.338 SURGE DAMPER (Figure 19)		
19	1-5	1.320.338	Surge damper	KZK 0500000-03	2
	1	1.304.144	Bar	1.320.338	1
	2	KPS-4-0500401	Angle piece	1.320.338	2
	3		Bolt, M10-6ex30 – 7802	1.320.338	2
	4		Nut, M10-6G – 5915	1.320.338	2
	5		Washer, 10 65G – 6402	1.320.338	2

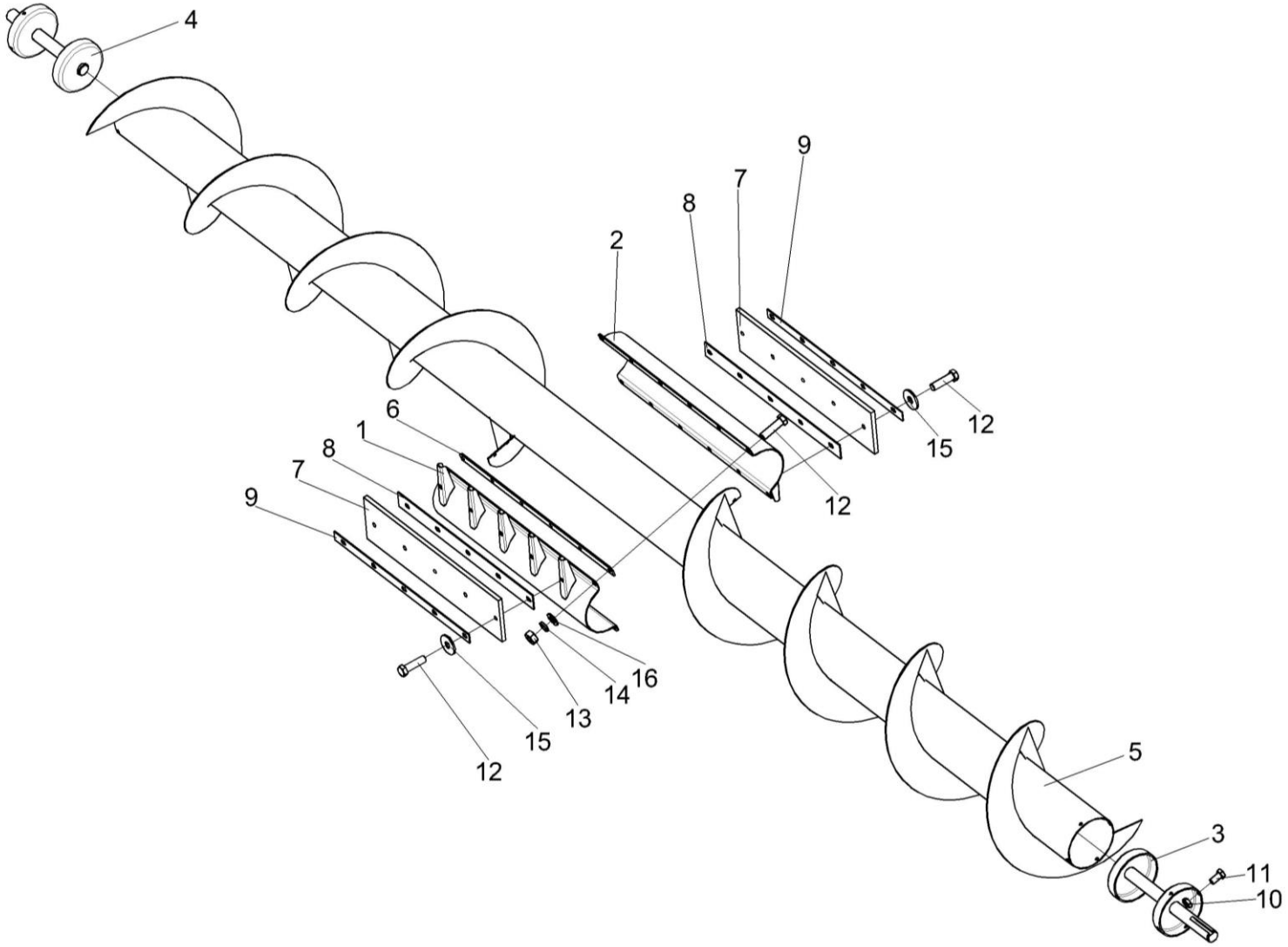


Figure 20 - 1.329.684 auger

No. Fig.	No. Pos.	Designation	Name	Part of Designation	Qty per 1 AU
			1.329.684 AUGER (Figure 20)		
20	1-16	1.329.684	Auger	KZK 0500000-03	1
	1	1.304.769	Fish back	1.329.684	1
	2	1.304.770	Fish back	1.329.684	1
	3	1.320.185	Support	1.329.684	1
	4	KZK 0502020	Support	1.329.684	1
	5	1.329.685	Auger	1.329.684	1
	6	1.304.876	Strip	1.329.684	2
	7	1.321.511	Plate	1.329.684	2
	8	1.321.512	Strip	1.329.684	2
	9	1.321.513	Strip	1.329.684	2
	10	PKK 0200625	Self-lock nut	1.329.684	8
	11		Bolt, M8-6ex16 – 7796	1.329.684	8
	12		Bolt, M10-6ex35 – 7796	1.329.684	22
	13		Nut, M10-6G – 5915	1.329.684	12
	14		Washer, 10T 65G – 6402	1.329.684	12
	15		Washer, A 10.01 – 6958	1.329.684	10
	16		Washer, S.10.01 – 11371	1.329.684	24

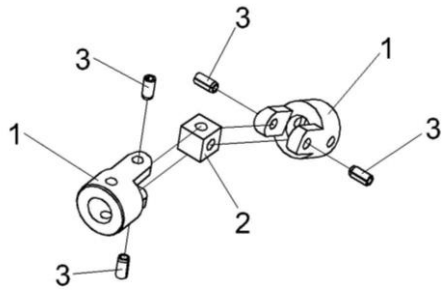


Figure 21 - KPS-4-0500230 joint

No. Fig.	No. Pos.	Designation	Name	Part of Designation	Qty per 1 AU
			KPS-4-0500230 JOINT (Figure 21)		
21	1-3	KPS-4-0500230	Joint	KZK 0500000-03	1
	1	KPS-4-0500628	Fork	KPS-4-0500230	2
	2	KPS-4-0500629	Split lock	KPS-4-0500230	1
	3		Dowel, 8x16 3128	KPS-4-0500230	4

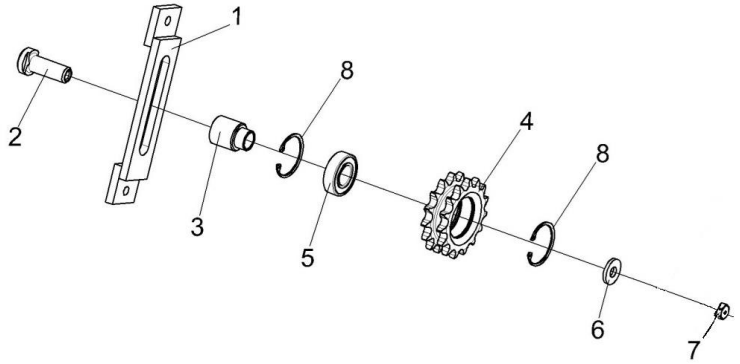


Figure 22 – KP-6-0524000 tensioner

No. Fig.	No. Pos.	Designation	Name	Part of Designation	Qty per 1 AU
			KP-6-0524000 TENSIONER (Figure 22)		
22	1-8	KP-6-0524000	Tensioner	KZK 0500000-03	2
	4,5,8	KP-6-0524010	Sprocket	KP-6-0524000	1
	1	KPS-5-0824010	Bar	KP-6-0524000	1
	2		Bolt, M16-6ex90 – 7802	KP-6-0524000	1
	3	KGK1200602	Bushing	KP-6-0524000	1
	4	KP-6-0524601	Sprocket	KP-6-0524010	1
	5		Bearing, 180205 – 8882	KPS-5-0824010	1
	6		Washer, S.16 – 11371	KP-6-0524000	1
	7		Nut, M16-6G – 2526	KP-6-0524000	2
	8		Ring, V52 – 13943	KP-6-0524010	2

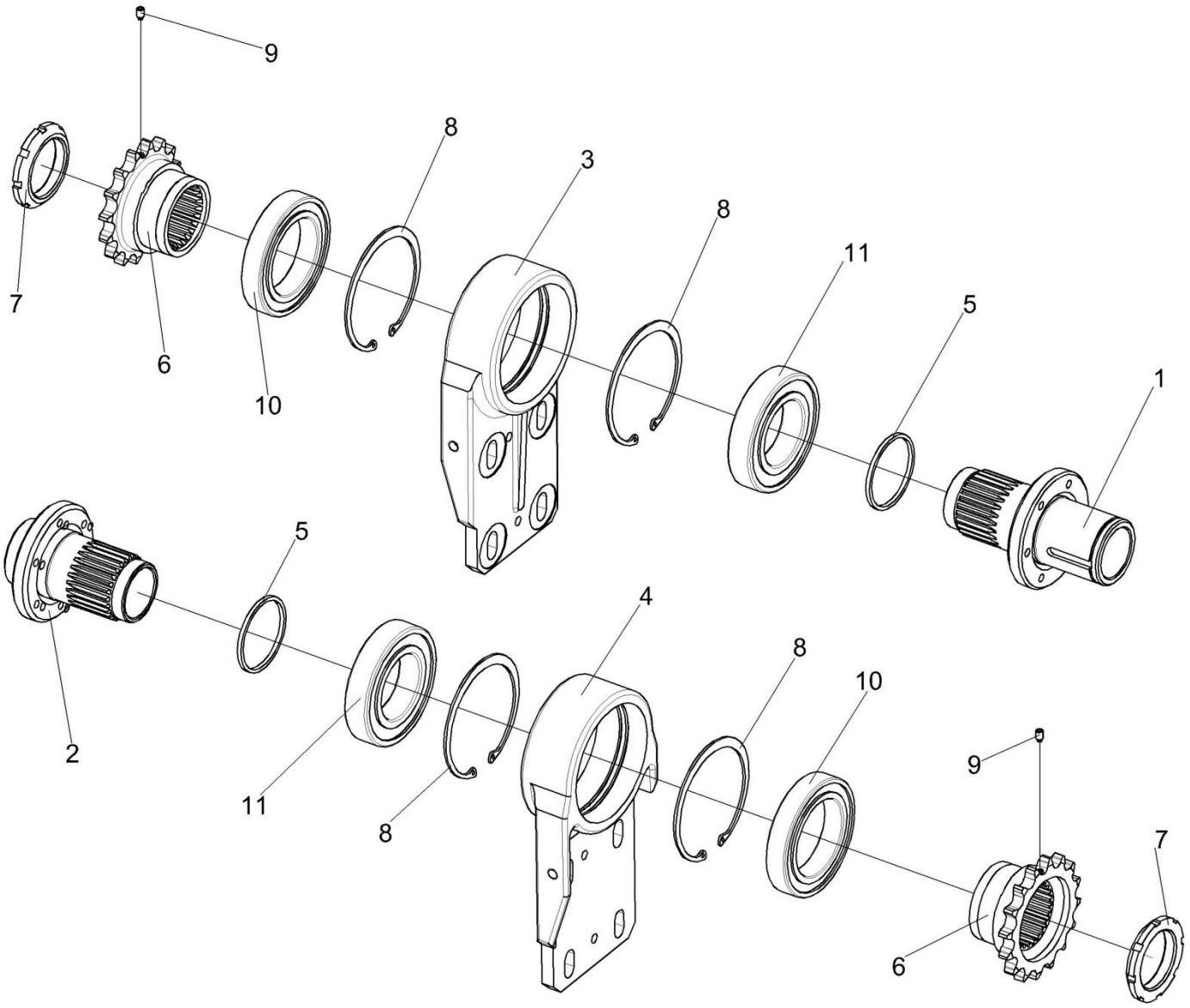


Figure 23 - KPS-4-0525000 and KPS-5-0525000 support

No. Fig.	No. Pos.	Designation	Name	Part of	
				Designation	Qty per 1 AU
KPS-4-0525000 AND KPS-5-0525000 SUPPORT (Figure 23)					
23	1,3,5-11	KPS-4-0525000	Support	KZK 0500000-03	1
	2,4-11	KPS-5-0525000	Support	KZK 0500000-03	1
	1	KPS-4-0525010	Hub	KPS-4-0525000	1
	2	KPS-5-0525010	Hub	KPS-5-0525000	1
	3	KPS-4-0525201	Housing	KPS-4-0525000	1
	4	KPS-4-0525201-01	Housing	KPS-5-0525000	1
	5	KPS-4-0525801	Ring	KPS-4-0525000 KPS-5-0525000	1 1
	6	KPS-4-0525601	Sprocket	KPS-4-0525000 KPS-5-0525000	1 1
	7	KPS-4-0525602	Nut	KPS-4-0525000 KPS-5-0525000	1 1
	8		Ring, V100 – 13943	KPS-4-0525000 KPS-5-0525000	2 2
	9		Screw, M6x10 DIN 915, or Screw, M6-6ex10 – 1478	KPS-4-0525000 KPS-5-0525000	1 1
	10		Bearing, 6013-2RS1	KPS-4-0525000 KPS-5-0525000	1 1
	11		Bearing, 6211-2RS1	KPS-4-0525000 KPS-5-0525000	1 1

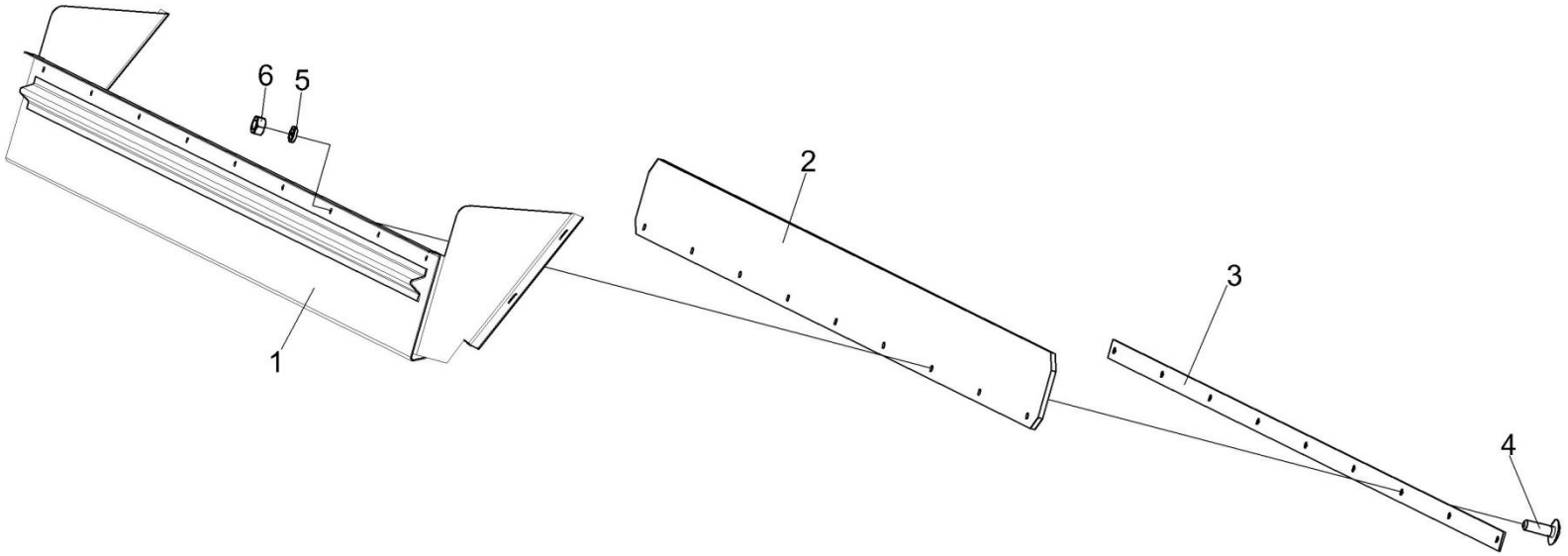


Figure 24 - 1.328.466 dashboard

No. Fig.	No. Pos.	Designation	Name	Part of	
				Designation	Qty per 1 AU
			1.328.466 DASHBOARD (Figure 24)		
24	1-6	1.328.466	Dashboard	KZK 0500000-03	1
	1	1.328.467	Guardrail	1.328.466	1
	2	1.328.464	Checkboard	1.328.466	1
	3	1.328.465	Strip	1.328.466	1
	4	610.099.1	Screw	1.328.466	9
	5		Washer, 8T 65G – 6402	1.328.466	9
	6		Nut, M8-6G – 5915	1.328.466	9

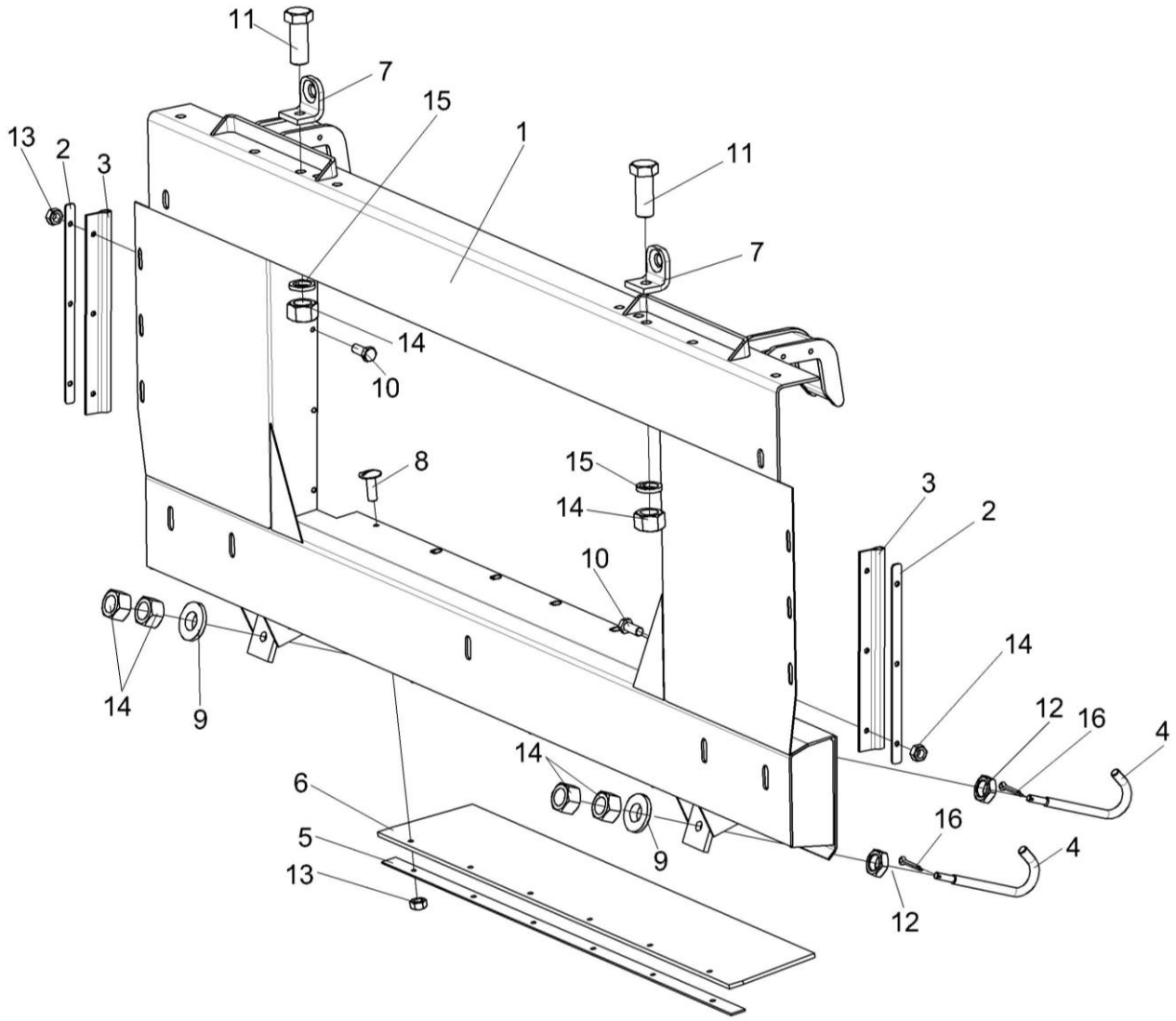


Figure 25 – 1.329.551-01 spacer

No. Fig.	No. Pos.	Designation	Name	Part of Designation	Part of Qty per 1 AU
			1.329.551-01 SPACER (Figure 25)		
25	1-16	1.329.551-01	Spacer	KZK 0500000-03	1
	1	1.329.552	Wall	1.329.551-01	1
	2	1.320.280	Strip	1.329.551-01	2
	3	KZK 0500012	Seal	1.329.551-01	2
	4	1.329.562	Latch	1.329.551-01	2
	5	1.329.565	Strip	1.329.551-01	1
	6	1.329.566	Strip	1.329.551-01	1
	7	1.329.567	Angle piece	1.329.551-01	2
	8	610.098.1	Screw	1.329.551-01	8
	9	KZR 1590604	Washer	1.329.551-01	2
	10		Bolt, M8-6ex20 – 7796	1.329.551-01	6
	11		Bolt, M16-6ex45 – 7796	1.329.551-01	2
	12		Nut, M16-6G – 2526	1.329.551-01	2
	13		Nut, M8-6G – 5915	1.329.551-01	14
	14		Nut, M16-6G – 5915	1.329.551-01	6
	15		Washer, 16T 65G – 6402	1.329.551-01	2
	16		Split pin, 4x22 – 397	1.329.551-01	2

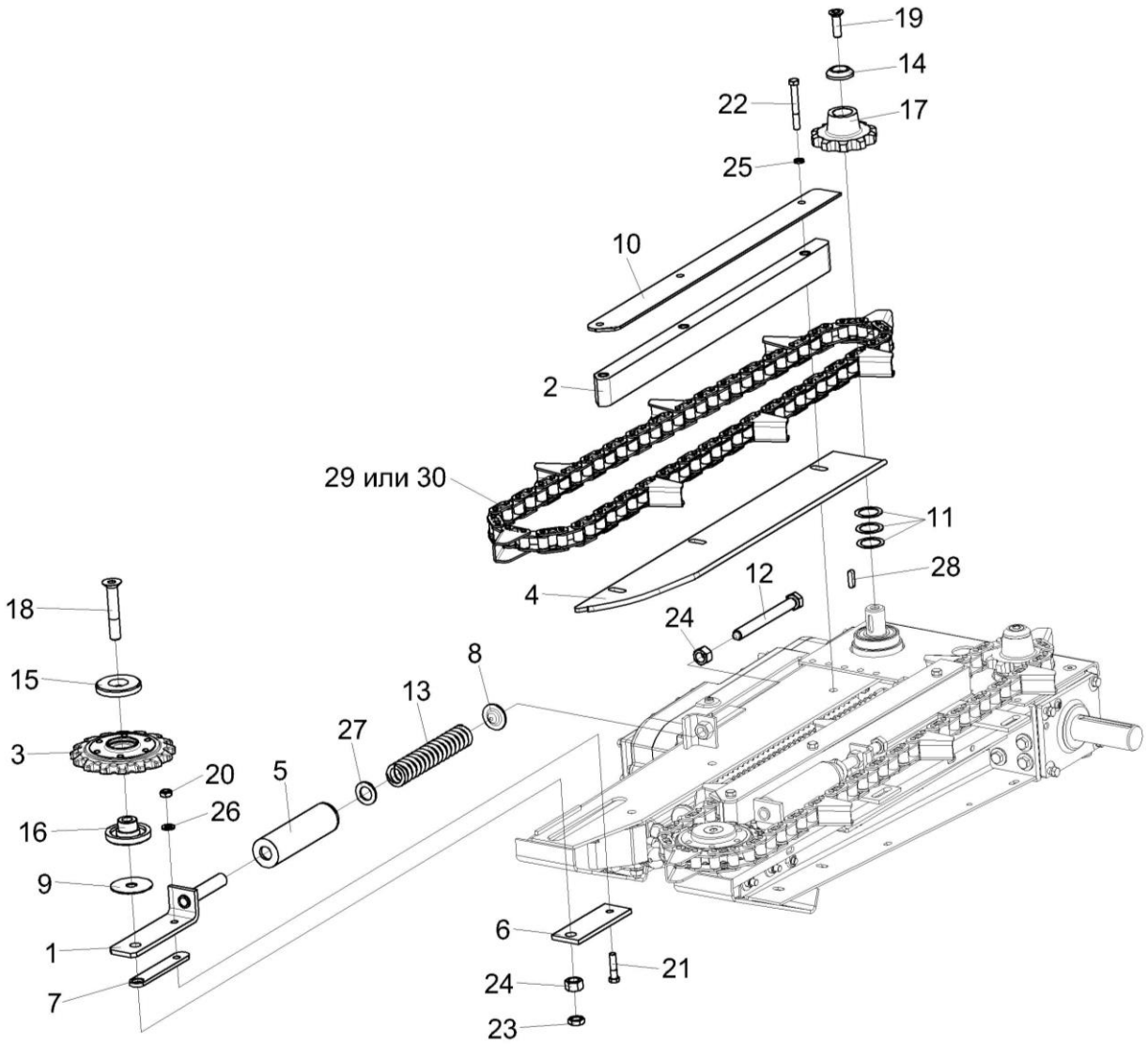


Figure 26 - KPS-4-0510250-01 row unit (Sheet 1)

No. Fig.	No. Pos.	Designation	Name	Part of	
				Designation	Qty per 1 AU
KPS-4-0510250-01 ROW UNIT (Sheet 1) (Figure 26)					
26	1-30	KPS-4-0510250-01	Row unit	KZK 0500000-03	6
	1	KPS-4-0510020-01	Bracket	KPS-4-0510250-01	1
	2	KPS-4-0510040	Surge damper	KPS-4-0510250-01	2
	3	KPS-4-0510060	Sprocket	KPS-4-0510250-01	2
	4	KPS-4-0510120	Cut-off	KPS-4-0510250-01	1
	5	KPS-4-0510001	Cowling	KPS-4-0510250-01	2
	6	KPS-4-0510401	Plate	KPS-4-0510250-01	2
	7	KPS-4-0510402	Plate	KPS-4-0510250-01	2
	8	KPS-4-0510404	Washer	KPS-4-0510250-01	2
	9	KPS-4-0510405	Washer	KPS-4-0510250-01	max qty 4
	10	KPS-4-0510423	Plate	KPS-4-0510250-01	1
	11	KPS-4-0510431	Adjusting washer	KPS-4-0510250-01	max qty 10
	12	KPS-4-0510606	Limit bolt	KPS-4-0510250-01	2
	13	KPS-4-0510607	Spring	KPS-4-0510250-01	2
	14	KPS-4-0510614	Washer	KPS-4-0510250-01	2
	15	KPS-4-0510616	Washer	KPS-4-0510250-01	2

No. Fig.	No. Pos.	Designation	Name	Part of	
				Designation	Qty per 1 AU
26	16	KPS-4-0510617	Bushing	KPS-4-0510250-01	2
	17	KPS-4-0510621	Sprocket	KPS-4-0510250-01	2
	18	KPS-4-0510655	Screw	KPS-4-0510250-01	2
	19	KPS-5-0213603	Screw	KPS-4-0510250-01	2
	20	PKK 0200625-01	Self-lock nut	KPS-4-0510250-01	8
	21		Bolt, M10-6ex40 – 7796	KPS-4-0510250-01	6
	22		Bolt, M10-6ex75 – 7796	KPS-4-0510250-01	6
	23		Nut, M16-6G – 2526	KPS-4-0510250-01	2
	24		Nut, M16-6G – 5915	KPS-4-0510250-01	4
	25		Washer, 10T 65G – 6402	KPS-4-0510250-01	16
	26		Washer, S.10.01 – 11371	KPS-4-0510250-01	10
	27		Washer, S.20.01 – 11371	KPS-4-0510250-01	2
	28		Key, 8x7x28 – 23360	KPS-4-0510250-01	2
	29		Chain, CA627-CPEF1/PC with embossing on the outer links (70 links/7 CPEF1)	KPS-4-0510250-01	2
	30		Chain, CA2801-TM91E 70L (ENDLESS RIVETED), with 7 latches	KPS-4-0510250-01	2

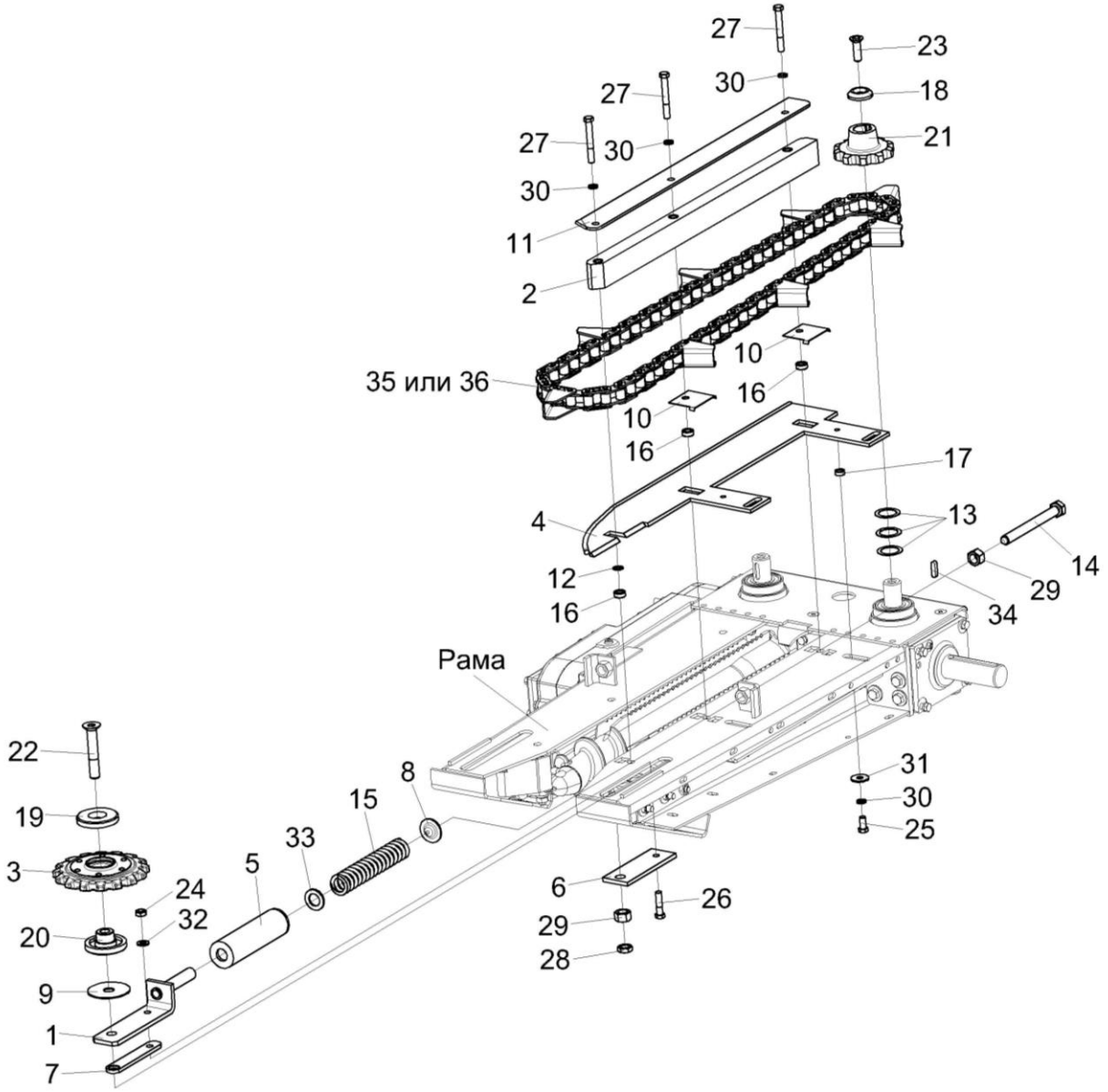


Figure 27 - KPS-4-0510250-01 row unit (Sheet 2)

No. Fig.	No. Pos.	Designation	Name	Part of	
				Designation	Qty per 1 AU
KPS-4-0510250-01 ROW UNIT (Sheet 2) (Figure 27)					
27	1-36	KPS-4-0510250-01	Row unit	KZK 0500000-03	6
	1	KPS-4-0510020	Bracket	KPS-4-0510250-01	1
	2	KPS-4-0510040	Surge damper	KPS-4-0510250-01	2
	3	KPS-4-0510060	Sprocket	KPS-4-0510250-01	2
	4	KPS-4-0510110	Cut-off	KPS-4-0510250-01	1
	5	KPS-4-0510001	Cowling	KPS-4-0510250-01	2
	6	KPS-4-0510401	Plate	KPS-4-0510250-01	2
	7	KPS-4-0510402	Plate	KPS-4-0510250-01	2
	8	KPS-4-0510404	Washer	KPS-4-0510250-01	2
	9	KPS-4-0510405	Washer	KPS-4-0510250-01	max qty 4
	10	KPS-4-0510421	Pad	KPS-4-0510250-01	2
	11	KPS-4-0510423-01	Plate	KPS-4-0510250-01	1
	12	KPS-4-0510429	Washer	KPS-4-0510250-01	1
	13	KPS-4-0510431	Adjusting washer	KPS-4-0510250-01	max qty 10
	14	KPS-4-0510606	Limit bolt	KPS-4-0510250-01	2
	15	KPS-4-0510607	Spring	KPS-4-0510250-01	2

No. Fig.	No. Pos.	Designation	Name	Part of	
				Designation	Qty per 1 AU
27	16	KPS-4-0510611	Bushing	KPS-4-0510250-01	3
	17	KPS-4-0510613	Bushing	KPS-4-0510250-01	2
	18	KPS-4-0510614	Washer	KPS-4-0510250-01	2
	19	KPS-4-0510616	Washer	KPS-4-0510250-01	2
	20	KPS-4-0510617	Bushing	KPS-4-0510250-01	2
	21	KPS-4-0510621	Sprocket	KPS-4-0510250-01	2
	22	KPS-4-0510655	Screw	KPS-4-0510250-01	2
	23	KPS-5-0213603	Screw	KPS-4-0510250-01	2
	24	PKK 0200625-01	Self-lock nut	KPS-4-0510250-01	8
	25		Bolt, M10-6ex20 – 7796	KPS-4-0510250-01	2
	26		Bolt, M10-6ex40 – 7796	KPS-4-0510250-01	6
	27		Bolt, M10-6ex75 – 7796	KPS-4-0510250-01	6
	28		Nut, M16-6G – 2526	KPS-4-0510250-01	2
	29		Nut, M16-6G – 5915	KPS-4-0510250-01	4
	30		Washer, 10T 65G – 6402	KPS-4-0510250-01	16
	31		Washer, S 10.01 – 6958	KPS-4-0510250-01	10
	32		Washer, S.10.01 – 11371	KPS-4-0510250-01	10
	33		Washer, S.20.01 – 11371	KPS-4-0510250-01	2

No. Fig.	No. Pos.	Designation	Name	Part of	
				Designation	Qty per 1 AU
27	34		Key, 8x7x28 – 23360	KPS-4-0510250-01	2
	35		Chain, CA627-CPEF1/PC with embossing on the outer links (70 links/7 CPEF1)	KPS-4-0510250-01	2
	36		Chain, CA2801-TM91E 70L (ENDLESS RIVETED), with 7 latches	KPS-4-0510250-01	2

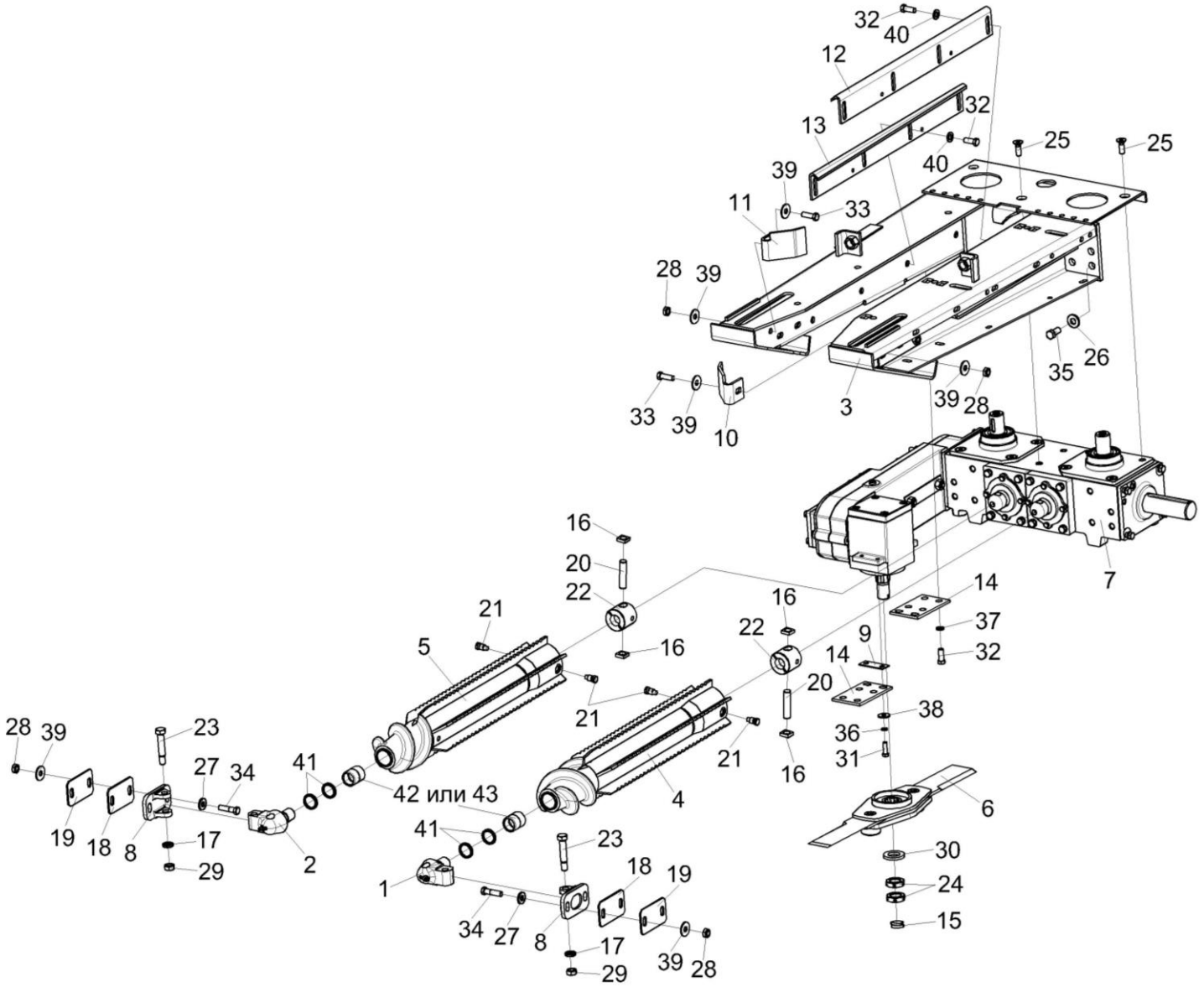


Figure 28 - KPS-4-0510250-01 row unit (Sheet 3)

No. Fig.	No. Pos.	Designation	Name	Part of	
				Designation	Qty per 1 AU
KPS-4-0510250-01 ROW UNIT (Sheet 3) (Figure 28)					
28	1-43	KPS-4-0510250-01	Row unit	KZK 0500000-03	6
	1	KPS-4-0510030	Support	KPS-4-0510250-01	1
	2	KPS-4-0510030-01	Support	KPS-4-0510250-01	1
	3	KPS-4-0511100	Frame	KPS-4-0510250-01	1
	4	KPS-4-0512050B	Stalk roll	KPS-4-0510250-01	1
	5	KPS-4-0512060B	Stalk roll	KPS-4-0510250-01	1
	6	KPS-4-0513100	Rotor	KPS-4-0510250-01	1
	7	KPS-4-0518200-01	Drive	KPS-4-0510250-01	1
	8	KPS-4-0510301	Bracket	KPS-4-0510250-01	2
	9	KPS-4-0510419	Gasket	KPS-4-0510250-01	max qty 2
	10	KPS-4-0510422	Guide	KPS-4-0510250-01	1
	11	KPS-4-0510422-01	Guide	KPS-4-0510250-01	1
	12	KPS-4-0510433A	Wiper	KPS-4-0510250-01	1
	13	KPS-4-0510433A-01	Wiper	KPS-4-0510250-01	1
	14	KPS-4-0510435	Support	KPS-4-0510250-01	2
	15	KPS-4-0510603	Expansion joint Wire, 5.0-O-Ch – 3282 L=(80±1) mm	KPS-4-0510250-01	1

No. Fig.	No. Pos.	Designation	Name	Part of	
				Designation	Qty per 1 AU
28	16	KPS-4-0510604	Sliding pin	KPS-4-0510250-01	4
	17	KPS-4-0510608	Washer	KPS-4-0510250-01	2
	18	KPS-4-0512411	Gasket	KPS-4-0510250-01	max qty 4
	19	KPS-4-0512411-01	Gasket	KPS-4-0510250-01	max qty 4
	20	KPS-4-0512605	Dowel	KPS-4-0510250-01	2
	21	KPS-4-0512607	Lock screw	KPS-4-0510250-01	4
	22	KPS-4-0512608	Bushing	KPS-4-0510250-01	2
	23	KPS-4-0512611	Bolt	KPS-4-0510250-01	2
	24	KPS-4-0513604	Nut	KPS-4-0510250-01	2
	25	KPS-4-0515611	Screw	KPS-4-0510250-01	3
	26	KZR 0103439	Washer	KPS-4-0510250-01	8
	27	KSN 0100665-01	Washer	KPS-4-0510250-01	4
	28	PKK 0200625-01	Self-lock nut	KPS-4-0510250-01	8
	29	PKK 0200625-02	Self-lock nut	KPS-4-0510250-01	2
	30	UES 0100405	Washer	KPS-4-0510250-01	1
	31		Bolt, M8-6ex25 – 7796	KPS-4-0510250-01	4
	32		Bolt, M10-6ex25 – 7796	KPS-4-0510250-01	16

No. Fig.	No. Pos.	Designation	Name	Part of	
				Designation	Qty per 1 AU
28	33		Bolt, M10-6ex30 – 7796	KPS-4-0510250-01	2
	34		Bolt, M10-6ex40 – 7796	KPS-4-0510250-01	6
	35		Bolt, M12-6ex25 – 7796	KPS-4-0510250-01	8
	36		Washer, 8T 65G – 6402	KPS-4-0510250-01	4
	37		Washer, 10T 65G – 6402	KPS-4-0510250-01	16
	38		Washer, S 8.01 – 6958	KPS-4-0510250-01	4
	39		Washer, S 10.01 – 6958	KPS-4-0510250-01	10
	40		Washer, S.10.01 – 11371	KPS-4-0510250-01	10
	41		Collar, G 25x32x4	KPS-4-0510250-01	4
	42		Bearing, HK 2538	KPS-4-0510250-01	2
	43		Bearing, HK 2538ZWD	KPS-4-0510250-01	2

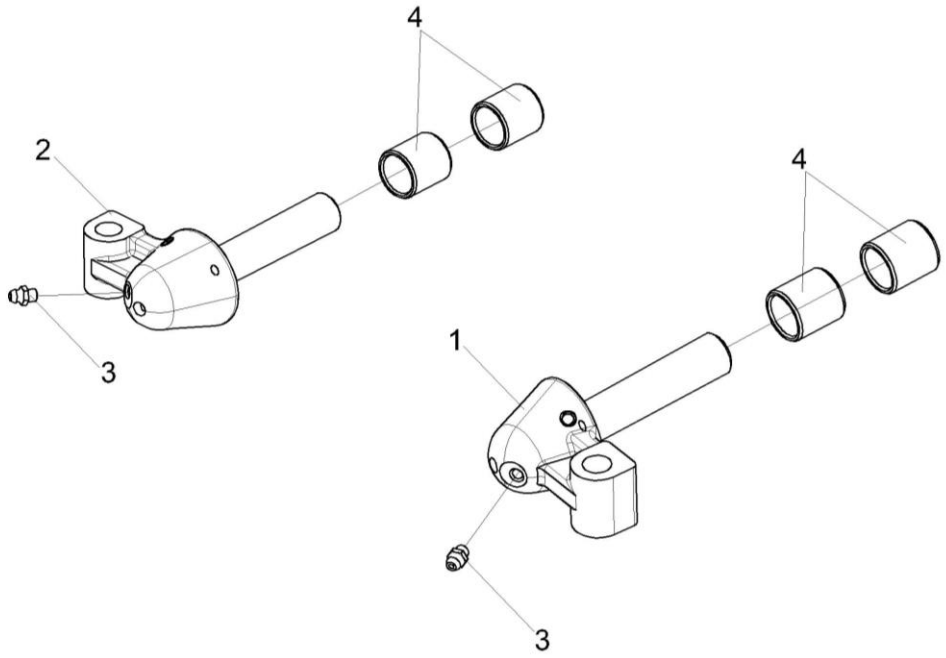


Figure 29 - KPS-4-0510030 and KPS-4-0510030-01 supports

No. Fig.	No. Pos.	Designation	Name	Part of	
				Designation	Qty per 1 AU
KPS-4-0510030 AND KPS-4-0510030-01 SUPPORTS (Figure 29)					
29	1,3,4	KPS-4-0510030	Support	KPS-4-0510250-01	1
	2-4	KPS-4-0510030-01	Support	KPS-4-0510250-01	1
	1	KPS-4-0510070	Support	KPS-4-0510030	1
	2	KPS-4-0510070-01	Support	KPS-4-0510030-01	1
	3		Oiler, 1.1 – 19853	KPS-4-0510030 KPS-4-0510030-01	1 1
	4		Internal bearing ring, IR 20x25x26,5	KPS-4-0510030 KPS-4-0510030-01	2 2

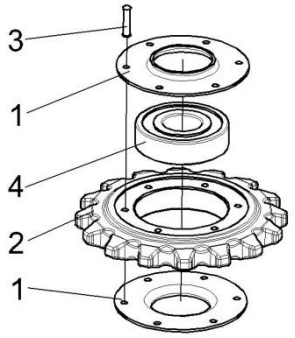


Figure 30 - KPS-4-0510060 sprocket

No. Fig.	No. Pos.	Designation	Name	Part of	
				Designation	Qty per 1 AU
KPS-4-0510060 SPROCKET (Figure 30)					
30	1-4	KPS-4-0510060	Sprocket	KPS-4-0510250-01	2
	1	KPS-4-0510409	Cover	KPS-4-0510060	2
	2	KPS-4-0510602	Sprocket	KPS-4-0510060	1
	3		Rivet, 6x36 – 10299	KPS-4-0510060	6
	4		Bearing, 180306 – 8882	KPS-4-0510060	1

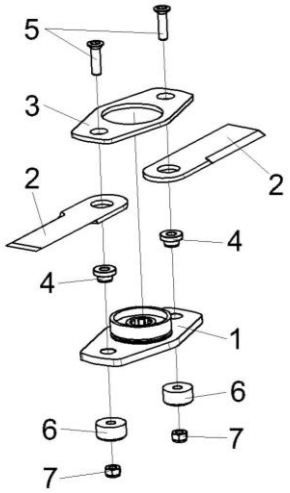


Figure 31 - KPS-4-0513100 rotor

No. Fig.	No. Pos.	Designation	Name	Part of	
				Designation	Qty per 1 AU
			KPS-4-0513100 ROTOR (Figure 31)		
31	1-7	KPS-4-0513100	Rotor	KPS-4-0510250-01	1
	1	KPS-4-0513110	Housing	KPS-4-0513100	1
	2	KPS-4-0513401	Knife	KPS-4-0513100	2
	3	KPS-4-0513408	Hold-down clamp	KPS-4-0513100	1
	4	KPS-4-0513603	Bushing	KPS-4-0513100	2
	5	KPS-5-0213603-01	Screw	KPS-4-0513100	2
	6	KPS-5-0213604	Cap	KPS-4-0513100	2
	7	PKK 0200625-02	Self-lock nut	KPS-4-0513100	2

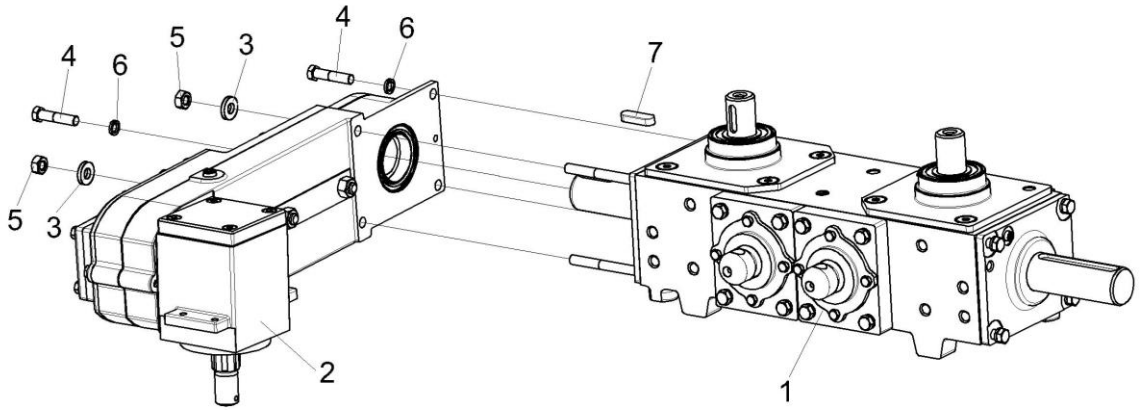


Figure 32 - KPS-4-0518200-01 drive

No. Fig.	No. Pos.	Designation	Name	Part of	
				Designation	Qty per 1 AU
			KPS-4-0518200-01 DRIVE (Figure 32)		
32	1-7	KPS-4-0518200-01	Drive	KPS-4-0510250-01	1
	1	KPS-4-0515200-01	Reducing gear	KPS-4-0518200-01	1
	2	KPS-4-0517100-01	Speed increaser	KPS-4-0518200-01	1
	3	KSN 0100665	Washer	KPS-4-0518200-01	2
	4		Bolt, M10-6ex40 – 7796	KPS-4-0518200-01	2
	5		Nut, M10-6G – 5915	KPS-4-0518200-01	2
	6		Washer, 10T 65G – 6402	KPS-4-0518200-01	2
	7		Key, 12x8x40 – 23360	KPS-4-0518200-01	1

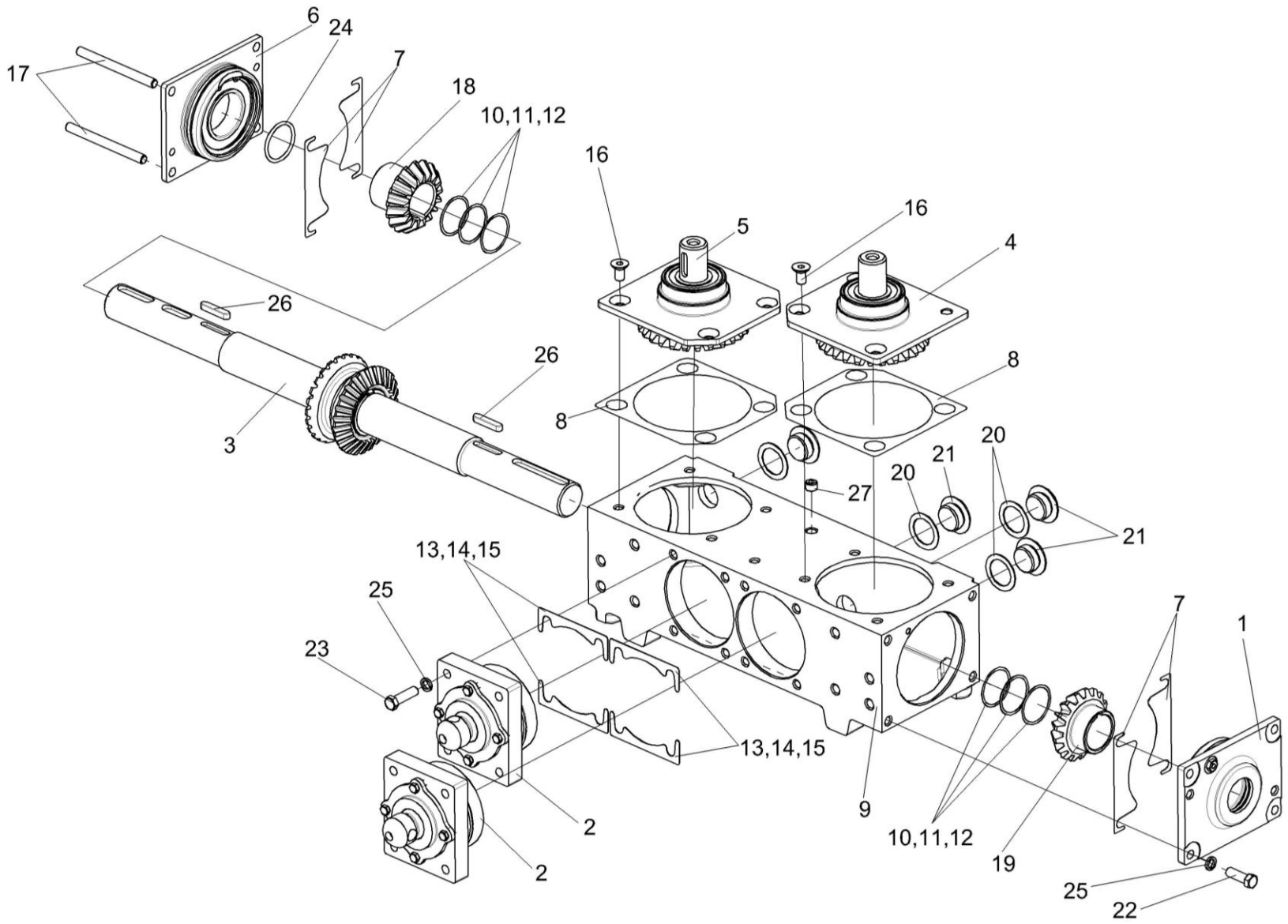


Figure 33 - KPS-4-0515200-01 reducing gear

No. Fig.	No. Pos.	Designation	Name	Part of	
				Designation	Qty per 1 AU
KPS-4-0515200-01 REDUCING GEAR (Figure 33)					
33	1-27	KPS-4-0515200-01	Reducing gear	KPS-4-0518200-01	1
	1	KPS-4-0515210	Bowl	KPS-4-0515200-01	1
	2	KPS-5-0215020	Bowl	KPS-4-0515200-01	2
	3	KPS-4-0515250-01	Shaft	KPS-4-0515200-01	1
	4	KPS-4-0515260	Bowl	KPS-4-0515200-01	1
	5	KPS-4-0515260-01	Bowl	KPS-4-0515200-01	1
	6	KPS-4-0515280	Cage	KPS-4-0515200-01	1
	7	KPS-4-0515001	Gasket	KPS-4-0515200-01	max qty 6
	8	KPS-4-0515012	Gasket	KPS-4-0515200-01	max qty 4
	9	KPS-4-0515241	Housing	KPS-4-0515200-01	1
	10	KPS-4-0515502	Gasket	KPS-4-0515200-01	max qty 6
	11	KPS-4-0515502-01	Gasket	KPS-4-0515200-01	max qty 4
	12	KPS-4-0515502-02	Gasket	KPS-4-0515200-01	max qty 4
	13	KPS-4-0515503	Gasket	KPS-4-0515200-01	max qty 12

No. Fig.	No. Pos.	Designation	Name	Part of	
				Designation	Qty per 1 AU
33	14	KPS-4-0515503-01	Gasket	KPS-4-0515200-01	max qty 8
	15	KPS-4-0515503-02	Gasket	KPS-4-0515200-01	max qty 4
	16	KPS-4-0515611-01	Screw	KPS-4-0515200-01	6
	17	KPS-4-0515612	Stud	KPS-4-0515200-01	2
	18	KPS-4-0515644	Gear	KPS-4-0515200-01	1
	19	KPS-4-0515644-01	Gear	KPS-4-0515200-01	1
	20	KZR 0210001A	Gasket	KPS-4-0515200-01	4
	21	KZR 0210603A	Plug	KPS-4-0515200-01	4
	22		Bolt, M10-6ex30 – 7796	KPS-4-0515200-01	4
	23		Bolt, M10-6ex35 – 7796	KPS-4-0515200-01	8
	24		Ring, 040-045-30-2-2 – 18829/9833	KPS-4-0515200-01	1
	25		Washer, 10T 65G – 6402	KPS-4-0515200-01	12
	26		Key, 8x7x40 – 23360	KPS-4-0515200-01	2
	27		Plug, 2-KG 1/4"	KPS-4-0515200-01	1

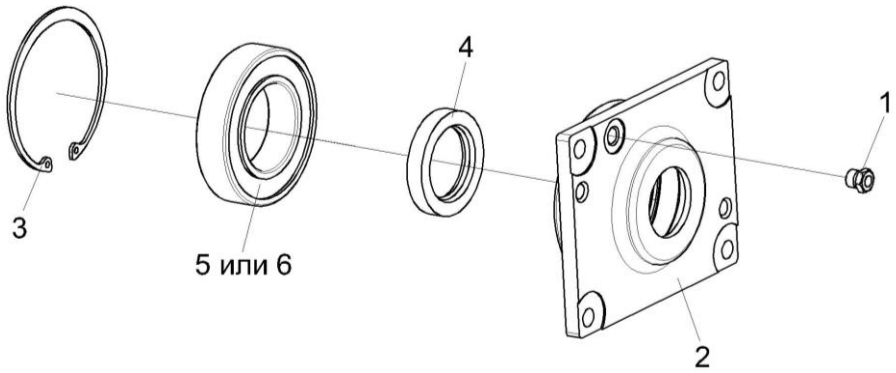


Figure 34 - KPS-4-0515210 bowl

No. Fig.	No. Pos.	Designation	Name	Part of	
				Designation	Qty per 1 AU
			KPS-4-0515210 BOWL (Figure 34)		
34	1-6	KPS-4-0515210	Bowl	KPS-4-0515200-01	1
	1	KUZh 0108010	Safety valve	KPS-4-0515210	1
	2	KPS-4-0515242	Bowl	KPS-4-0515210	1
	3		Ring, V90 – 13941	KPS-4-0515210	1
	4		Collar, 1.2-40x60-1 – 8752	KPS-4-0515210	1
	5		Bearing, 6210-2RSR	KPS-4-0515210	1
	6		Bearing, 6210-2RS1	KPS-4-0515210	1

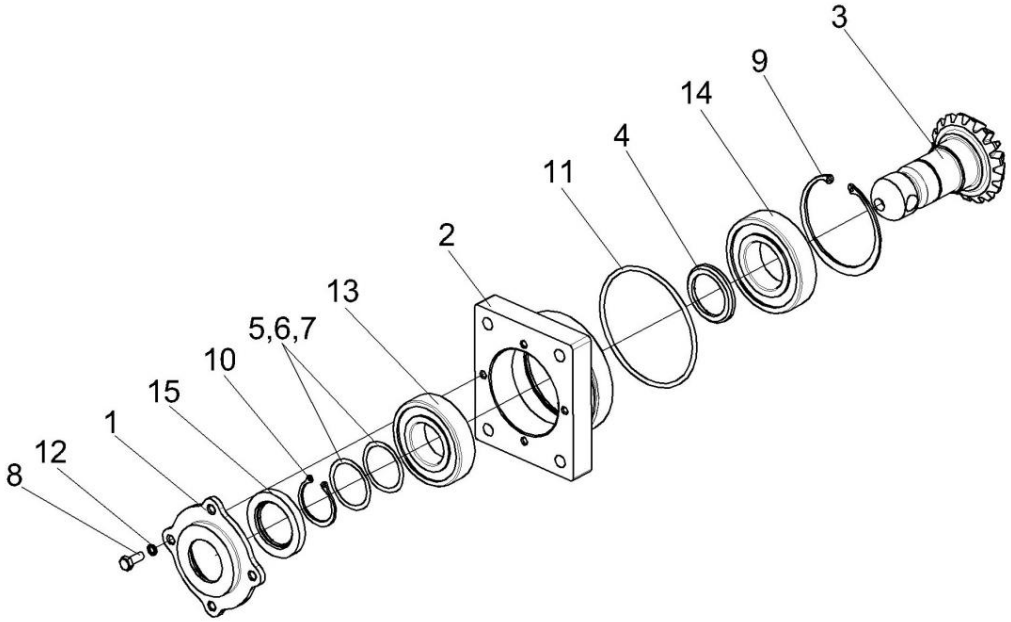


Figure 35 - KPS-4-0515230 bowl

No. Fig.	No. Pos.	Designation	Name	Part of	
				Designation	Qty per 1 AU
			KPS-4-0515230 BOWL (Figure 35)		
35	1-15	KPS-4-0515230	Bowl	KPS-4-0515200-01	2
	1,15	KPS-4-0515240	Cover	KPS-4-0515230	1
	1	KPS-4-0515111	Cover	KPS-4-0515240	1
	2	KPS-4-0515244	Bowl	KPS-4-0515230	1
	3	KPS-4-0515641	Gear shaft	KPS-4-0515230	1
	4	KPS-4-0515811	Bushing	KPS-4-0515230	1
	5	KZR 0003502	Shim washer	KPS-4-0515230	max qty 3
	6	KZR 0003502-01	Shim washer	KPS-4-0515230	max qty 2
	7	KZR 0003502-02	Shim washer	KPS-4-0515230	max qty 1
	8		Bolt, M6-6ex16 – 7798	KPS-4-0515230	4
	9		Ring, V80 – 13941	KPS-4-0515230	1
	10		Ring, V35 – 13942	KPS-4-0515230	1
	11		Ring, 094-100-36-2-2 – 18829/9833	KPS-4-0515230	1
	12		Washer, 6T 65G – 6402	KPS-4-0515230	4
	13		Bearing, 6207-2RS1	KPS-4-0515230	1
	14		Bearing, 6208-2RS1	KPS-4-0515230	1
	15		Collar, BAUM3x7 35-55-7, or Collar, CR35x55x7 HMS5 V	KPS-4-0515240	1

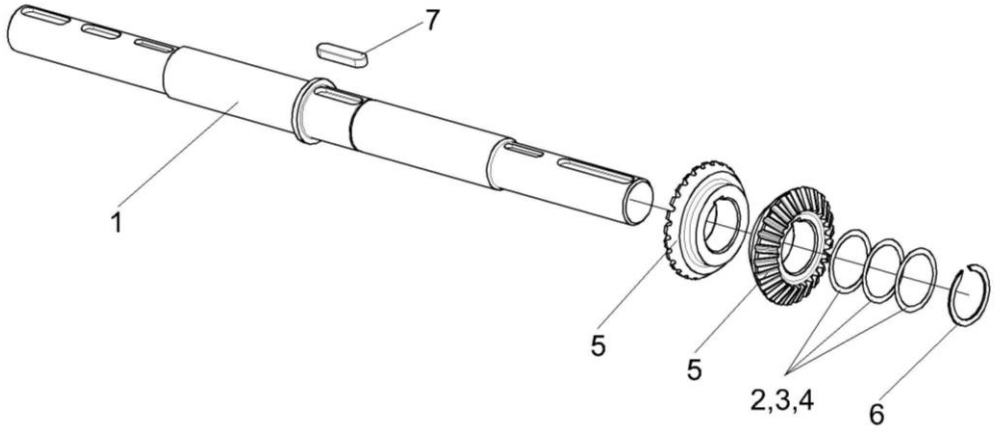


Figure 36 – KPS-4-0515250-01 shaft

No. Fig.	No. Pos.	Designation	Name	Part of	
				Designation	Qty per 1 AU
			KPS-4-0515250-01 SHAFT (Figure 36)		
36	1-7	KPS-4-0515250-01	Shaft	KPS-4-0515200-01	1
	1	KPS-4-0515642-01	Shaft	KPS-4-0515250-01	1
	2	KPS-4-0515501	Gasket	KPS-4-0515250-01	max qty 3
	3	KPS-4-0515501-01	Gasket	KPS-4-0515250-01	max qty 2
	4	KPS-4-0515501-02	Gasket	KPS-4-0515250-01	max qty 1
	5	KPS-4-0515643	Gear	KPS-4-0515250-01	2
	6		Ring, V45 – 13942	KPS-4-0515250-01	1
	7		Key, 12x8x50 – 23360	KPS-4-0515250-01	1

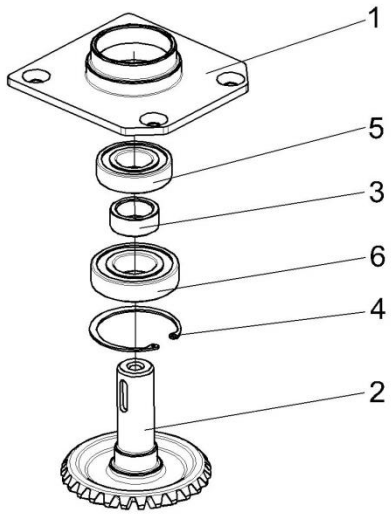


Figure 37 - KPS-4-0515260 bowl

No. Fig.	No. Pos.	Designation	Name	Part of	
				Designation	Qty per 1 AU
			KPS-4-0515260 BOWL (Figure 37)		
37	1-6	KPS-4-0515260	Bowl	KPS-4-0515200-01	1
	1	KPS-4-0515115	Bowl	KPS-4-0515260	1
	2	KPS-4-0515603	Gear shaft	KPS-4-0515260	1
	3	KPS-4-0515609	Bushing	KPS-4-0515260	1
	4		Ring, V72 – 13943	KPS-4-0515260	1
	5		Bearing, 6206-2RS1	KPS-4-0515260	1
	6		Bearing, 6207-2RS1	KPS-4-0515260	1

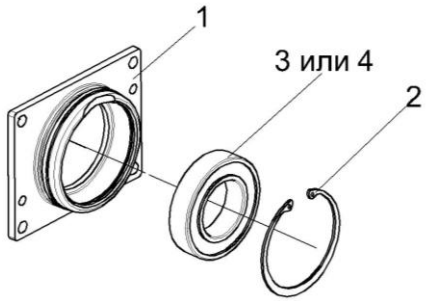


Figure 38 - KPS-4-0515280 bowl

No. Fig.	No. Pos.	Designation	Name	Part of	
				Designation	Qty per 1 AU
			KPS-4-0515280 BOWL (Figure 38)		
38	1-4	KPS-4-0515280	Bowl	KPS-4-0515200-01	1
	1	KPS-4-0515243	Bowl	KPS-4-0515280	1
	2		Ring, V90 – 13941	KPS-4-0515280	1
	3		Bearing, 6210-2RSR	KPS-4-0515280	1
	4		Bearing, 6210-2RS1	KPS-4-0515280	1

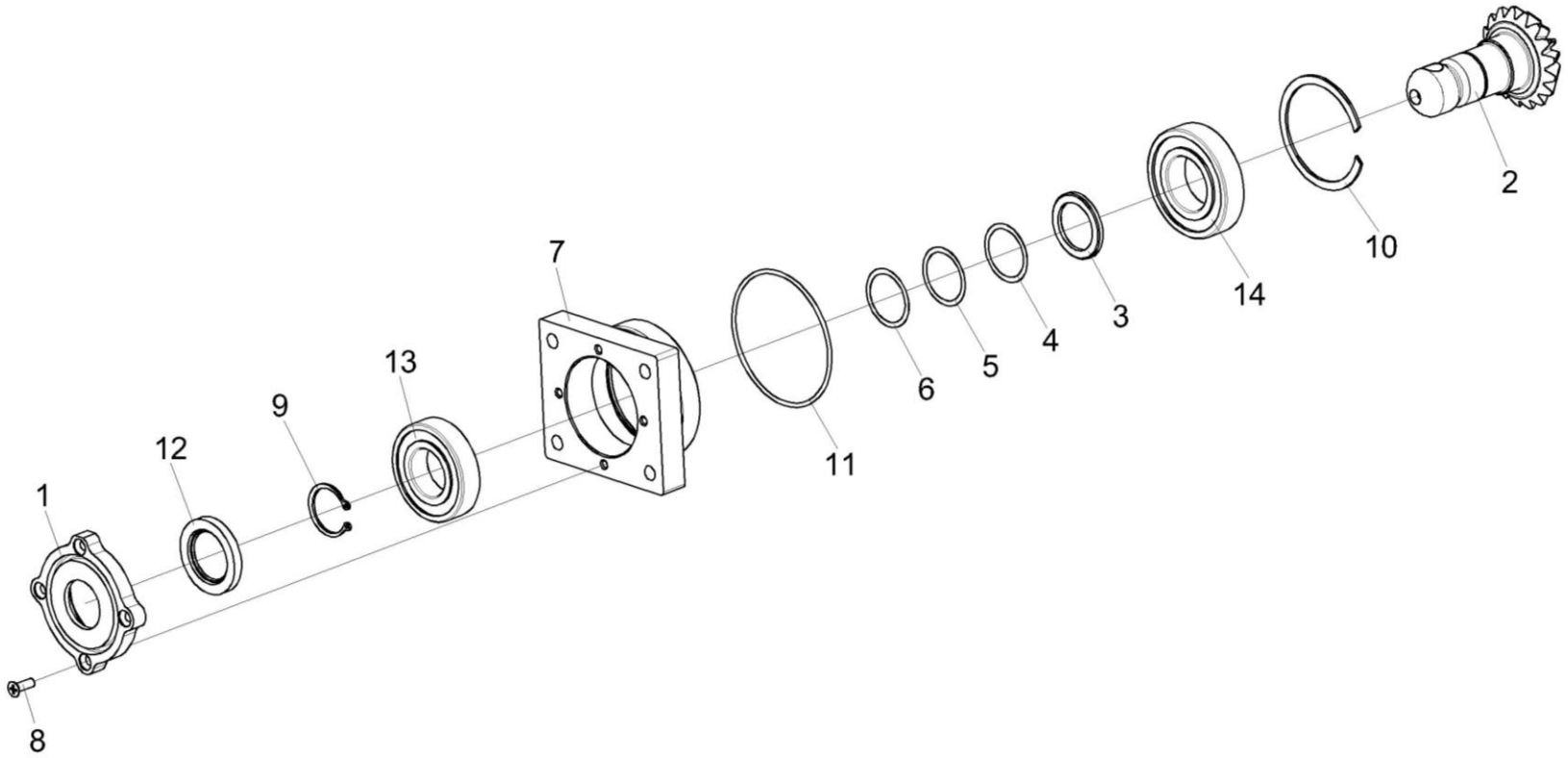


Figure 39 - KPS-5-0215020 bowl

No. Fig.	No. Pos.	Designation	Name	Part of	
				Designation	Qty per 1 AU
			KPS-5-0215020 BOWL (Figure 39)		
39	1-14	KPS-5-0215020	Bowl	KPS-4-0515200-01	2
	1,12	KPS-5-0215010	Cover	KPS-5-0215020	1
	1	KPS-5-0215111	Cover	KPS-5-0215010	1
	2	KPS-5-0215609	Gear shaft	KPS-5-0215020	1
	3	KPS-5-0215803	Bushing	KPS-5-0215020	1
	4	KZR 0003502	Shim washer	KPS-5-0215020	max qty 3
	5	KZR 0003502-01	Shim washer	KPS-5-0215020	max qty 2
	6	KZR 0003502-02	Shim washer	KPS-5-0215020	max qty 1
	7	KPS-4-0515244	Bowl	KPS-5-0215020	1
	8		Screw, V2.M6-6ex18 – 17475	KPS-5-0215020	4
	9		Ring, V35 – 13942	KPS-5-0215020	1
	10		Ring, V80 – 13941	KPS-5-0215020	1
	11		Ring, 094-100-36-2-2 – 18829/9833	KPS-5-0215020	1
	12		Collar, BAUM3X7 35-55-7	KPS-5-0215010	1
	13		Bearing, 6207-2RS1	KPS-5-0215020	1
	14		Bearing, 6208-2RS1	KPS-5-0215020	1

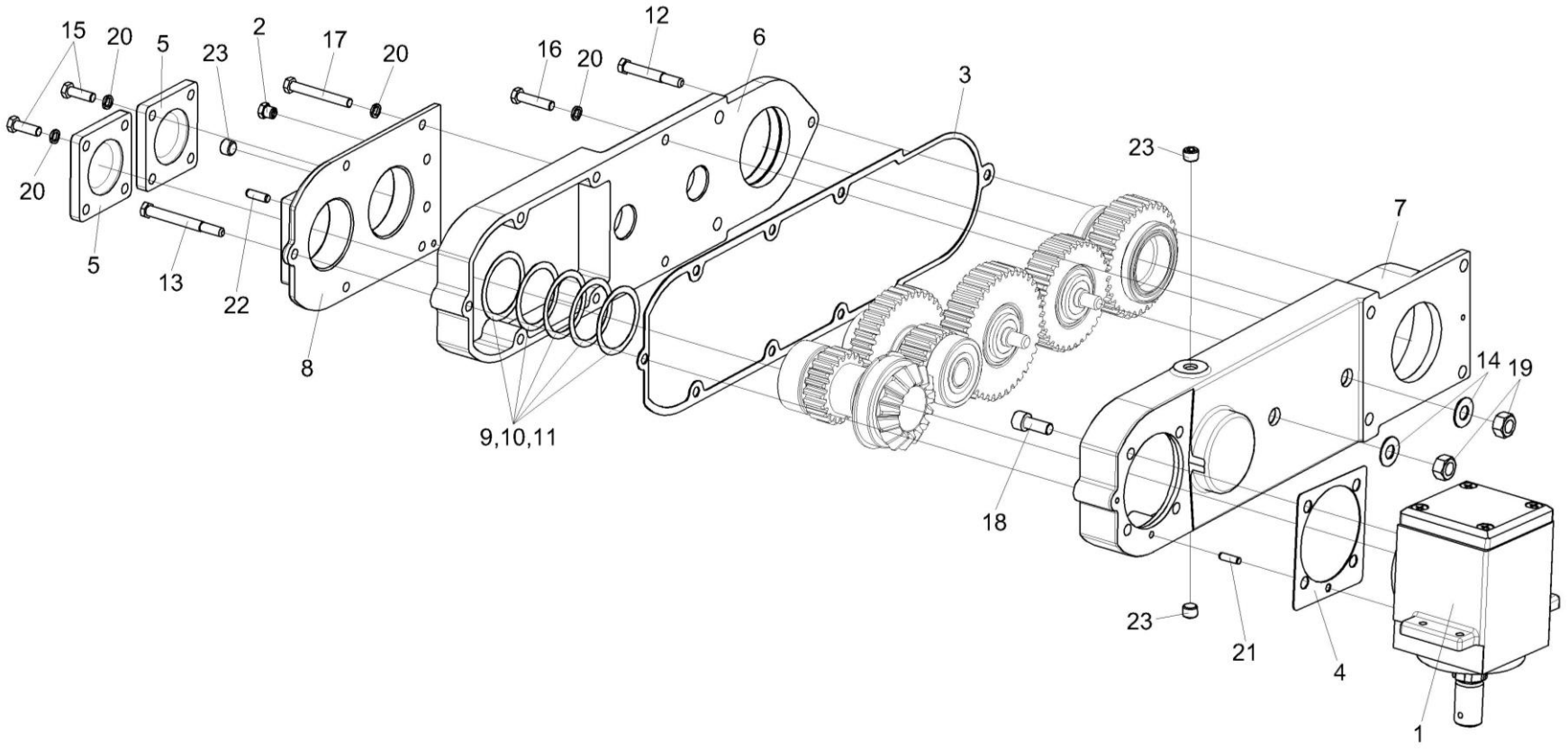


Figure 40 – KPS-4-0517100-01 speed increaser (housing, cover)

No. Fig.	No. Pos.	Designation	Name	Part of	
				Designation	Qty per 1 AU
KPS-4-0517100-01 SPEED INCREASER (housing, cover) (Figure 40)					
40	1-23	KPS-4-0517100-01	Speed increaser	KPS-4-0518200-01	1
	1	KPS-4-0516200	Bowl	KPS-4-0517100-01	1
	2	KUZh 0108010	Safety valve	KPS-4-0517100-01	1
	3	KPS-4-0517001	Gasket	KPS-4-0517100-01	1
	4	KPS-4-0517004	Gasket	KPS-4-0517100-01	1
	5	KPS-4-0517101	Cover	KPS-4-0517100-01	2
	6	KPS-4-0517211	Housing	KPS-4-0517100-01	1
	7	KPS-4-0517212	Housing	KPS-4-0517100-01	1
	8	KPS-4-0517223	Cover	KPS-4-0517100-01	1
	9	KPS-4-0517503	Gasket	KPS-4-0517100-01	max qty 2
	10	KPS-4-0517503-01	Gasket	KPS-4-0517100-01	max qty 3
	11	KPS-4-0517503-02	Gasket	KPS-4-0517100-01	max qty 5
	12	KPS-4-0517611	Bolt	KPS-4-0517100-01	1
	13	KPS-4-0517611-01	Bolt	KPS-4-0517100-01	1
	14	KZR 0103439	Washer	KPS-4-0517100-01	2
	15		Bolt, M8-6ex25 – 7796	KPS-4-0517100-01	8

No. Fig.	No. Pos.	Designation	Name	Part of	
				Designation	Qty per 1 AU
40	16		Bolt, M8-6ex35 – 7796	KPS-4-0517100-01	2
	17		Bolt, M8-6ex60 – 7796	KPS-4-0517100-01	4
	18		Screw, M10-6ex25 – 11738	KPS-4-0517100-01	4
	19		Nut, M12-6G – 5915	KPS-4-0517100-01	2
	20		Washer, 8T 65G – 6402	KPS-4-0517100-01	14
	21		Dowel, 6x20 – 3128	KPS-4-0517100-01	1
	22		Dowel, 8x24 – 3128	KPS-4-0517100-01	1
	23		Plug, 2-KG ¼”	KPS-4-0517100-01	3

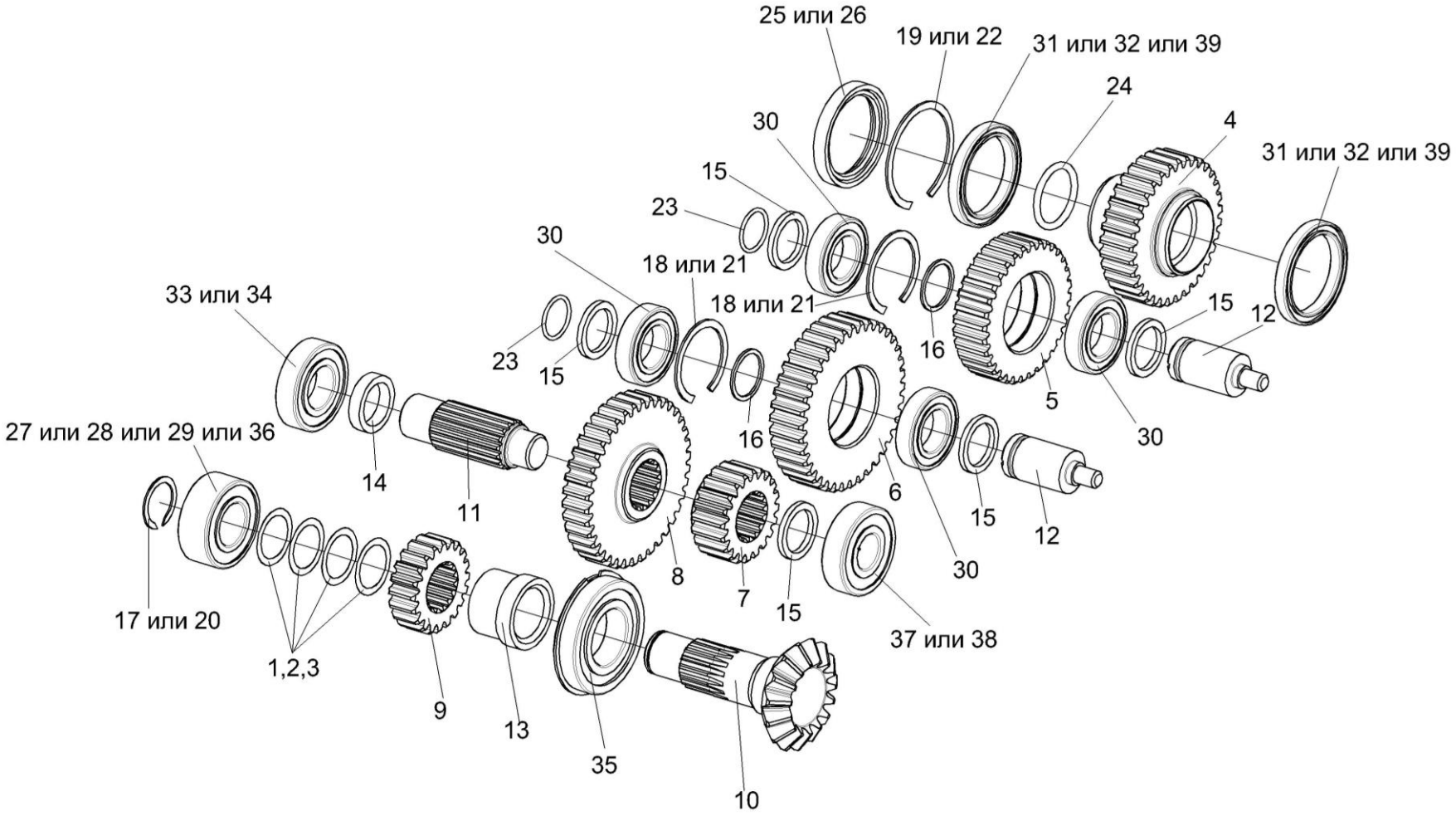


Figure 41 – KPS-4-0517100-01 speed increaser (shafts, gears)

No. Fig.	No. Pos.	Designation	Name	Part of	
				Designation	Qty per 1 AU
KPS-4-0517100-01 SPEED INCREASER (shafts, gears) (Figure 41)					
41	1-39	KPS-4-0517100-01	Speed increaser	KPS-4-0518100-01	1
	4,24	KPS-4-0517010	Gear	KPS-4-0517100-01	1
	5,16, 18,21,30	KPS-4-0517020	Gear	KPS-4-0517100-01	1
	6,16, 18,21,30	KPS-4-0517030	Gear	KPS-4-0517100-01	1
	12,23	KPS-4-0517040	Axle	KPS-4-0517100-01	2
	1-3,9,10, 13,17,20, 27-29, 35,36	KPS-4-0517060	Gear shaft	KPS-4-0517100-01	1
	1	KPS-4-0517502	Gasket	KPS-4-0517060	max qty 2
	2	KPS-4-0517502-01	Gasket	KPS-4-0517060	max qty 3
	3	KPS-4-0517502-02	Gasket	KPS-4-0517060	max qty 2
	4	KPS-4-0517601	Gear	KPS-4-0517010	1
	5	KPS-4-0517602	Gear	KPS-4-0517020	1
	6	KPS-4-0517603	Gear	KPS-4-0517030	1

No. Fig.	No. Pos.	Designation	Name	Part of	
				Designation	Qty per 1 AU
41	7	KPS-4-0517604	Gear	KPS-4-0517100-01	1
	8	KPS-4-0517605	Gear	KPS-4-0517100-01	1
	9	KPS-4-0517606	Gear	KPS-4-0517060	1
	10	KPS-4-0517607	Gear shaft	KPS-4-0517060	1
	11	KPS-4-0517608	Shaft	KPS-4-0517100-01	1
	12	KPS-4-0517609	Axle	KPS-4-0517040	1
	13	KPS-4-0517801	Bushing	KPS-4-0517060	1
	14	KPS-4-0517802	Washer	KPS-4-0517100-01	1
	15	KPS-4-0517803	Washer	KPS-4-0517100-01	5
	16	KVK 0204401	Washer	KPS-4-0517020 KPS-4-0517030	1 1
	17		Ring, V30 – 13940	KPS-4-0517060	1
	18		Ring, V55 – 13941	KPS-4-0517020 KPS-4-0517030	1 1
	19		Ring, V72 – 13941	KPS-4-0517100-01	1
	20		Ring, V30 – 13942	KPS-4-0517060	1
	21		Ring, V55 – 13943	KPS-4-0517020 KPS-4-0517030	1 1
	22		Ring, V72 – 13943	KPS-4-0517100-01	1
	23		Ring, 026-030-25-2-2 – 18829/9833	KPS-4-0517040	1

No. Fig.	No. Pos.	Designation	Name	Part of	
				Designation	Qty per 1 AU
41	24		Ring, 040-048-46-2-2 – 18829/9833	KPS-4-0517010	1
	25		Collar, CR 55x72x10 HMSA10 V	KPS-4-0517100-01	1
	26		Collar, BAUMSL 55-72-10	KPS-4-0517100-01	1
	27		Bearing, 3206A	KPS-4-0517060	1
	28		Bearing, 3206A-B-TVH	KPS-4-0517060	1
	29		Bearing, 3206V	KPS-4-0517060	1
	30		Bearing, 6006	KPS-4-0517020 KPS-4-0517030	2 2
	31		Bearing, 61811-2RS1	KPS-4-0517100-01	2
	32		Bearing, 61811-2RSR-Y	KPS-4-0517100-01	2
	33		Bearing, 6206	KPS-4-0517100-01	1
	34		Bearing, 206 – 8338	KPS-4-0517100-01	1
	35		Bearing, 6208 NR	KPS-4-0517060	1
	36		Bearing, 5206S	KPS-4-0517060	1
	37		Bearing, 6305	KPS-4-0517100-01	1
	38		Bearing, 305A – 8338	KPS-4-0517100-01	1
	39		Bearing, 6811LLU	KPS-4-0517100-01	2

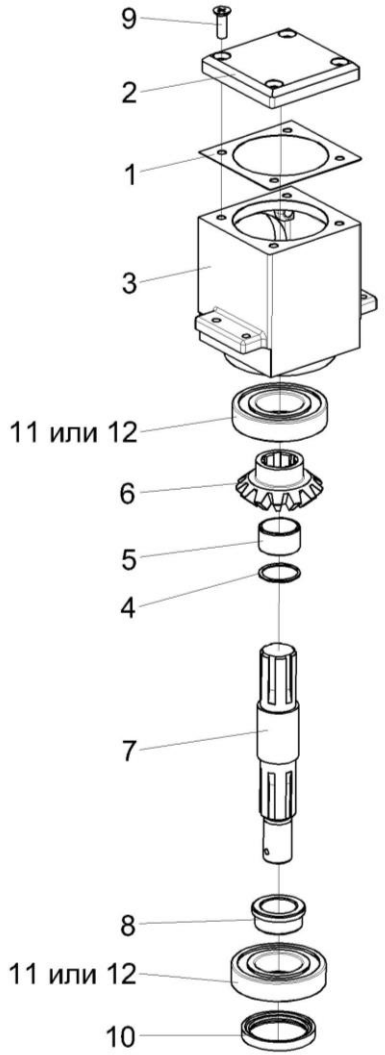


Figure 42 - KPS-4-0516200 bowl

No. Fig.	No. Pos.	Designation	Name	Part of	
				Designation	Qty per 1 AU
			KPS-4-0516200 BOWL (Figure 42)		
42	1-12	KPS-4-0516200	Bowl	KPS-4-0517100-01	1
	7,8	KPS-5-0217110	Shaft	KPS-4-0516200	1
	1	KPS-4-0516001	Gasket	KPS-4-0516200	max qty 4
	2	KPS-4-0516102	Cover	KPS-4-0516200	1
	3	KPS-4-0516201-01	Housing	KPS-4-0516200	1
	4	KPS-4-0516501	Ring	KPS-4-0516200	max qty 4
	5	KPS-4-0516602	Bushing	KPS-4-0516200	1
	6	KPS-4-0516604	Gear	KPS-4-0516200	1
	7	KPS-5-0217611	Shaft	KPS-5-0217110	1
	8	KPS-5-0217612	Bushing	KPS-5-0217110	1
	9		Screw, M8-6ex20 – 11738	KPS-4-0516200	4
	10		Collar, 2.2-40x60-1 – 8752	KPS-4-0516200	1
	11		Bearing, 6208-2RS1	KPS-4-0516200	2
	12		Bearing, 6208-2RSR	KPS-4-0516200	2

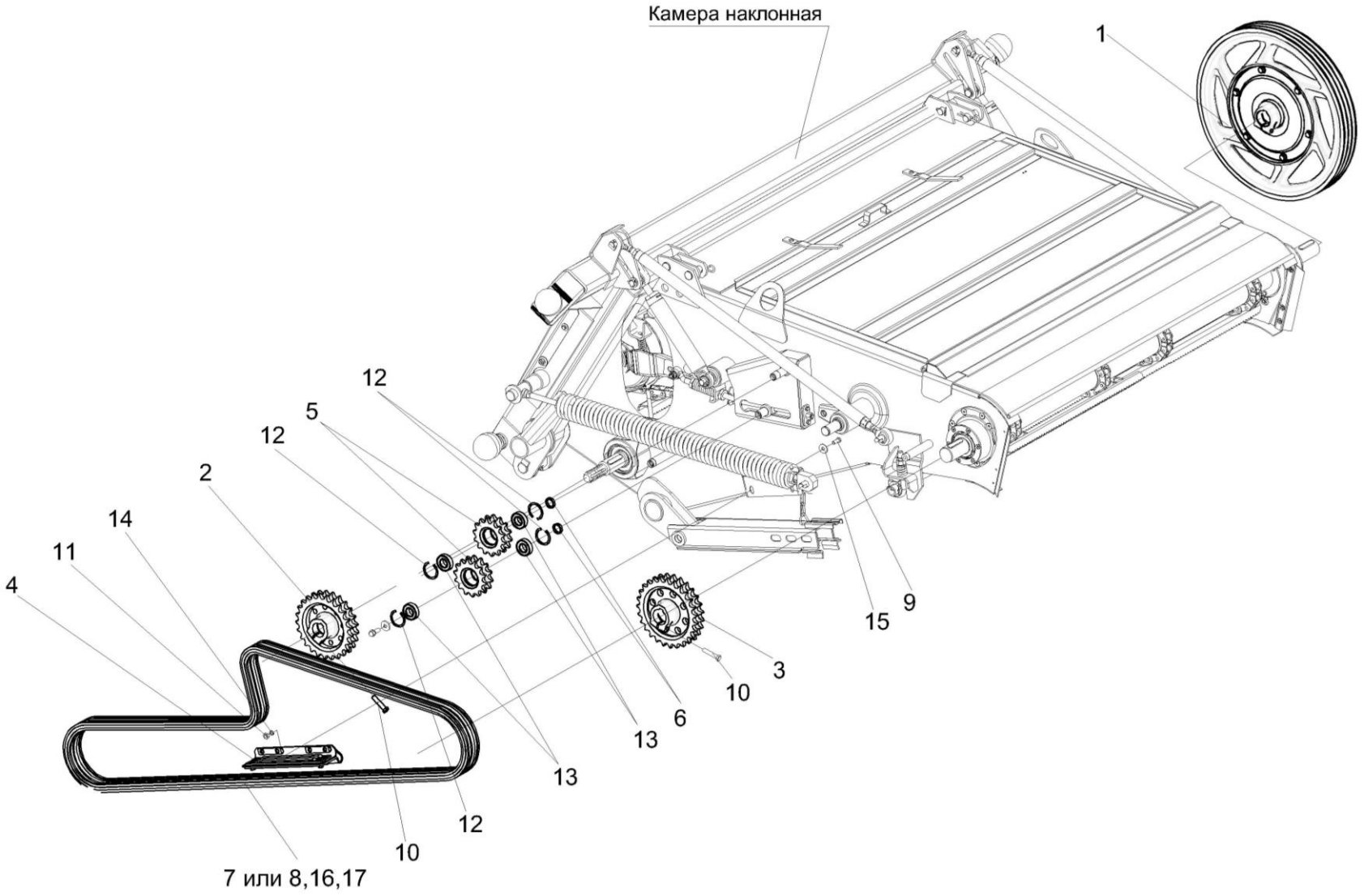


Figure 43 – Assembly of Feeder Housing Installation Parts

No. Fig.	No. Pos.	Designation	Name	Part of	
				Designation	Qty per 1 AU
ASSEMBLY OF FEEDER HOUSING INSTALLATION PARTS (Figure 43)					
43	5,12,13	KZK-12-1800040	Sprocket, z=14	KZK-12-0500000 KZK-12-0500000-01	2 2
	1	KZK-10-0502100	Safety coupling	KZK-12-0500000 KZK-12-0500000-01	1 1
	2	KZK-12-1800070	Sprocket block, z=25	KZK-12-0500000 KZK-12-0500000-01	1 1
	3	KZK-12-1800080	Sprocket block, z=27	KZK-12-0500000 KZK-12-0500000-01	1 1
	4	KZK-12-1800090A	Surge damper	KZK-12-0500000 KZK-12-0500000-01	1 1
	5	KZK-12-1800615	Sprocket, z=14	KZK-12-1800040	1
	6	KZK-12-1800803	Bushing	KZK-12-0500000 KZK-12-0500000-01	3 3
	7	CEP 0000043	Chain, 16A-2 ISO 606 (L=3581.4 mm, 141 links)	KZK-12-0500000 KZK-12-0500000-01	1 1
	8	CEP 0000046	Chain, 16A-2 ISO 606/DIN8188-1/ANSI (L=3581.4 mm, 141 links)	KZK-12-0500000 KZK-12-0500000-01	1
	9		Bolt, M10-6ex25 – 7796	KZK-12-0500000 KZK-12-0500000-01	2 2
	10		Bolt, M12-6ex55 – 7796	KZK-12-0500000 KZK-12-0500000-01	2 2

No. Fig.	No. Pos.	Designation	Name	Part of	
				Designation	Qty per 1 AU
43	11		Nut, M10-6G – 5915	KZK-12-0500000 KZK-12-0500000-01	2 2
	12		Ring, V52 – 13941	KZK-12-1800040	2
	13		Bearing, 180205 – 8882	KZK-12-1800040	2
	14		Washer, 10T 65G – 6402	KZK-12-0500000 KZK-12-0500000-01	2 2
	15		Washer, S10.01 – 6958	KZK-12-0500000 KZK-12-0500000-01	2 2
	16		Transition link, 16 A-2 ISO 606	KZK-12-0500000 KZK-12-0500000-01	1 1
	17		Connecting link, 16 A-2 ISO 606	KZK-12-0500000 KZK-12-0500000-01	1 1

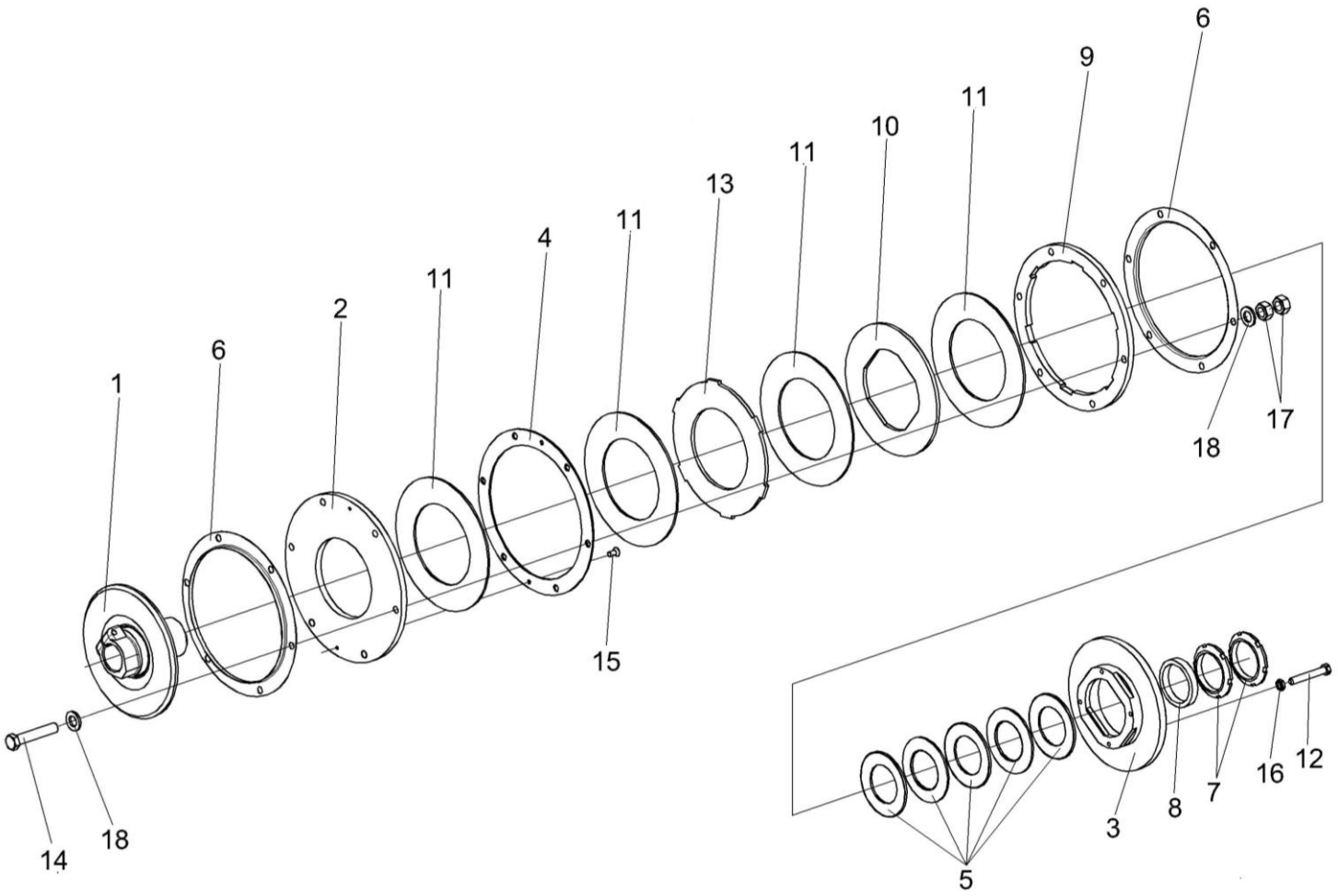


Figure 44 – KZK-10-0502100 safety coupling

No. Fig.	No. Pos.	Designation	Name	Part of	
				Designation	Qty per 1 AU
			KZK-10-0502100 SAFETY COUPLING (Figure 44)		
44	1-18	KZK-10-0502100	Safety coupling	KZK-12-0500000 KZK-12-0500000-01	1 1
	1	KZK-10-0502110A	Hub	KZK-10-0502100	1
	2	KZK-10-0502401	Disc	KZK-10-0502100	1
	3	KZK-10-0502402	Housing	KZK-10-0502100	1
	4	KZK-10-0502403	Disc	KZK-10-0502100	1
	5	KZK 1773401	Diaphragm spring	KZK-10-0502100	5
	6	KZK 1773407	Cowling	KZK-10-0502100	2
	7	KZK 1773604	Nut	KZK-10-0502100	2
	8	KZK 1773802	Bushing	KZK-10-0502100	1
	9	KGS 0202204-01	Disc	KZK-10-0502100	1
	10	KGS 0202412	Disc	KZK-10-0502100	1
	11	KZR 0313003	Friction pad	KZK-10-0502100	4
	12	KZR 0313603A	Bolt	KZK-10-0502100	4
	13	MKS 0502423	Disc	KZK-10-0502100	1
	14		Bolt, M12-6ex70 – 7796	KZK-10-0502100	6
	15		Screw, V2.M6-6ex12 – 17475	KZK-10-0502100	2
	16		Nut, M8-6G – 2526	KZK-10-0502100	4
	17		Nut, M12-6G – 5915	KZK-10-0502100	12
	18		Washer, S.12.01 – 11371	KZK-10-0502100	12

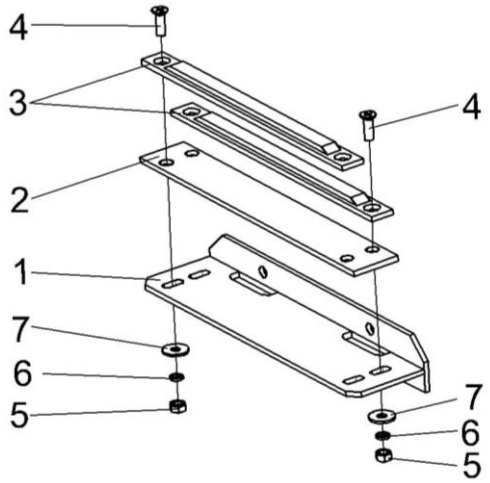


Figure 45 - KZK-12-1800090A surge damper

No. Fig.	No. Pos.	Designation	Name	Part of	
				Designation	Qty per 1 AU
			KZK-12-1800090A SURGE DAMPER (Figure 45)		
45	1-7	KZK-12-1800090A	Surge damper	KZK-12-0500000 KZK-12-0500000-01	1 1
	1	KZK-12-1800180	Angle piece	KZK-12-1800090A	1
	2	KZK-12-1800477A	Plate	KZK-12-1800090A	1
	3	KPK 0100006	Surge damper	KZK-12-1800090A	2
	4		Screw, V2.M8-6ex25 – 17475	KZK-12-1800090A	4
	5		Nut, M8-6G – 5915	KZK-12-1800090A	4
	6		Washer, 8T 65G – 6402	KZK-12-1800090A	4
	7		Washer, A 8.01 – 6958	KZK-12-1800090A	4

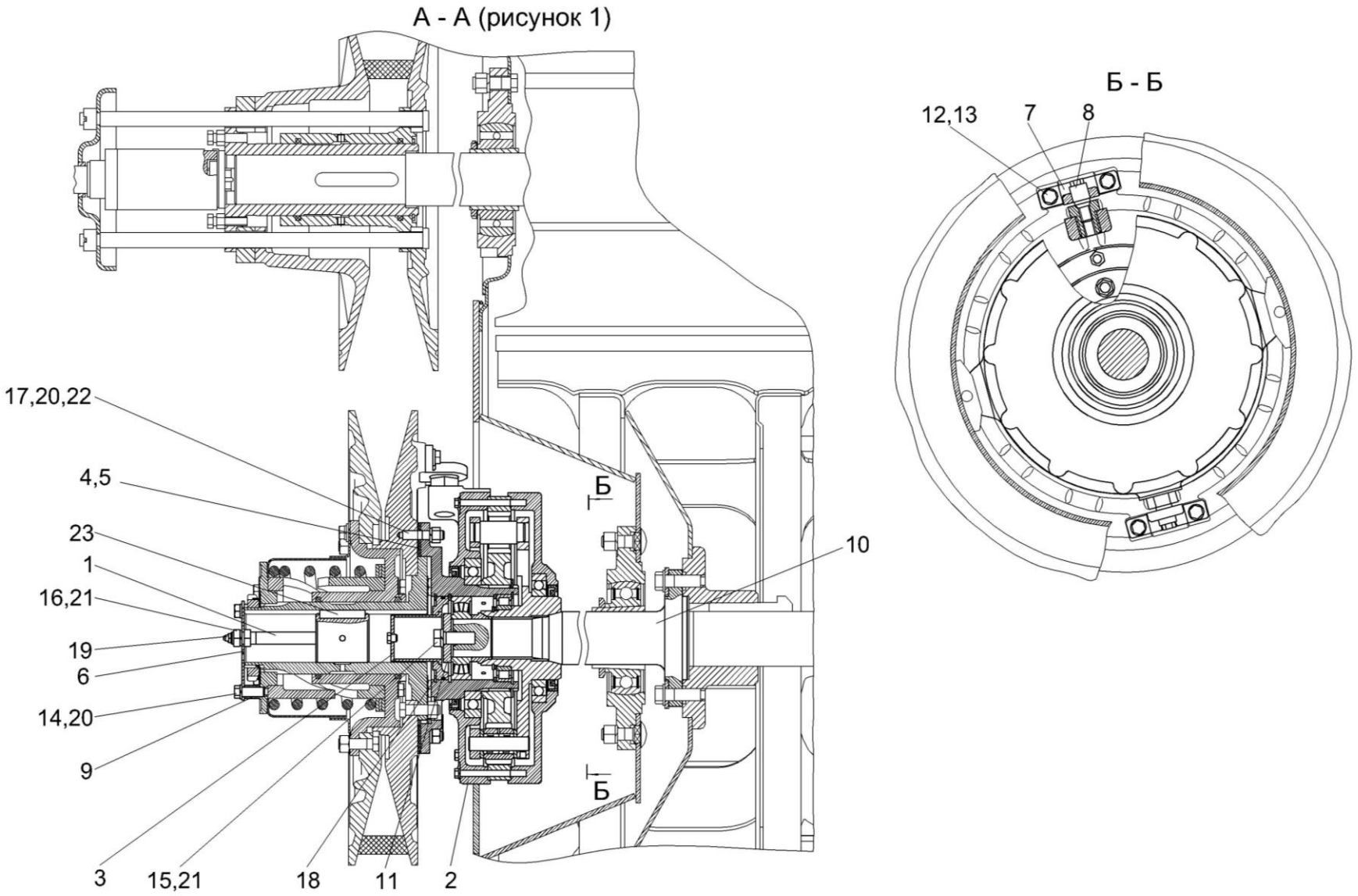


Figure 46 – Reduction gearbox assembly

No. Fig.	No. Pos.	Designation	Name	Part of	
				Designation	Qty per 1 AU
REDUCTION GEARBOX ASSEMBLY (Figure 46)					
46	1	KZK-12-0102800	Insert	KZK-12-0500000-01	1
	2	KZK-12-0123000	Reducing gear	KZK-12-0500000-01	1
	3	KZK-12-0123040	Cover	KZK-12-0500000-01	1
	4	KZK-12-0102479	Gasket	KZK-12-0500000-01	max qty 3
	5	KZK-12-0102479-01	Gasket	KZK-12-0500000-01	max qty 3
	6	KZK-12-0102486	Limit stop	KZK-12-0500000-01	1
	7	KZK-12-0102628	Bracket	KZK-12-0500000-01	2
	8	KZK-12-0102629	Retainer screw	KZK-12-0500000-01	2
	9	KZK-12-0102816	Bushing	KZK-12-0500000-01	3
	10	KZK-12-0104615	King journal	KZK-12-0500000-01	1
	11	KZK-12-0104616	Washer	KZK-12-0500000-01	1
	12	KZK 0100612A-01	Bolt	KZK-12-0500000-01	4
	13	UES 0100607	Washer	KZK-12-0500000-01	4
	14		Bolt, M12-6ex30 – 7796	KZK-12-0500000-01	3
	15		Bolt, M16-6ex45 – 7796	KZK-12-0500000-01	1
	16		Nut, M16-6G – 2526	KZK-12-0500000-01	1

No. Fig.	No. Pos.	Designation	Name	Part of	
				Designation	Qty per 1 AU
46	17		Nut, M12-6G – 5915	KZK-12-0500000-01	10
	18		Ring, V110 – 13943	KZK-12-0500000-01	1
	19		Oiler, 1.2 – 19853	KZK-12-0500000-01	1
	20		Washer, 12T 65G – 6402	KZK-12-0500000-01	13
	21		Washer, 16T 65G – 6402	KZK-12-0500000-01	2
	22		Stud, 2 M12-6ex40 – 22036	KZK-12-0500000-01	10
	23		Key, 18x11x60 – 23360	KZK-12-0500000-01	1

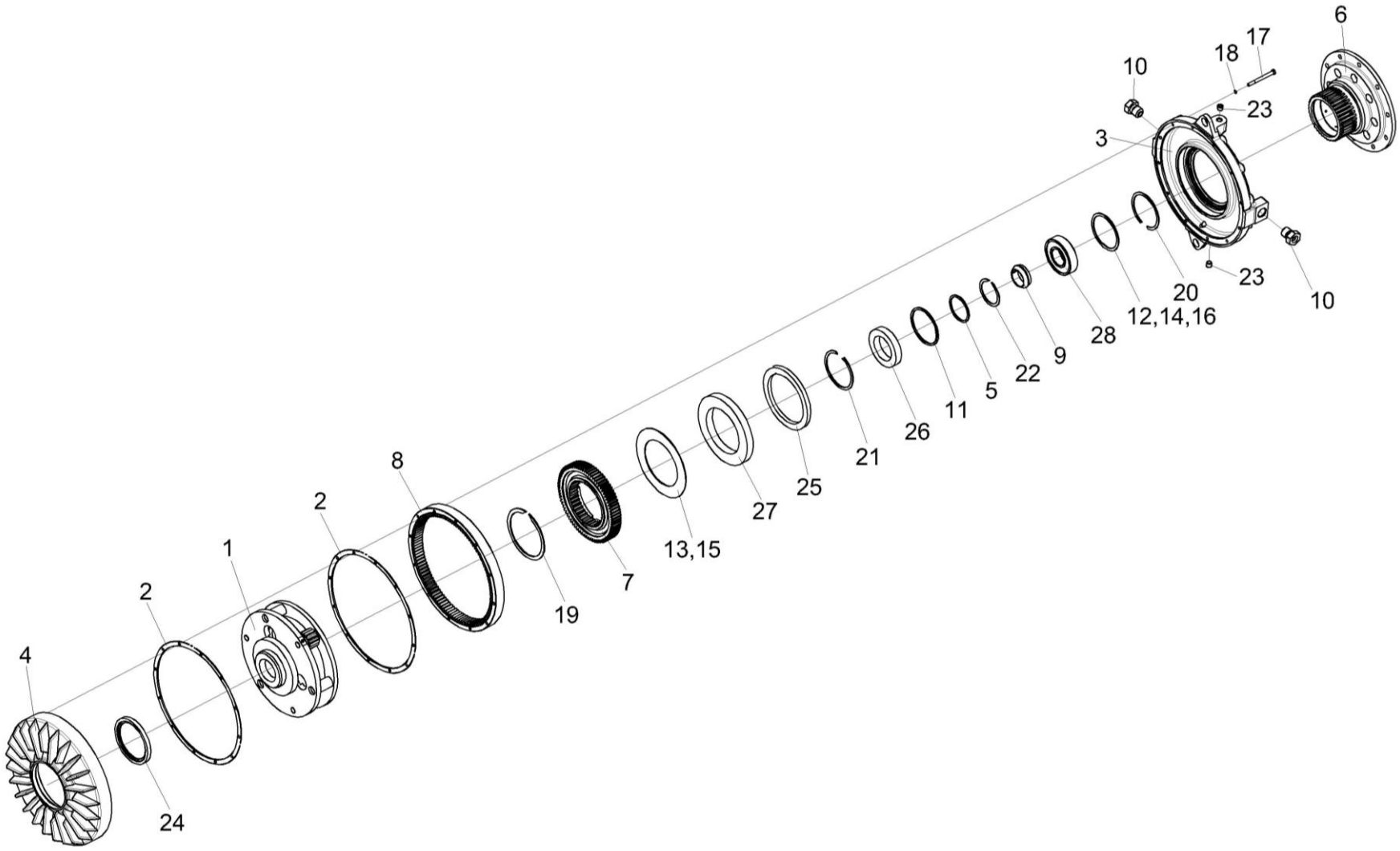


Figure 47 - KZK-12-0123000 reducing gear

No. Fig.	No. Pos.	Designation	Name	Part of	
				Designation	Qty per 1 AU
		KZK-12-0123000 REDUCING GEAR (Figure 47)			
47	1-28	KZK-12-0123000	Reducing gear	KZK-12-1-0500000-01	1
	1	KZK-12-0123020	Carrier	KZK-12-0123000	1
	2	KZK-12-0123001	Gasket	KZK-12-0123000	2
	3	KZK-12-0123201	Housing	KZK-12-0123000	1
	4	KZK-12-0123202A	Housing	KZK-12-0123000	1
	5	KZK-12-0123413	Washer	KZK-12-0123000	1
	6	KZK-12-0123601	Hub	KZK-12-0123000	1
	7	KZK-12-0123605	Gear	KZK-12-0123000	1
	8	KZK-12-0123609A	Gear	KZK-12-0123000	1
	9	KZK-12-0123611	Bushing	KZK-12-0123000	1
	10	KZK-12-0123614	Plug	KZK-12-0123000	2
	11	KZK-12-0123814	Washer	KZK-12-0123000	1
	12	ZhGR-1-0203501	Gasket	KZK-12-0123000	max qty 2
	13	ZhGR-1-0203501-01	Gasket	KZK-12-0123000	max qty 2
	14	ZhGR-1-0203501-02	Gasket	KZK-12-0123000	max qty 3
	15	ZhGR-1-0203501-03	Gasket	KZK-12-0123000	max qty 4

No. Fig.	No. Pos.	Designation	Name	Part of	
				Designation	Qty per 1 AU
47	16	ZhGR-1-0203501-04	Gasket	KZK-12-0123000	max qty 3
	17		Bolt, M8-6ex90 – 7796	KZK-12-0123000	12
	18		Washer, 8T 65G – 6402	KZK-12-0123000	12
	19		Ring , V140 – 13940, or Ring, V140 – 13942	KZK-12-0123000	1 1
	20		Ring, V110 – 13941, or Ring, V110 – 13943	KZK-12-0123000	1 1
	21		Ring, V115 – 13941, or Ring, V115 – 13943	KZK-12-0123000	1 1
	22		Ring, V72 – 13942	KZK-12-0123000	1
	23		Plug, 2-3MK16	KZK-12-0123000	2
	24		Collar, BAUMSLX7 110-140-12, or Collar, CR 110x140x12 HMSA10 RG, or Collar, 2.1-110x140x12 (72 NBR)	KZK-12-0123000	1 1 1
	25		Collar, BAUMSLX7 162-190-12, or Collar, 2.1-162x190x12 (72 NBR)	KZK-12-0123000	1 1
	26		Bearing, NU1015ML, or Bearing, NU1015-M1	KZK-12-0123000	1 1
	27		Bearing, 16028/C3, or Bearing, 16028-C3	KZK-12-0123000	1 1
	28		Bearing, NJ310ECJ	KZK-12-0123000	1

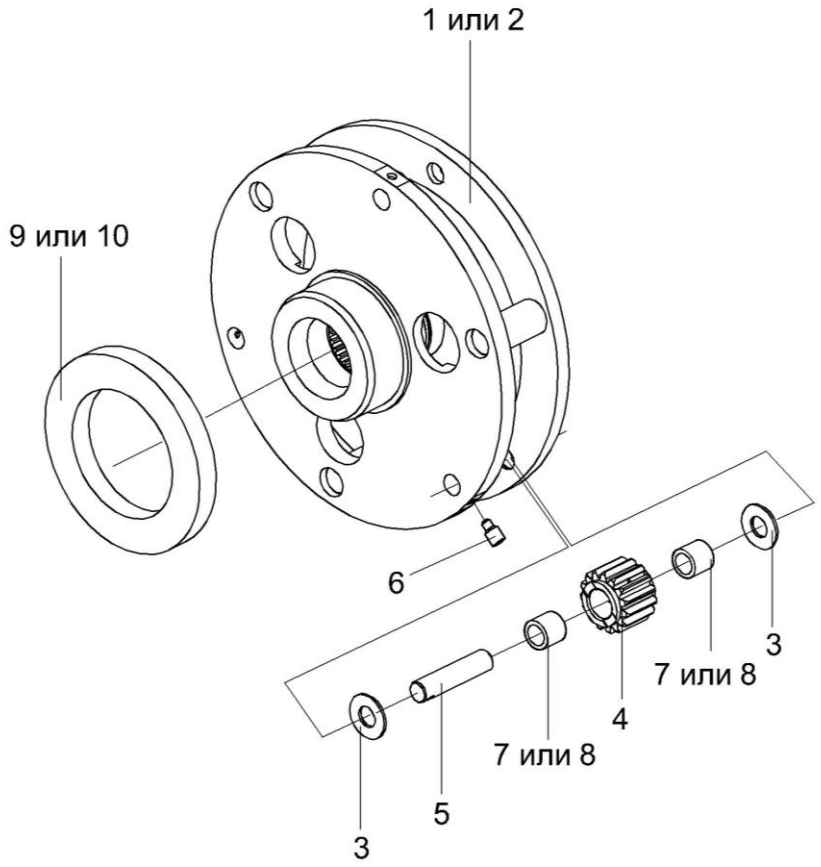


Figure 48 - KZK-12-0123020 carrier

No. Fig.	No. Pos.	Designation	Name	Part of	
				Designation	Qty per 1 AU
			KZK-12-0123020 CARRIER (Figure 48)		
48	1-10	KZK-12-0123020	Carrier	KZK-12-0123000	1
	1	KZK-12-0123010	Carrier	KZK-12-0123020	1
	2	KZK-12-0123030	Carrier	KZK-12-0123020	1
	3	KZK-12-0123401	Washer	KZK-12-0123020	6
	4	KZK-12-0123606	Planet gear	KZK-12-0123020	3
	5	KZK-12-0123607A	Axle	KZK-12-0123020	3
	6	KZK-12-0123608	Screw	KZK-12-0123020	3
	7		Bearing, K18x25x22	KZK-12-0123020	6
	8		Bearing, KT 182522	KZK-12-0123020	6
	9		Bearing, 16022/C3	KZK-12-0123020	1
	10		Bearing, 16022-C3	KZK-12-0123020	1

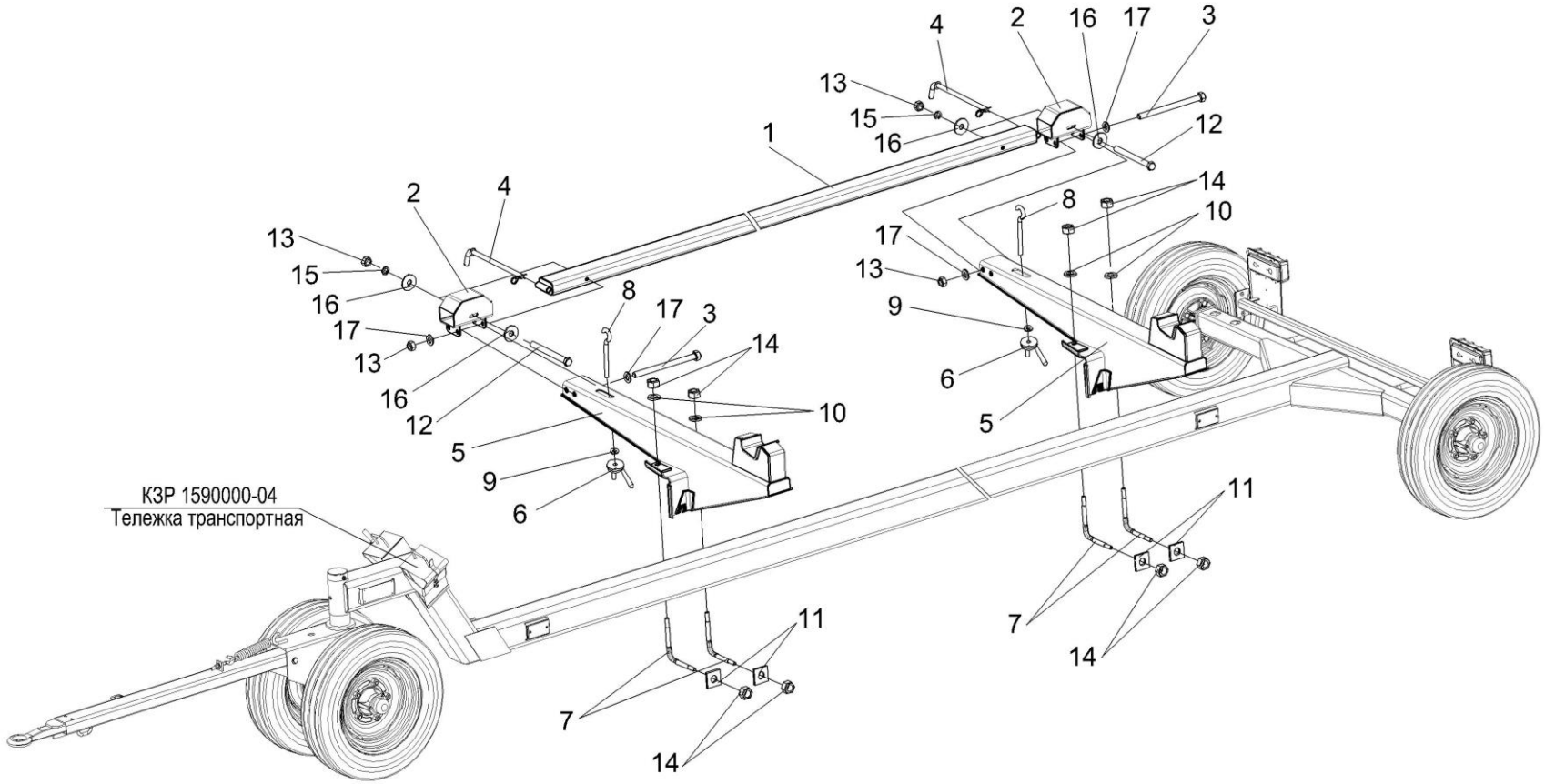


Figure 49 – Header trailer installation parts assembly

No. Fig.	No. Pos.	Designation	Name	Part of	
				Designation	Qty per 1 AU
HEADER TRAILER INSTALLATION PARTS ASSEMBLY (Figure 49)					
49	1,2,12, 13,15,16	KZK-10-0590020	Baulk	KZK-12-0500000 KZK-12-0500000-01	1 1
	1	KZK-10-0590010	Baulk	KZK-10-0590020	1
	2	KZK-10-0590030	Safety catcher	KZK-10-0590020	2
	3	KZK-10-0594010	Bolt	KZK-12-0500000 KZK-12-0500000-01	4 4
	4	KZK-10-0594020	Detent	KZK-12-0500000 KZK-12-0500000-01	2 2
	5	KZK 0894000	Support assembly	KZK-12-0500000 KZK-12-0500000-01	2 2
	6	KZR 1590010	Fixture	KZK-12-0500000 KZK-12-0500000-01	2 2
	7	KZK-9-2-1590607	Clip	KZK-12-0500000 KZK-12-0500000-01	4 4
	8	KZR 1590602	Latch	KZK-12-0500000 KZK-12-0500000-01	2 2
	9	KZR 1590604	Washer	KZK-12-0500000 KZK-12-0500000-01	2 2
	10	KSN 0100636	Washer	KZK-12-0500000 KZK-12-0500000-01	4 4

No. Fig.	No. Pos.	Designation	Name	Part of	
				Designation	Qty per 1 AU
49	11	PKK 0204505	Pad	KZK-12-0500000 KZK-12-0500000-01	4 4
	12		Bolt, 2M12-6ex140 – 7796	KZK-10-0590020	2
	13		Nut, M12-6G – 5915	KZK-12-0500000 KZK-12-0500000-01 KZK-10-0590020	4 4 2
	14		Nut, M16-6G – 5915	KZK-12-0500000 KZK-12-0500000-01	8 8
	15		Washer, 12 65G – 6402	KZK-10-0590020	2
	16		Washer, A 12.01 – 6958	KZK-10-0590020	4
	17		Washer, S.12.01 – 6958	KZK-10-0500000 KZK-12-0500000-01	8 8

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